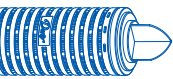




# Pharmaceutical Filtration Solutions





## About Us

Hangzhou Darly Filtration Equipment Co.,Ltd. located in Fuyang, Hangzhou, China is a high-tech company focusing on developing, manufacturing, and marketing of the filter cartridges for over 25 years.

All the products we made are fully in accordance with international standards. The materials of cartridges used in biopharma and food market are listed in FDA file, and have passed the USP(United States Pharmacopeia) requirements for Class VI-121C biological safety testing of plastics. Darly strictly follows the ISO9001 quality management system, we have various analytical apparatus and equipments for quality control purpose.

Our filter cartridges are widely used in BioPharmaceuticals, Microelectronics, Food and Beverage, Power generation, Petrochemical, Metal processing, Drinking Water treatment, Swimming pool and spa water treatment, Mechanical manufacturing, Automotive, etc. markets.

Darly filter cartridges are well accepted and appraised in the markets. We have the market share all over the world. Most of the products are sold to America, Europe, Asia Pacific, Middle East, Africa and other regions.

When our customers succeed, Darly succeeds." Endeavored to produce good cartridges." is our continuously pursued goal. Our commitment is to continuously enhance our ability to innovate and supply more and better products to meet the diverse and demanding requirements from our customers.





**Mission:**

To continuously provide customers with more valuable filtration solutions

**Vision:**

Committed to being a world-renowned provider of integrated filtration solutions

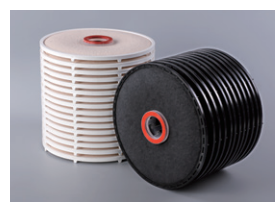
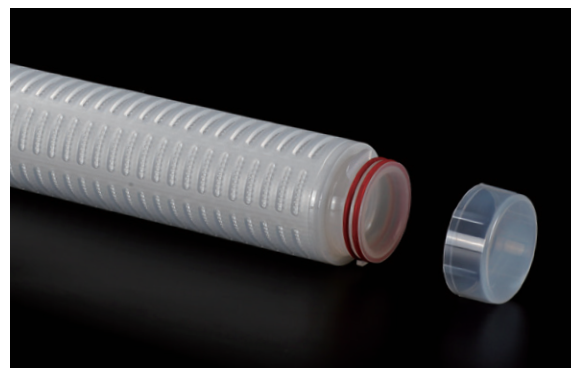
**Values:**

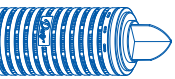
Inclusiveness, Pragmatism, Modesty, High Efficiency



**Quality:**

- Filter cartridges are manufactured in a clean room environment
- Manufactured according to ISO9001 certified Quality Management System
- Material of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- 100% integrity tested upon request
- Each individual element is tracked by serial number





### Technology service center

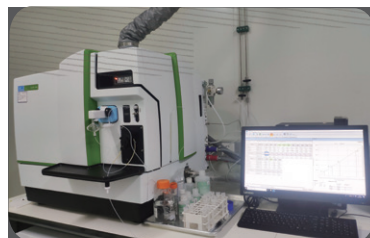
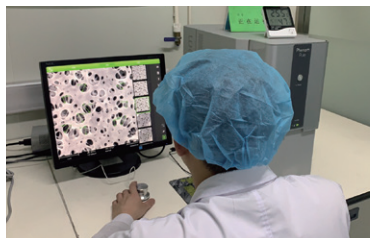
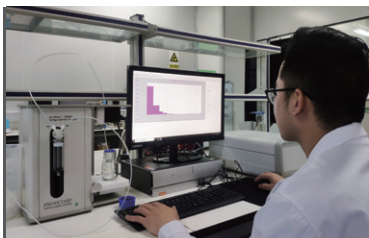
- Extractables Lab
- Microorganism Lab
- Assay Lab
- General Lab (compatibility lab)
- Infrared/UV Lab

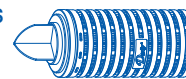
### Validation Services

- Integrity Test
- Bacteria Challenge Test
- Extractables Testing
- Absorption Test
- Validation of Physical Characteristics
- Chemical Compatibility
- Biological Safety

### Test Equipment

- SEM
- PSS
- ICP-MS
- AAS/HPLC/FTIR





## Quality Assurance

Hangzhou Darlly has the professional technical team and perfect production quality assurance system, ensure each filter cartridge meet the technical requirement. The membrane filter cartridge passed perfect performance verification, including flow rate, pressure and temperature resistance, bacterial challenge, chemical compatibility, extractum, biosafety-fiber shedding, particle precipitation,sterilization method.Each sterilization level filter cartridge passed the integrity testing before shipment.



### Bacterial Challenge

According to the standard of ASTM F838 testing method, micro pleated filter cartridge with removal rating of 0.22 $\mu$ m, passing the  $1 \times 10^7$  CFU/cm<sup>2</sup> reduction value of the *brevundimonas diminuta* (ATCC 19146) retention testing.



### Bacterial Endotoxins

A cartridge aqueous extraction contains less than 0.25EU/ml.



### Non-fiber Shedding

The filter product complies with the title 21 CFR, Section 210.3(b)(6).



### Particles Shedding

Complies with CHP for injection water insoluble particles content testing requirements.



### Sterilization Method

Online steam sterilization: 30 minutes, 10 cycles@125°C.  
High pressure steam sterilization: 30 minutes, 25 cycles @121°C.



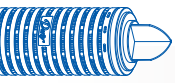
### Toxicity Material

All material of this filter element meets the requirements of the current USP<88> for plastic class VI-121°C.



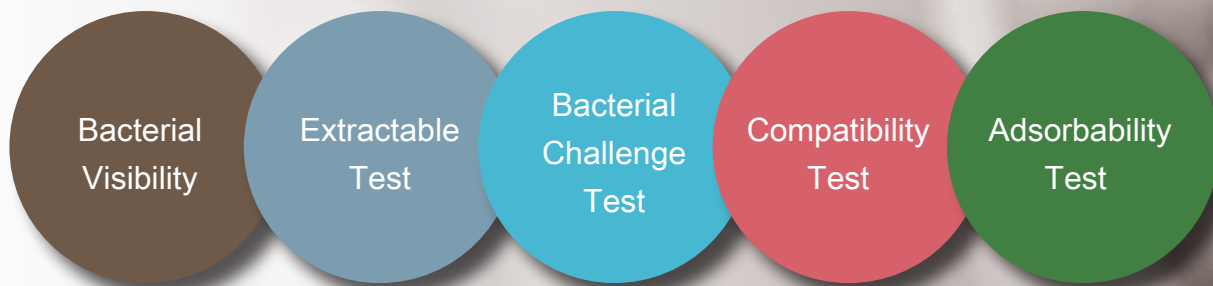
### TOC/Conductivity

After the injection water flush and high pressure steam sterilization,the filtered liquid complies with the ChP, USP for injection water's total organic carbon content and conductivity requirements.



## Testing Ability

Darlyly has advanced comprehensive laboratory with various instruments and equipments for tests and validation services. Also there is a high quality technology and testing team to do the jobs. Besides the tests to materials and products of Darlyly, we can also provide testing and validation services for customers. The tests we can do include:Media test and analysis, flow rate and pressure drop, filtration efficiency, dirt holding capacity, chemical compatibility, extractive, extractum, integrity, adsorbability, bacterial viability and challenge, etc.





## PROCESS VALIDATION ITEMS

### Darilly filter process validation content and items

Reference PDA Technical Report No. 26:

| Criteria  | Filter User | Filter Manufacturer |        |
|---|-------------|---------------------|--------|
|   | Device      | Membrane Disc       | Device |
| Bacteria retention in water or saline lactose broth (SLB) with integrity test correlation in water or solvent | -           | Q、L                 | Q、L    |
| Bacteria retention in product   | V*          | -                   | -      |
| Chemical compatibility, effects on filter integrity   | V           | Q                   | Q      |
| Extractables  | V           | Q                   | Q      |
| Leachables  | E           | -                   | -      |
| Sterilization method, effects on filter integrity   | V           | Q                   | Q      |
| Integrity test (water or solvent)   | V           | Q、L                 | Q、L    |
| Integrity test method selection (product)   | V           | -                   | -      |
| Toxicity testing  | -           | Q                   | Q      |
| Bacterial endotoxin   | V           | -                   | Q、L    |
| Particulate matter  | E           | -                   | Q      |
| Non-fiber release   | E           | -                   | Q      |
| Total Organic Carbon (TOC) and conductivity   | E           | -                   | Q      |

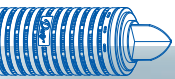
L=Lot release criteria

Q=Qualification

V=Process-specific

V\*=Can be performed in disc or device format

E=Evaluate the need for testing



# CONTENT

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| FGF Series | ----- | 3 |
| PGA Series | ----- | 5 |
| SGH Series | ----- | 7 |

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## PTFE Membrane Pleated Filter Cartridges

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## PVDF Membrane Pleated Filter Cartridges

|            |       |    |
|------------|-------|----|
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|            |       |    |
|------------|-------|----|
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|            |       |    |
|------------|-------|----|
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75



FGE Series are all-polypropylene filter cartridges made of submicron fine fiber filter media which provide smaller pore size. It is fabricated without using any binders, adhesives, plasticizers, and surfactants. FGE filters can be repeatedly hot water sanitized. All the materials used for this filter meet FDA requirements for food contact and pass European Commission Directives (EU10/2011).

## Features

- Nominal rated structure, particle removal rating from 0.1 to 50 micron
- Non fiber shedding
- 100% polypropylene components provide broad chemical compatibility, suitable for use in various liquid filtration
- Various end cap configurations to fit into the most standard housings

## Applications

- Food & Beverage
- Plating Chemicals
- RO Pre-Filtration
- Fine Chemicals
- Process Water

## Dimension

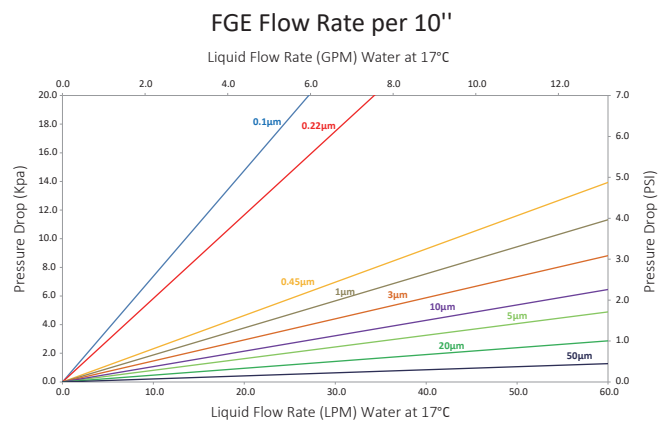
Outer Diameter                      69mm  
 Length                                      5", 10", 20", 30", 40"

## Material of Constructions

|          |  |
|----------|--|
| Media    | PP                                       |
| Support  | PP                                       |
| Hardware | PP,SS core & adapter<br>insert available |
| Sealing  | Silicone, EPDM, NBR,<br>FKM, E-FKM       |

## Performance

|                            |                         |
|----------------------------|-------------------------|
| Max. Operating Temperature | 80°C                    |
| Max. Operating DP          | 4bar@20°C , 2.4bar@80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- Materials of filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics
- Passed European Commission Directives (EU10/2011)
- Halal Certified

## Ordering Information

|                       |                         |                                     |               |                      |             |
|-----------------------|-------------------------|-------------------------------------|---------------|----------------------|-------------|
| FGE                   | 0010                    | F                                   | 5             | S                    | P           |
| <b>Removal Rating</b> | <b>End Cap Type</b>     |                                     | <b>Length</b> | <b>Seal Material</b> | <b>Core</b> |
| 0010=0.1µm            | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"        | S = Silicone         | P = PP      |
| 0022=0.22µm           | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10"      | E = EPDM             | S = SUS     |
| 0045=0.45µm           | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20"      | B = NBR              |             |
| 0100=1µm              | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30"      | V = FKM              |             |
| 0300=3µm              | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40"      | F = E-FKM            |             |
| 0500=5µm              | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |               |                      |             |
| 1000=10µm             | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |               |                      |             |
| 2000=20µm             | N = 222 Extended / Flat | Y = 226 Spear Fin                   |               |                      |             |
| 5000=50µm             | W = 222 Spear Fin       | Z = 226 (SS Insert) / Spear Fin     |               |                      |             |



FGF Series Filter Cartridges are absolute rated, pleated depth-type filters, constructed of 100% polypropylene material. These filters are available in absolute particle retention ratings from 0.1 to 50 micron and various end cap configurations to fit into the most standard housings. All components of the FGF series filter cartridges are FDA approved. The filter media and its support structure are thermally welded to the end caps, making integral filter cartridges of minimum extractables in a wide range of fluids and applications. All the filter cartridges are manufactured in a clean room environment.

## Features

- Absolute rated structure, particle removal rating from 0.1 to 50 micron
- 100% polypropylene components provide broad chemical compatibility, suitable for use in a variety of fluids
- Consistent particle removal, no migration of filter media and non fiber shedding

## Applications

- Food & Beverage
- Plating Chemicals
- RO Pre-Filtration
- Fine Chemicals
- Process Water

## Dimension

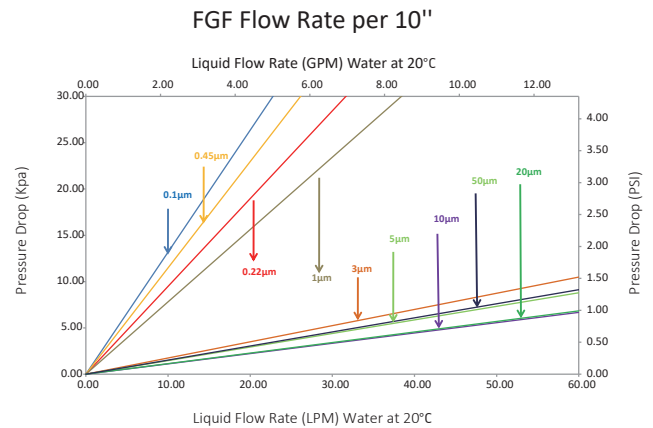
|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | PP                              |
| Support           | PP                              |
| Cage/Core/End cap | PP                              |
| Sealing           | Silicone, EPDM, NBR, FKM, E-FKM |

## Performance

|                            |                        |
|----------------------------|------------------------|
| Max. Operating temperature | 80°C                   |
| Max. Operating DP          | 4bar@20°C, 2.4bar@80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- Materials of filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics
- Passed European Commission Directives (EU10/2011)
- Halal Certified

## Ordering Information

| Removal Rating | End Cap Type            |                                     | Length   | Seal Material | Core    |
|----------------|-------------------------|-------------------------------------|----------|---------------|---------|
| 0010=0.1µm     | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP  |
| 0022=0.22µm    | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SUS |
| 0045=0.45µm    | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |         |
| 0100=1µm       | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |         |
| 0300=3µm       | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |         |
| 0500=5µm       | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |         |
| 1000=10µm      | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |          |               |         |
| 2000=20µm      | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |         |
| 5000=50µm      | W = 222 Spear Fin       | Z = 226 (SS Insert) /Spear Fin      |          |               |         |



PGA Series are all-polypropylene filter cartridges made with submicron fine fiber filter media which provide smaller pores. It is fabricated without using any binders, adhesives, plasticizers, and surfactants. PGA filters can be repeatedly hot water sanitized. The filter media and its support structure are thermally welded to the end caps, making integral filter cartridges of minimum extractables in a wide range of fluids and applications. All the filter cartridges are manufactured in a clean room environment.

## Features

- Nominal rated structure, particle removal rating from 0.1 to 50 Micron
- Non filter release
- 100% polypropylene components provide broad chemical compatibility, suitable for use in a variety of fluids
- Various end cap configurations to fit into most standard housings

## Applications

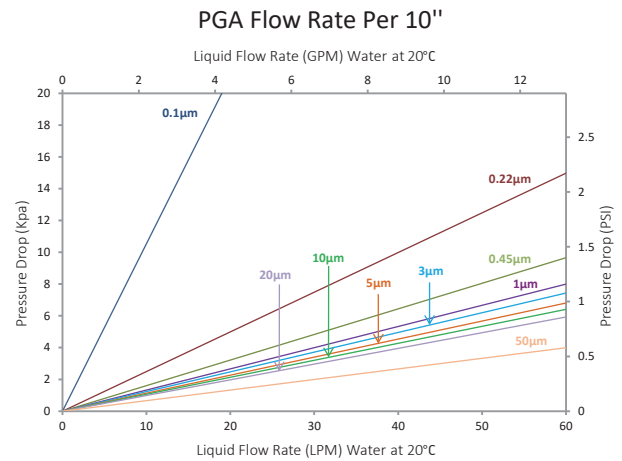
- Pharmaceutical
- RO Pre-Filtration
- Fine Chemicals
- Process Water

## Material of Constructions

|                   |                          |
|-------------------|--------------------------|
| Media             | PP                       |
| Support           | PP                       |
| Cage/Core/End cap | PP                       |
| Sealing           | Silicone, EPDM, NBR, FKM |

## Performance

|                            |  |
|----------------------------|--|
| Max. Operating temperature | 80°C                                   |
| Max. Operating DP          | 4bar@20°C, 2.4bar@80°C                 |
| Filtration Area            | 0.4 - 0.7m <sup>2</sup> per 10" Filter |



## Particle Removal Efficiency

| Cartridge Designation | 90% Efficiency | 95% Efficiency |
|-----------------------|----------------|----------------|
| PGA0010               | 0.1µm          | ---            |
| PGA0022               | 0.22µm         | ---            |
| PGA0045               | 0.45µm         | ---            |
| PGA0100               | 1µm            | ---            |
| PGA0300               | 3µm            | 5µm            |
| PGA0500               | 5µm            | 10µm           |
| PGA1000               | 10µm           | 15µm           |
|                       |                |                |
|                       |                |                |

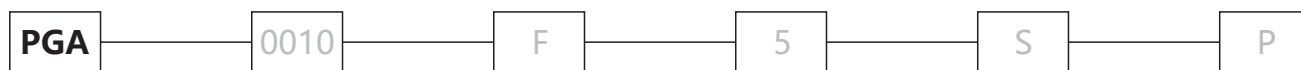
## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- Materials of filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics
- Passed European Commission Directives (EU10/2011)
- Halal Certified

## Ordering Information



| Removal Rating | End Cap Type           |                                     | Length   | Seal Material | Core    |
|----------------|------------------------|-------------------------------------|----------|---------------|---------|
| 0010=0.1µm     | F = DOE                | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP  |
| 0022=0.22µm    | M = 222 / Flat         | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SUS |
| 0045=0.45µm    | T = 226 / Flat         | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |         |
| 0100=1µm       | P = 222 / Fin          | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |         |
| 0300=3µm       | Q = 226 / Fin          | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |         |
| 050=5µm        | H = 213 / Flat         | I = 226 (PSU Insert) / Flat         |          |               |         |
| 1000=10µm      | E = 222 Extended / Fin | X = 222 (SS Insert) /Spear Fin      |          |               |         |
| 2000=20µm      | N =222 Extended / Flat | Y = 226 Spear Fin                   |          |               |         |
| 5000=50µm      | W= 222 Spear Fin       | Z = 226 (SS Insert) /Spear Fin      |          |               |         |



SGH Series filter cartridges are comprised of multi-layers media. The unique construction results in a highly porous, continuously graded pore structure with a tighter inner layer and several outer prefilter layers to substantially increase the dirt holding capacity. This filter structure provides excellent flow rates at low pressure drop and high throughput while achieving submicron retentions, high efficiency, and extraordinary dirt holding capacity. The filter media and its support structure are thermally welded to the end caps, making integral filter cartridges of minimum extractables in a wide range of fluids and applications. All the filter cartridges are manufactured in a clean room environment.

## Features

- Gradient pore size structure
- 100% polypropylene components provide broad chemical compatibility, suitable for use in a variety of fluids
- Fixed filter matrix with no adhesives and surfactants providing consistent filtrate quality

## Applications

- Food & Beverage
- Plating Chemicals
- RO Pre-Filtration
- Fine Chemicals
- Process Water
- Colloid material filtration
- High viscosity liquids
- Fermentation liquids

## Dimension

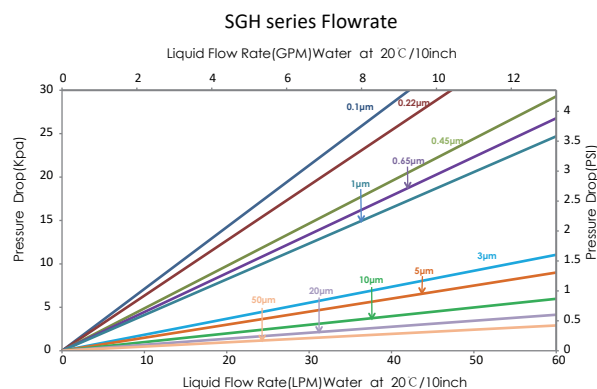
|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | PP                              |
| Support           | PP                              |
| Cage/Core/End cap | PP                              |
| Sealing           | Silicone, NBR, EPDM, FKM, E-FKM |

## Performance

|                            |             |
|----------------------------|-------------|
| Max. Operating temperature | 80°C        |
| Max. Operating DP          | 4bar@20°C   |
|                            | 2.4bar@80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

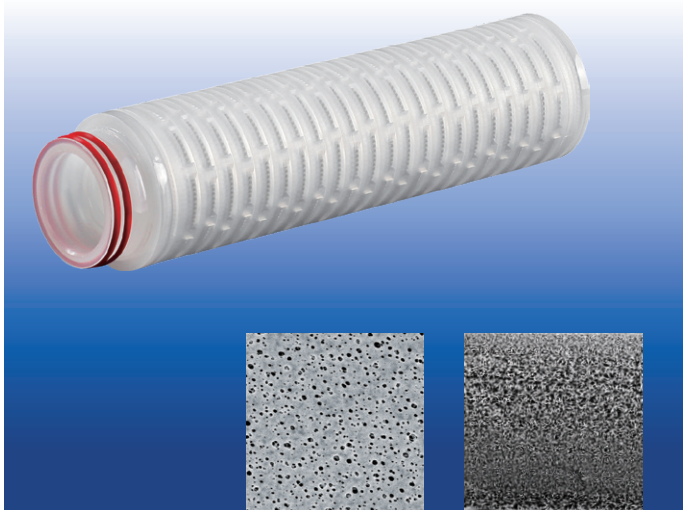
- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- Materials of filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics
- Passed European Commission Directives (EU10/2011)
- Halal Certified



## Ordering Information



| Removal Rating | End Cap Type         |                                     | Length   | Seal Material | Core    |
|----------------|----------------------|-------------------------------------|----------|---------------|---------|
| 0010=0.1µm     | F = DOE              | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP  |
| 0022=0.22µm    | M = 222 / Flat       | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SUS |
| 0045=0.45µm    | T = 226 / Flat       | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |         |
| 0065=0.65µm    | P = 222 / Fin        | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |         |
| 0100=1µm       | Q = 226 / Fin        | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |         |
| 0300=3µm       | H = 213 / Flat       | I = 226 (PSU Insert) / Flat         |          |               |         |
| 050=5µm        | E = 222 Extended/Fin | X = 222 (SS Insert) /Spear fin      |          |               |         |
| 1000=10µm      | N =222 Extended/Flat | Y = 226 Spear fin                   |          |               |         |
| 2000=20µm      | W= 222 Spear fin     | Z = 226 (SS Insert) /Spear fin      |          |               |         |
| 5000=50µm      |                      |                                     |          |               |         |



PAA series polyethersulfone (PES) Pleated Filter Cartridges are designed to provide greater bacteria and particle removal at high flow rates and low pressure drops in a wide range of biological fluids. It offers the greatest assurance of filtration performance, stability, and service life. All components of the PAA filter cartridges comply with FDA regulations for food contact use.

## Features

- Durable PES and PP components
- Highly porous asymmetric membrane
- Excellent chemical compatibility
- Low extractables
- 100% integrity tested

## Applications

- Large infusion (LVP), small injection (SVP), eye drops sterilization filtration
- Sterilization filtration of biological product
- Sterilization filtration of antibiotic aqueous solution
- Cleaning fluid and disinfectant sterilizing filtration

## Dimension

|          |                        |
|----------|------------------------|
| Diameter | 69mm                   |
| Length   | 5", 10", 20", 30", 40" |

## Material of Constructions

|                    |                       |
|--------------------|-----------------------|
| Media              | PES                   |
| Support            | PP                    |
| Cage/Core/End      | PP                    |
| Connection Adaptor | SS Insert, PSU Insert |
| O-Ring             | Silicone, EPDM, FKM   |

## Performance

### Operating Conditions

|                            |                          |
|----------------------------|--------------------------|
| Max. Operating Temperature | 80°C                     |
| Max. Operating DP          | 4 Bar@20°C, 2.4 Bar@80°C |

### Sterilization

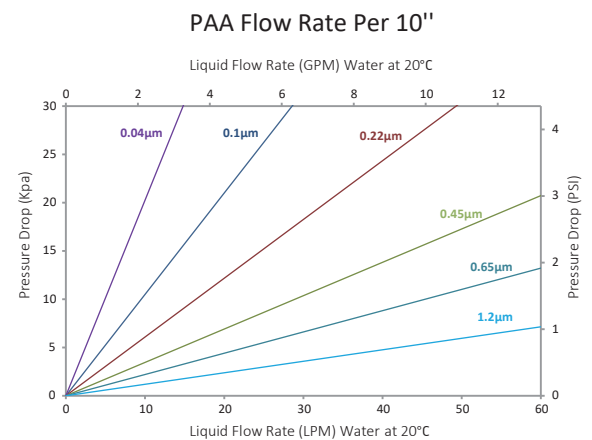
|                         |                          |
|-------------------------|--------------------------|
| Autoclave Sterilization | 121°C, 60 Min            |
| SIP                     | 135°C, 30 Min, 20 cycles |

### Filtration Area

0.65 m<sup>2</sup> per 10" Filter

### Extractables

10" Filter Cartridges < 20mg



## Quality

- Validated with *B. diminuta* (ATCC 191463) at 10<sup>7</sup>CFU/cm<sup>2</sup> (0.22µm)
- Each membrane filter element has been individually tested for integrity
- Individual element is tracked by serial number
- Manufactured according to ISO 9001:2015 certified quality management system
- Meets USP Biological Reactivity Test requirements of the current USP <88> for plastic class VI-121°C

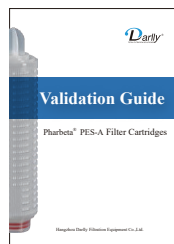
## Effluent quality

- Non-fiber releasing
- Non-pyrogenic per USP Bacterial Endotoxins (< 0.25EU/mL)
- Meets TOC and water conductivity per USP Purified Water, pH per USP Sterile Purified Water.

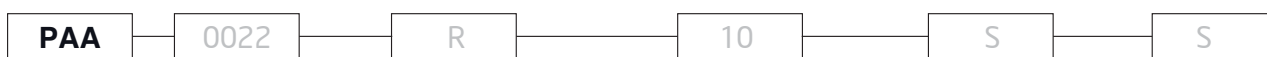
## Integrity Test

| Micron       | Bubble Point $\Delta$<br>(Water) | Diffusion Flow $\Delta$<br>(10"Ø69mm) |
|--------------|----------------------------------|---------------------------------------|
| 0.1 $\mu$ m  | 4.8Bar                           | 25ml/min@4.475Bar                     |
| 0.22 $\mu$ m | 3.2Bar                           | 25ml/min@2.76Bar                      |
| 0.45 $\mu$ m | 2.1Bar                           | 25ml/min@1.70Bar                      |
| 0.65 $\mu$ m | 1.32Bar                          | 12ml/min@1.1Bar                       |

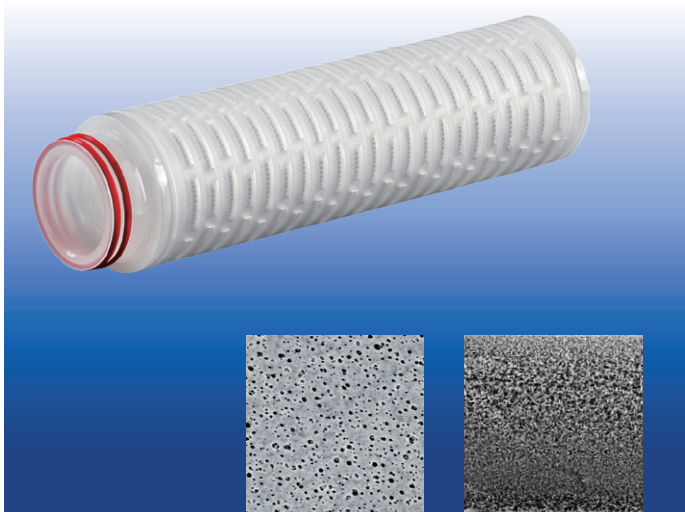
## Validation Guide



## Ordering Information



| Removal Rating    | End Cap Type            |                                     | Length   | Seal Material | Core        |
|-------------------|-------------------------|-------------------------------------|----------|---------------|-------------|
| 0010=0.1 $\mu$ m  | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP Core |
| 0022=0.22 $\mu$ m | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SS Core |
| 0045=0.45 $\mu$ m | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |             |
| 0065=0.65 $\mu$ m | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |             |
| 0120=1.2 $\mu$ m  | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |             |
|                   | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |             |
|                   | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |          |               |             |
|                   | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |             |
|                   | W = 222 Spear Fin       | Z = 226 (SS Insert) / Spear Fin     |          |               |             |



PAB series polyethersulfone (PES) pleated filter cartridges are made of hydrophilic high asymmetric polyethersulfone membrane, which can provide exceptionally high flow rate and long service life for processing large fluid volumes. It has excellent retention of microorganisms for superior protection of final filters. This characteristic makes it especially suit for suits for Food and Beverage filtration.

## Features

- Broad PH compatibility allows the use of filters in a wide range of fluids
- Bioburden reduction efficiency for process with variable bioburden applications with high flow requirements
- 100% integrity tested
- Low extractables

## Applications

- Food and beverage
- Reduce biological load
- High flow process requirements
- Protection of final filters or downstream equipments and systems such as tangential chromatographic

## Dimension

|          |                        |
|----------|------------------------|
| Diameter | 69mm                   |
| Length   | 5", 10", 20", 30", 40" |

## Material of Constructions

|                    |                       |
|--------------------|-----------------------|
| Media              | PES                   |
| Support            | PP                    |
| Cage/Core/End      | PP                    |
| Connection Adaptor | SS Insert, PSU Insert |
| O-Ring             | Silicone, EPDM , FKM  |

## Performance

### Operating Conditions

|                            |                           |
|----------------------------|---------------------------|
| Max. Operating Temperature | 80°C                      |
| Max. Operating DP          | 4 Bar@20°C , 2.4 Bar@80°C |

### Sterilization

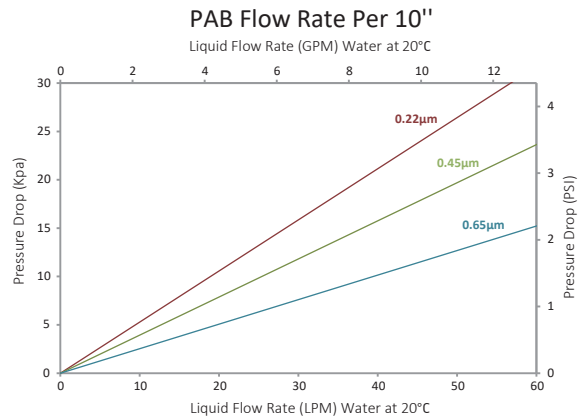
|                         |                           |
|-------------------------|---------------------------|
| Autoclave Sterilization | 121°C , 60 Min            |
| SIP                     | 135°C , 30 Min, 20 cycles |

### Filtration Area

0.65 m<sup>2</sup> per 10" Filter

### Extractables

10" Filter Cartridges < 20mg



## Quality

- Validated with *B. diminuta* (ATCC 191463) at 10<sup>7</sup>CFU/cm<sup>2</sup> (0.22µm).
- Each membrane filter element has been individually tested for integrity. Individual element is tracked by serial number.
- Manufactured according to ISO 9001:2015 certified quality management system.
- Meets USP Biological Reactivity Test requirements of the current USP <88> for plastic class VI-121°C.

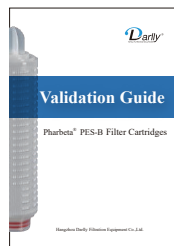
## Effluent quality

- Non-fiber releasing
- Non-pyrogenic per USP Bacterial Endotoxins (< 0.25EU/mL)
- Meets TOC and water conductivity per USP Purified Water, pH per USP Sterile Purified Water.

### Integrity Test

| Micron       | Bubble Point $\Delta$<br>(Water) | Diffusion Flow $\Delta$<br>(10"Ø69mm) |
|--------------|----------------------------------|---------------------------------------|
| 0.22 $\mu$ m | 3.2Bar                           | 35ml/min@2.76Bar                      |
| 0.45 $\mu$ m | 2.1Bar                           | 35ml/min@1.70Bar                      |
| 0.65 $\mu$ m | 1.32Bar                          | 24ml/min@1.1Bar                       |

### Validation Guide



### Ordering Information



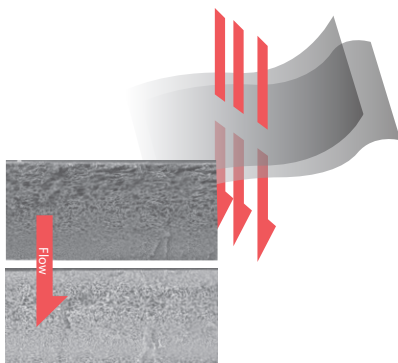
| Removal Rating    | End Cap Type            |                                     | Length   | Seal Material | Core        |
|-------------------|-------------------------|-------------------------------------|----------|---------------|-------------|
| 0022=0.22 $\mu$ m | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP Core |
| 0045=0.45 $\mu$ m | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SS Core |
| 0065=0.65 $\mu$ m | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |             |
|                   | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |             |
|                   | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |             |
|                   | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |             |
|                   | E = 222 Extended / Fin  | X = 222 (SS Insert) /Spear Fin      |          |               |             |
|                   | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |             |
|                   | W = 222 Spear Fin       | Z = 226 (SS Insert) /Spear Fin      |          |               |             |



PAD Series Filter Cartridge is constructed of highly asymmetric polyethersulfone membrane from Germany and imported support layer. Unique double layer hydrophilic polyethersulfone contributes to its excellent filtration performance and reliable bacteria-intercepting ability. It is especially used in pharmaceutical industry with stringent requirement. All components of PAD filter cartridges comply with FDA regulations. This filter can withstand repeated steam sterilization.

## Features

- Unique double layer hydrophilic polyethersulfone with double security makes it have reliable bacteria-intercepting ability, increasing filtration safety factor by more than 10 times.
- Large effective filtration area makes the filter longer service life and lower cost.
- Broad chemical compatibility (PH1-14), it is suitable for various pharmaceutical filtration.
- Structure Stabilization, it can withstand sterilization cycle with 50 times
- 100% integrity test ensures absolute sterilization
- Low protein adsorption
- ISO9001:2015 certified Quality Management System
- Full traceability to each filter with unique serial number



## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | PES                             |
| Support           | PP                              |
| Cage/core/end cap | PP                              |
| Sealing           | Silicone, EPDM, NBR, FKM, E-FKM |

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Performance

|                           |                                  |
|---------------------------|----------------------------------|
| Max Operating Temperature | 80°C                             |
| Max Operating DP          | 4.0 Bar @ 20°C<br>2.4 Bar @ 80°C |

## Sterilization

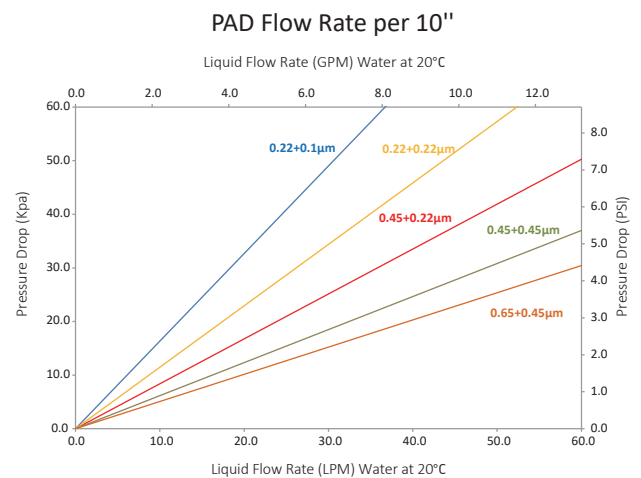
|                         |              |
|-------------------------|--------------|
| Autoclave Sterilization | 121°C, 60Min |
| SIP                     | 125°C, 30Min |

## Filtration Area

0.65m<sup>2</sup> per 10" filter

## Extractables

10" Filter Cartridges < 20mg



## Applications

- Biological vaccine/blood products sterilization filtration
- API sterilization filtration
- Large infusion (LVP), small injection (SVP) sterilization filtration
- Ophthalmic preparation sterilization filtration
- Buffers and reagents sterilization filtration

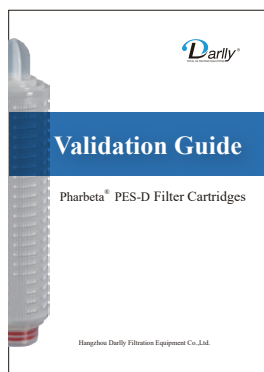
## Quality

- Validated with *B. diminuta* (ATCC 191463) at  $10^7/cm^2$  (0.22 $\mu$ m).
- Each membrane filter element has been individually tested for integrity.
- Individual element is tracked by serial number.
- Manufactured according to ISO 9001:2015 certified quality management system.
- Meets USP Biological Reactivity Test requirements of the current USP <88> for plastic class VI-121°C.

## Effluent quality

- Non-fiber releasing
- Non-pyrogenic per USP Bacterial Endotoxins (<0.25EV/mL)
- Meets TOC and water conductivity per USP Purified Water, pH per USP Sterile Purified Water.

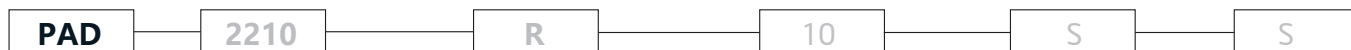
## Validation Guide



## Integrity Test

| Removal Rating    | Bubble Point $\geq$<br>(Water) | Diffusion Flow $\leq$<br>(10" Ø69mm) |
|-------------------|--------------------------------|--------------------------------------|
| 2210 = 0.22+0.1   | 4.8Bar                         | 25ml/min@4.475Bar                    |
| 2222 = 0.22+0.22  | 3.2Bar                         | 20ml/min@2.76Bar                     |
| 4522 = 0.45+ 0.22 | 3.2Bar                         | 25ml/min@2.76Bar                     |
| 4545 = 0.45+0.45  | 2.1Bar                         | 20ml/min@1.70Bar                     |
| 6545 = 0.65+0.45  | 2.1Bar                         | 25ml/min@1.70Bar                     |

## Ordering Information



| Removal Rating   | End Cap Type            |                                     | Length   | Seal Material | Core        |
|------------------|-------------------------|-------------------------------------|----------|---------------|-------------|
| 2210 = 0.22+0.1  | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP Core |
| 2222 = 0.22+0.22 | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SS Core |
| 4522 = 0.45+0.22 | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |             |
| 4545 = 0.45+0.45 | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |             |
| 6545 = 0.65+0.45 | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |             |
|                  | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |             |
|                  | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |          |               |             |
|                  | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |             |
|                  | W = 222 Spear Fin       | Z = 226 (SS Insert) / Spear Fin     |          |               |             |



BTF Series All Fluoropolymer Filter Cartridges are constructed of PTFE absolute-rated membrane, PTFE support netting, and ultra-pure PFA hardware. This presents a filter cartridge with excellent chemical compatibility, corrosion resistance, and low extractions to ensure high filtration efficiency and long service life with chemicals.

## Features

- Excellent chemical compatibility
- High flow rate, low pressure loss, long service life
- 100% integrity tested

## Applications

- Pharmaceuticals
- Chemicals
- Products Fine
- Microelectronics Fluids

## Dimension

Outer Diameter 2.72" (69mm)  
 3.3" (83mm)-Only 10 inch is available

Length 10"/20"/30"/40"

### Filtration Area

|    |                             |                             |
|----|-----------------------------|-----------------------------|
| HP | 1.12m <sup>2</sup> /69-10in | 1.63m <sup>2</sup> /83-10in |
| EP | 0.9m <sup>2</sup> /69-10in  | 1.51m <sup>2</sup> /83-10in |

## Material of Constructions

|                   |                           |
|-------------------|---------------------------|
| Media             | Hydrophobic PTFE membrane |
| Support Netting   | PFA/PTFE                  |
| Cage/Core/End Cap | PFA                       |
| Seal Material     | E-FKM                     |

## Quality

- Filter Cartridges are manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Performance

|                           |                                   |
|---------------------------|-----------------------------------|
| Max Operating Temperature | 160°C                             |
| Max Operating DP          | 5.0 Bar @ 20°C<br>2.0 Bar @ 120°C |
| SIP                       | 135°C /30min                      |

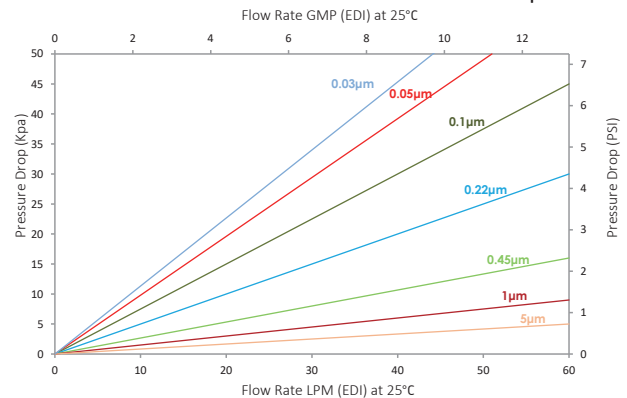
## Precautions

- PTFE membrane is a natural hydrophobic media, if used for high surface tension fluid filtration, it's necessary to pre-wet the filter cartridge or directly use pre-wetting products.
- Pre-wetting products are conserved in the mix of ultrapure water and hydrogen peroxide, drain the internal liquid and rinse with 20L (every 10 inch unit) pure water before installation and use.

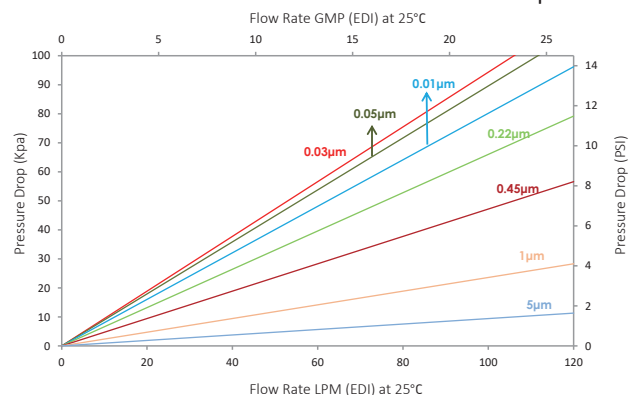
## Pre-wetting Regulation

- Fully immerse cartridge into wetting liquid(IPA:Water=60:40) for 30 min
- Soak in ultra-pure water for 5 minutes
- Use ultra-pure water to rinse for 20min@7.5LPM (filter fully exhaust, cartridge is completely immersed in pure water.

BTF69 Series Flow Rate VS Pressure Drop



BTF83 Series Flow Rate VS Pressure Drop

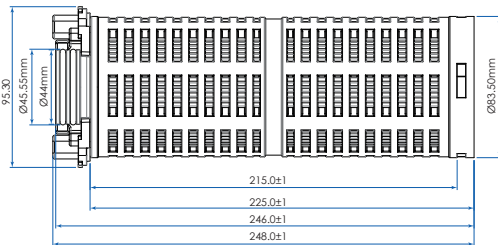




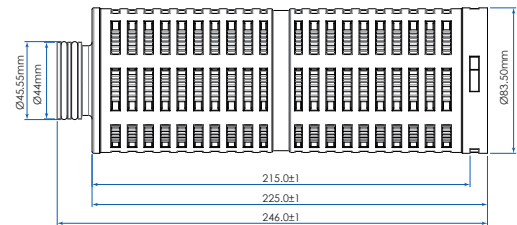
## Dimensions

### 83 Series

222 / Flat with fastener

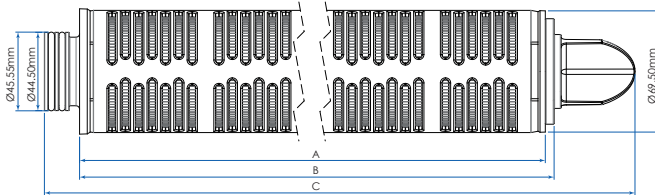


222 / Flat



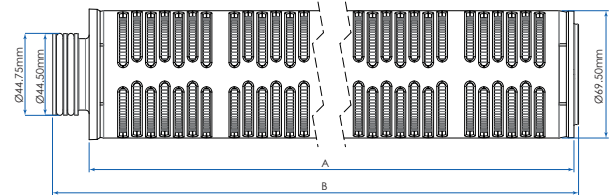
### 69-222 Series

222 / Fin



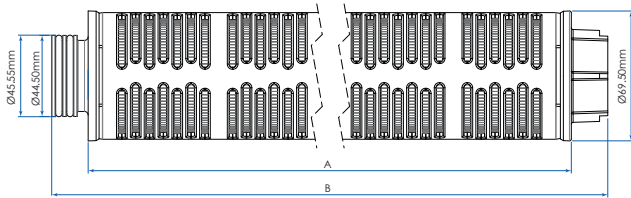
|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 249.0±1 | 495.0±2 | 741.0±2 | 987.0±2  |
| C | 315.0±1 | 561.0±2 | 807.0±2 | 1053.0±2 |

222 / Flat



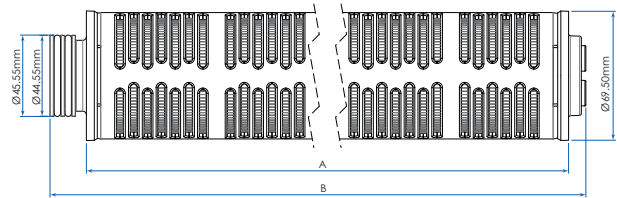
|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 266.5±1 | 512.5±2 | 758.5±2 | 1004.5±2 |

222 / Flat B



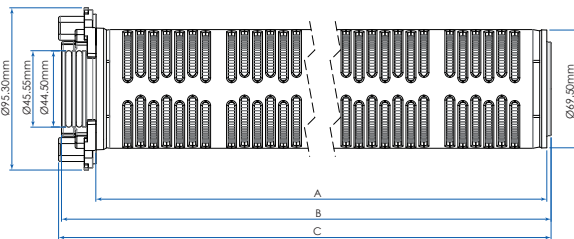
|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 284.0±1 | 530.0±2 | 776.0±2 | 1022.0±2 |

222 / Flat C



|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 273.5±1 | 519.5±2 | 765.5±2 | 1011.5±2 |

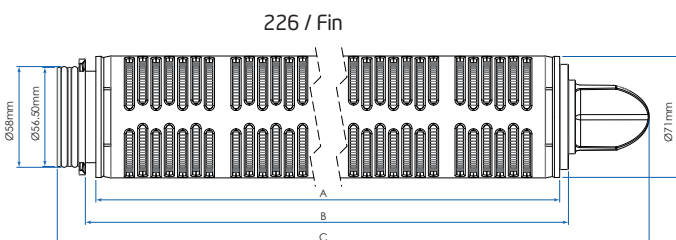
222 / Flat with fastener



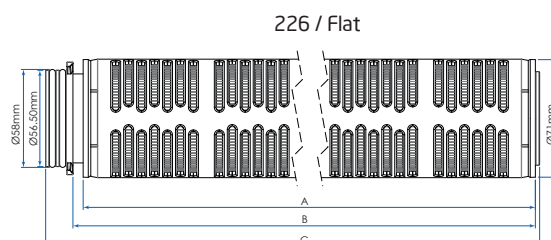
|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 266.5±1 | 512.5±2 | 758.5±2 | 1004.5±2 |
| C | 268.5±1 | 514.5±2 | 760.5±2 | 1006.5±2 |

## Dimensions

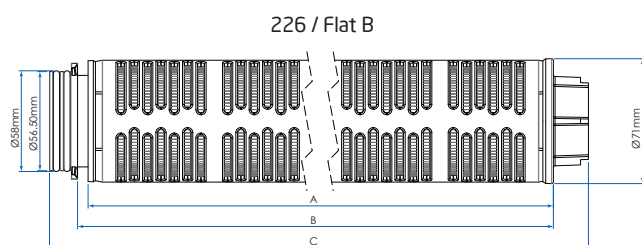
### 69-226 Series



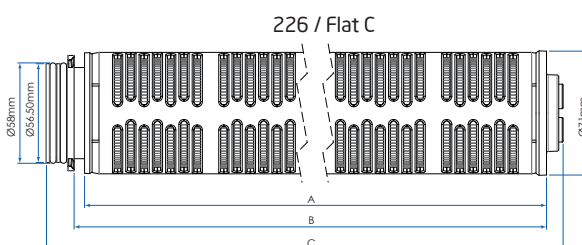
|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 255.0±1 | 501.0±2 | 747.0±2 | 993.0±2  |
| C | 317.0±1 | 563.0±2 | 809.0±2 | 1055.0±2 |



|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 250.0±1 | 496.0±2 | 742.0±2 | 988.0±2  |
| C | 268.5±1 | 514.5±2 | 760.5±2 | 1006.5±2 |



|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 250.0±1 | 496.0±2 | 758.5±2 | 988.0±2  |
| C | 286.0±1 | 532.0±2 | 778.0±2 | 1024.0±2 |

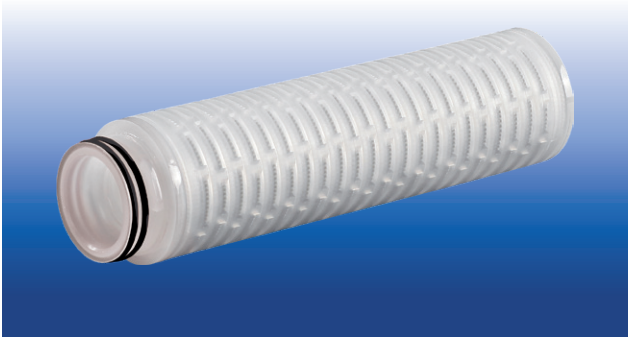


|   | 10"     | 20"     | 30"     | 40"      |
|---|---------|---------|---------|----------|
| A | 244.0±1 | 490.0±2 | 736.0±2 | 982.0±2  |
| B | 250.0±1 | 496.0±2 | 742.0±2 | 988.0±2  |
| C | 275.5±1 | 521.5±2 | 767.5±2 | 1013.5±2 |

## Ordering Information



| Series                        | End Cap Type                          | Revoval Rating | Filtration Area | Seal Material | Length             | Wetting       | Clean Class | EZlock   |
|-------------------------------|---------------------------------------|----------------|-----------------|---------------|--------------------|---------------|-------------|--|
| 69BTF                         | M=222 / Flat                          | 0003=30nm      | HP              | F = E-FKM     | 10 = 10"(φ69/83mm) | N = No Prewet | R0 = Normal | N = No   |
| 83BTF<br>(M Interface / 10in) | B=222 / Flat B<br>(replace P AB Type) | 0005=50nm      | EP              | F = E-FKM     | 20 = 20"(φ69mm)    | W = Prewet    | R1 = High   | Y = Selective Assembly<br>(replace E chemlock) |
|                               |                                       | 0010=0.1μm     |                 |               | 30 = 30"(φ69mm)    |               |             |  |
|                               | C=222 / Flat C                        | 0020=0.2μm     |                 |               |                    |               |             |  |
|                               | P=222 / Fin                           | 0045=0.45μm    |                 |               |                    |               |             |  |
|                               | T=226 / Flat                          | 0100=1μm       |                 |               |                    |               |             |  |
|                               | E=226 / Flat B                        | 0500=5μm       |                 |               |                    |               |             |  |
|                               | G=226 / Flat C                        |                |                 |               |                    |               |             |  |
| Q=226 / Fin                   |                                       |                |                 |               |                    |               |             |  |



BTG Series Filter Cartridges are made of polytetrafluoroethylene, and thus have excellent resistance to organic and inorganic chemical corrosive substances and have natural hydrophobicity of filtering materials. They are widely used in sterile filtration of strong solvents, strong corrosive liquids and strong oxidative liquids.

## Features

- Inherently hydrophobic PTFE membranes
- All PP components and low extractables
- High-flow and low pressure drop
- Enhanced resistance to in-line and autoclave steam sterilization
- 100% Integrity Test

## Applications

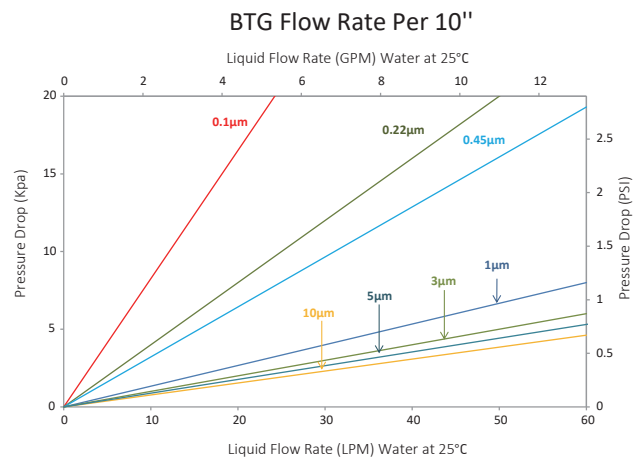
- Strong oxidative liquids filtration
- Prefiltration and terminal filtration of corrosive liquids
- Solvent materials filtration

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | Hydrophobic PTFE                |
| Support           | PP                              |
| Core/Cage/End Cap | PP                              |
| Seal Material     | Silicone, EPDM, NBR, FKM, E-FKM |



## Performance

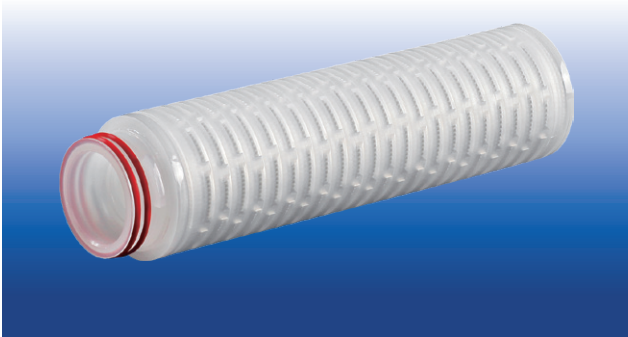
|                           |                |
|---------------------------|----------------|
| Max Operating Temperature | 80°C           |
| Max Operating DP          | 4.5 Bar @ 20°C |
|                           | 2.4 Bar @ 80°C |

## Quality

- Filter Cartridges are manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- 100% Integrity Tested
- Each individual element is tracked by serial number

## Ordering Information

| <b>BTG</b>     | 0010                    | F                                   | 5        | S             | P       |
|----------------|-------------------------|-------------------------------------|----------|---------------|---------|
| Removal Rating | End Cap Type            |                                     | Length   | Seal Material | Core    |
| 0010 = 0.1µm   | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP  |
| 0022 = 0.22µm  | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SUS |
| 0045 = 0.45µm  | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |         |
| 0100=1µm       | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |         |
| 0300=3µm       | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |         |
| 0500=5µm       | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |         |
| 1000=10µm      | E = 222 / Extended/Fin  | X = 222 (SS Insert) / Spear fin     |          |               |         |
|                | N = 222 / Extended/Flat | Y = 226 / Spear fin                 |          |               |         |
|                | W = 222 / Spear fin     | Z = 226 (SS Insert) / Spear fin     |          |               |         |



BTH Series filter cartridges are made of hydrophobic PTFE membrane which is excellent in chemical compatibility, heat and corrosion resistance. BTH Series filter cartridges are suitable to filter the liquids and gases with strong aggressive and oxidative, usually used for gas/vent sterile filtration.

## Features

- Traceable marking
- High filtration efficiency, up to 99.99%
- Excellent chemical compatibility (pH 1-14)
- Manufactured in a clean room environment
- 100% integrity tested and flushing with 18MΩ-cm de-ionized water prior to shipment

## Applications

- Solvent Filtration
- Fermentation Feed Air
- Strong Acids & Bases
- Aggressive Fluids and Gases
- Venting
- Photoresists
- Hot DI Water
- Compressed Gas

## Dimension

Outer Diameter                      69mm  
 Length                                    5", 10", 20", 30", 40"

## Ordering Information



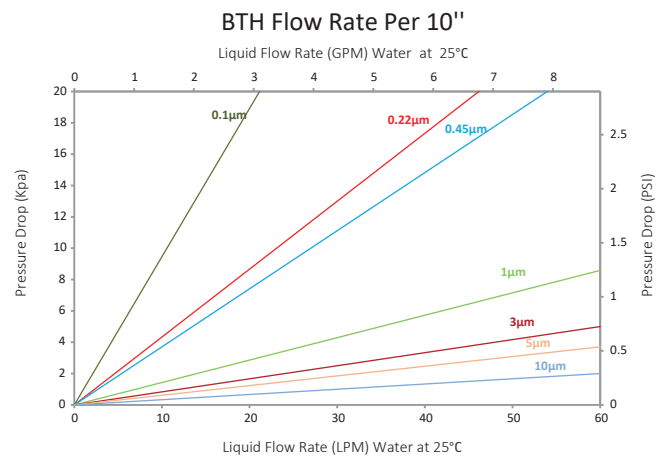
| Removal Rating | End Cap Type            |                                     | Length   | Seal Material | Core        |
|----------------|-------------------------|-------------------------------------|----------|---------------|-------------|
| 0010 = 0.1µm   | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP Core |
| 0022 = 0.22µm  | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SS Core |
| 0045 = 0.45µm  | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |             |
| 0100 = 1µm     | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |             |
| 0300 = 3µm     | Q = 226 / Fin           | G = 226 (PSU Insert) / F            | 40 = 40" | F = E-FKM     |             |
| 0500 = 5µm     | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |             |
| 1000 = 10µm    | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |          |               |             |
|                | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |             |
|                | W = 222 Spear Fin       | Z = 226 (SS Insert) / Spear Fin     |          |               |             |

## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | Hydrophobic PTFE                |
| Support           | PP                              |
| Core/Cage/End Cap | PP                              |
| Seal Material     | Silicone, EPDM, NBR, FKM, E-FKM |

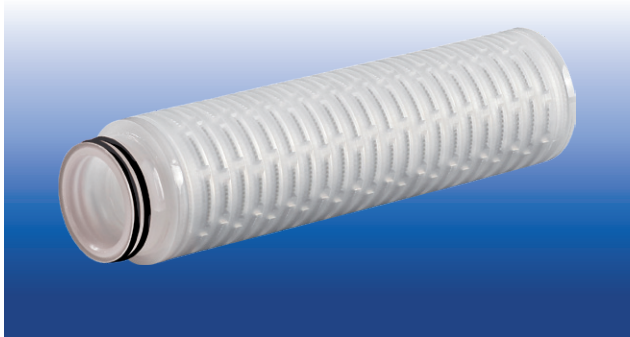
## Performance

|                           |                |
|---------------------------|----------------|
| Max Operating Temperature | 80°C           |
| Max Operating DP          | 4.0 Bar @ 20°C |
|                           | 2.4 Bar @ 80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Each membrane filter element has been individually tested for integrity
- Individual element is tracked by serial number



PTB series filter cartridges are made of polytetrafluoroethylene, and thus have excellent resistance to organic and inorganic chemical corrosive substances and have natural hydrophobicity of filtering materials. They are widely used in sterile filtration of strong solvent, strong corrosive liquid and strong oxidative liquid.

## Features

- Inherently hydrophobic PTFE membranes
- Wide chemical compatibility, excellent resistance to corrosion, oxidation and organic solvents
- High-flow and low pressure drop
- Low extractables

## Applications

- Strong oxidative liquids filtration
- Prefiltration and terminal filtration of corrosive liquids
- Solvent materials filtration

## Dimension

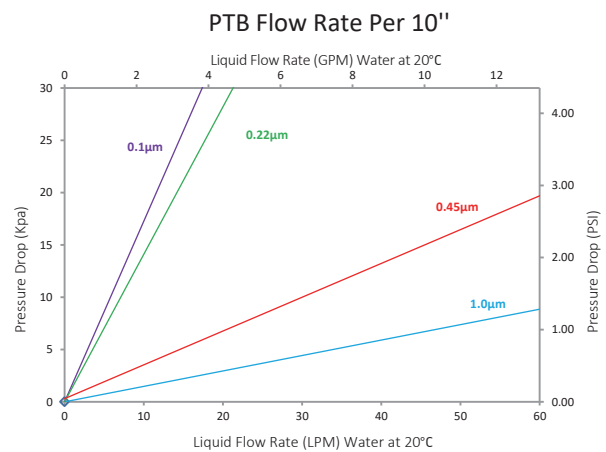
Outer Diameter                      69mm  
 Length                                5", 10", 20", 30", 40"

## Material of Constructions

|                   |                     |
|-------------------|---------------------|
| Media             | Hydrophobic PTFE    |
| Support           | PP                  |
| Core/Cage/End Cap | PP                  |
| Seal Material     | Silicone, EPDM, FKM |

## Performance

|                           |                                  |
|---------------------------|----------------------------------|
| Max Operating Temperature | 80°C                             |
| Max Operating DP          | 4.5 Bar @ 20°C<br>2.4 Bar @ 80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- 100% Integrity Tested
- Each element is tracked by serial number

## Ordering Information

|                       |                             |               |                      |             |          |
|-----------------------|-----------------------------|---------------|----------------------|-------------|----------|
| <b>PTB</b>            | <b>0010</b>                 | <b>F</b>      | <b>5</b>             | <b>S</b>    | <b>P</b> |
| <b>Removal Rating</b> | <b>End Cap Type</b>         | <b>Length</b> | <b>Seal Material</b> | <b>Core</b> |          |
| 0010 = 0.1µm          | G = 226 (PSU Insert) / Fin  | 5 = 5"        | S = Silicone         | P = PP      |          |
| 0022 = 0.22µm         | I = 226 (PSU Insert) / Flat | 10 = 10"      | E = EPDM             | S = SUS     |          |
| 0045 = 0.45µm         | J = 222 (SS Insert) / Flat  | 20 = 20"      | V = FKM              |             |          |
| 0100 = 1µm            | K = 222 (SS Insert) / Fin   | 30 = 30"      |                      |             |          |
|                       | R = 226 (SS Insert) / Fin   | 40 = 40"      |                      |             |          |
|                       | V = 226 (SS Insert) / Flat  |               |                      |             |          |



HPTG Series Filter Cartridge is made of hydrophobic PTFE membrane, inherently hydrophobic PTFE membrane can ensure the sterilizing performance in different humidity environment. The oxidation resistant PP components offer superior oxidation and high temperature resistance. Reinforced core makes the filter cartridge higher pressure resistance, withstand in-line steam sterilization and autoclave, it is suitable for fermentation, pharmaceutical and other biotechnology applications.

## Features

- Inherently hydrophobic PTFE membrane
- High temperature resistance
- Oxidation resistant hardware
- High-flow and low pressure drop
- Enhanced steaming resistance
- 100% Integrity tested

## Applications

- Process venting
- Gas purification
- Compressed air
- Fermentation feed air

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|              |                                   |
|--------------|-----------------------------------|
| Media        | Hydrophobic PTFE                  |
| Support      | PP/PET                            |
| Cage/End Cap | High temperature resistance PP    |
| Core         | High temperature resistance PP/SS |
| Adapter      | PP with insert                    |

## Pore Size

|        |         |
|--------|---------|
| Gas    | 0.01 μm |
| Liquid | 0.22 μm |

## Performance

|                           |                                  |
|---------------------------|----------------------------------|
| Max Operating Temperature | 100°C                            |
| Max Operating DP          | 5.2 Bar @ 20°C<br>2.4 Bar @ 80°C |

## Sterilization

|                                     |                                |
|-------------------------------------|--------------------------------|
| SIP                                 | 135°C /30min, 150 cycles       |
| Maximum Forward Steam Sterilization | 1.0 Bar@135°C<br>0.3 Bar@142°C |
| Maximum Reverse Steam Sterilization | 0.5 Bar@125°C<br>0.2 Bar@142°C |

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- 100% Integrity Tested
- Individual element is tracked by serial number

### Integrity Test Parameters

|                       |  |
|-----------------------|--|
| Diffusion Flow (DF)   | ≤20ml/min@1035mbar (60/40 IPA/Water)                   |
| Water Intrusion (WIT) | HPTGP≤0.38ml/min@2500mbar<br>HPTGW≤0.75ml/min@2500mbar |

### Ordering Information

| <b>HPTG</b>                     | <b>W</b>       | <b>0022</b>                         | <b>J</b> | <b>5</b>      | <b>S</b> | <b>P</b> |
|---------------------------------|----------------|-------------------------------------|----------|---------------|----------|----------|
| Grade                           | Removal Rating | End Cap Type                        | Length   | Seal Material | Core     |          |
| W = Standard                    | 0022 = 0.22μm  | G = 226 (PSU Insert) / Fin          | 5 = 5"   | S = Silicone  | P = PP   |          |
| P = High performance SCC69G(PP) |                | I = 226 (PSU Insert) / Flat         | 10 = 10" | E = EPDM      | S = SUS  |          |
|                                 |                | J = 222 Extended (SS Insert) / Flat | 20 = 20" | V = FKM       |          |          |
|                                 |                | K = 222 Extended (SS Insert) / Fin  | 30 = 30" |               |          |          |
|                                 |                | R = 226 (SS Insert) / Fin           | 40 = 40" |               |          |          |
|                                 |                | V = 226 (SS Insert) / Flat          |          |               |          |          |





PTG series filter cartridges are made of hydrophobic PTFE membrane ensuring the sterilizing performance in different humidity environments. The PP components offer remarkable oxidation resistance. The filter cartridges reinforced core and higher pressure resistance features. The series applies to fermentation, pharmaceutical, and biotechnology.

## Features

- Inherently hydrophobic PTFE membranes
- Oxidation resistant hardware
- High-flow rate and low pressure drop
- Enhanced steaming resistance
- 100% Integrity tested

## Applications

- Corrosive gas sterile filtration
- Compressed air and nitrogen gas solution
- Aseptic packaging
- Fermenter inlet air and exhaust venting, sterile process air and sterile venting of tanks

## Dimension

|                 |                                  |
|-----------------|----------------------------------|
| Length          | 5", 10", 20", 30", 40"           |
| Out Diameter    | 69mm                             |
| Filtration Area | 0.8m <sup>2</sup> per 10" filter |

## Material of Constructions

|                  |                             |
|------------------|-----------------------------|
| Membranes        | Inherently hydrophobic PTFE |
| Support/Drainage | Oxidation resistant PP      |
| Cage/Core/Endcap | Oxidation resistant PP      |
| O-ring           | Silicone, EPDM, FKM         |

## Removal Efficiency

|      |                |
|------|----------------|
| 0022 | Gas: 0.01 μm   |
|      | Liquid: 0.2 μm |

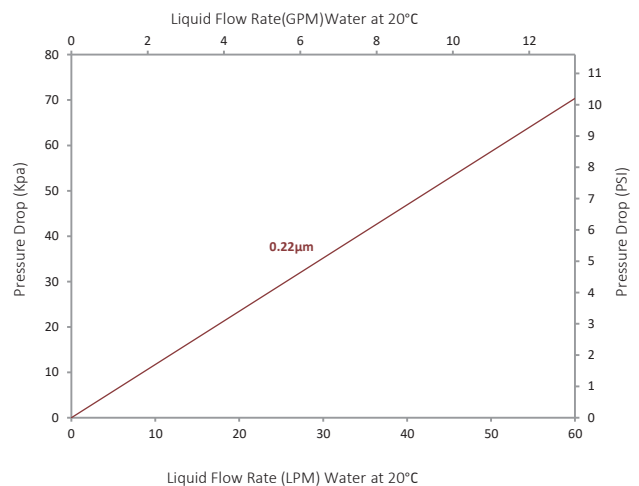
## Operating Conditions

|                               |             |
|-------------------------------|-------------|
| Maximum Differential Pressure | 5.2Bar@20°C |
| Maximum Operating Temperature | 2.4Bar@80°C |

## Sterilization

|                                       |                              |
|---------------------------------------|------------------------------|
| Inline Steam Sterilization :          | 135°C /30min,<br>150 cycles  |
| Maximum Forward Steam Sterilization : | 1Bar@125°C<br>0.3Bar@142°C   |
| Maximum Reverse Steam Sterilization : | 0.5Bar@125°C<br>0.2Bar@142°C |

PTG Flow Rate Per 10"



### Integrity Test Parameters

|                       |  |
|-----------------------|--|
| Bubble Point (BP)     | ≥ 1.1Bar@IPA: Water 60:40                                    |
| Diffusion Flow (DF)   | PTGP ≤ 16ml / min@1035mbar<br>PTGW ≤ 24ml / min@1035mbar     |
| Water Intrusion (WIT) | PTGP ≤ 0.38ml / min@2500mbar<br>PTGW ≤ 0.75ml / min@2500mbar |

### Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Material of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- 100% integrity tested
- Each individual element is tracked by serial number

### Ordering Information

| <b>PTG</b>         | <b>W</b>       | <b>0020</b>                         | <b>K</b> | <b>5</b> | <b>S</b>      | <b>P</b> |
|--------------------|----------------|-------------------------------------|----------|----------|---------------|----------|
| Grade              | Removal Rating | End Cap Type                        |          | Length   | Seal Material | Core     |
| W = Standard       | 0020 = 0.2µm   | I = 226 (PSU Insert) / Flat         |          | 5 = 5"   | S = Silicone  | P = PP   |
| P = High Guarantee |                | J = 222 Extended (SS Insert) / Flat |          | 10 = 10" | E = EPDM      | S = SUS  |
|                    |                | K = 222 Extended (SS Insert) / Fin  |          | 20 = 20" | V = FKM       |          |
|                    |                | R = 226 (SS Insert) / Fin           |          | 30 = 30" |               |          |
|                    |                | V = 226 (SS Insert) / Flat          |          | 40 = 40" |               |          |
|                    |                | G = 226 (PSU Insert) / Fin          |          |          |               |          |



STH Series filter cartridges are constructed of hydrophobic PTFE membrane and polypropylene supports to provide the greatest assurance of filtration performance and chemical compatibility in severe process conditions. The highly porous PTFE membrane offers high flow rates and long service life.

## Features

- PTFE and polypropylene components provide extremely wide chemical compatibility
- Contains no binders or adhesives for wide solvent compatibility with extremely low extractables
- Fully integrity testable for assured product integrity and effectiveness in operation
- 100% integrity testing during manufacture guarantees product reliability and consistency

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- 100% Integrity Tested

## Ordering Information

| Removal Rating | End Cap Type            |                                     | Length   | Seal Material | Core    |
|----------------|-------------------------|-------------------------------------|----------|---------------|---------|
| 0002 = 0.02 μm | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP  |
| 0003=0.03μm    | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SUS |
| 0005=0.05μm    | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |         |
| 0010=0.1μm     | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |         |
| 0022=0.22μm    | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |         |
| 0045=0.45μm    | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |         |
| 0100 = 1μm     | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |          |               |         |
| 0500 = 5μm     | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |         |
| 1000 = 10μm    | W = 222 Spear Fin       | Z = 226 (SS Insert) /Spear Fin      |          |               |         |

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

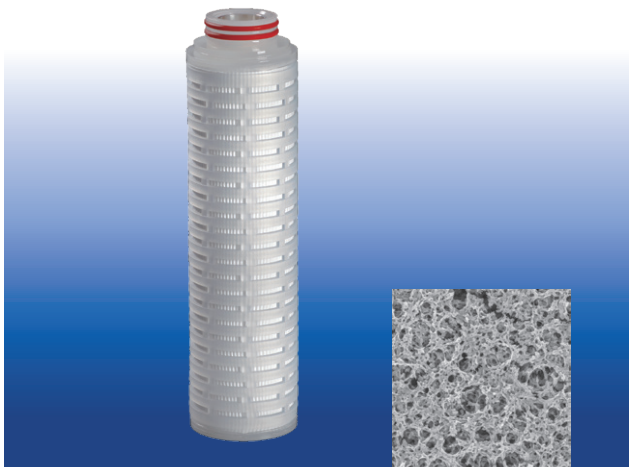
|               |                             |
|---------------|-----------------------------|
| Media         | PTFE                        |
| Support       | PP                          |
| Hardware      | PP                          |
| Seal Material | Silicone,EPDM,NBR,FKM,E-FKM |

## Performance

|                           |                                   |
|---------------------------|-----------------------------------|
| Max Operating Temperature | 80°C                              |
| Max Operating DP          | 4.0 Bar @ 20°C<br>2.0 Bar @ 120°C |
| SIP                       | 135°C /30min                      |

## Applications

- **Pharmaceutical**
  - @Vents
  - @Filtration of Compressed Gases
  - @Filtration of Solvents
- **Food and Beverage**
  - @Sterile Venting of Holding Tanks
  - @Sterile CO<sub>2</sub> Filtration
  - @Microbial Control of Inlet
  - @Air for Bioprocessing of Foods
- **Process Gases**
  - @Bulk and Point-of-Use Gases
  - @Compressed Air
- **Chemicals**
  - @ Solvents
  - @Bulk Filling
  - @Acids



PVA Series filter cartridges are constructed of hydrophilic PVDF membrane and Polypropylene hardware. The single open ended configuration is designed to fit into sanitary housings to ensure effective microbial removal and assembly integrity. Due to the low absorption of the protein, it is especially suitable for the filtration of culture medium, biological agents, vaccines.

## Features

- Very low protein adsorption and precipitation
- Easy to wet and integrity test
- High flow rate and longer service life
- 100% integrity tested during manufacture

## Applications

- Filtration in the food and beverage industry
- Retention of particles and micro-organisms
- Protein purification
- Cell culture clarification
- Blood filtration

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Materials used to produce filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics.
- 100% Integrity Tested

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Pore Size

|        |        |        |
|--------|--------|--------|
| 0.22µm | 0.45µm | 0.65µm |
|--------|--------|--------|

## Material of Constructions

|               |                      |
|---------------|----------------------|
| Media         | PVDF                 |
| Support       | PP                   |
| Core/Cage     | PP                   |
| End Cap       | PSU insert/SS insert |
| Seal Material | Silicone, EPDM, FKM  |

## Performance

|                           |                                  |
|---------------------------|----------------------------------|
| Max Operating Temperature | 80°C                             |
| Max Operating DP          | 4.0 Bar @ 20°C<br>2.4 Bar @ 80°C |

|                      |                         |
|----------------------|-------------------------|
| <b>Sterilization</b> | 125°C /30min, 30 cycles |
|----------------------|-------------------------|

## Bacterial Retention

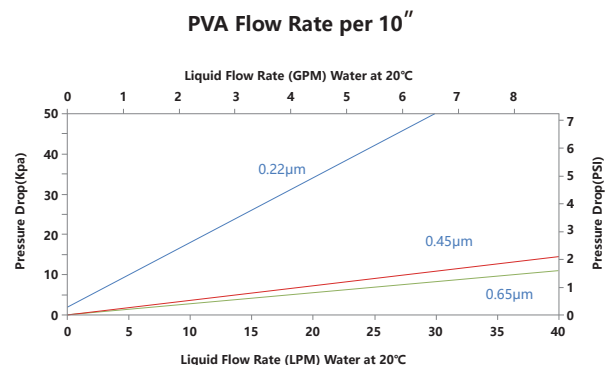
|        |  |
|--------|--|
| 0.22µm | LRV ≥ 7*10 <sup>7</sup> /cm <sup>2</sup><br>Pseudomonas diminuta |
|--------|--|

## Filtration Area

|        |                                   |
|--------|-----------------------------------|
| Ø 69mm | 0.65m <sup>2</sup> per 10" filter |
|--------|-----------------------------------|

## Extractables

|     |        |
|-----|--------|
| 10" | < 20mg |
|-----|--------|



## Integrity Test Parameters

| Removal Rating | Bubble Point (BP) | Diffusion Flow (DF) |
|----------------|-------------------|---------------------|
| 0.22µm         | 3.45Bar           | 25ml/min@2.76Bar    |
| 0.45µm         | 2.1Bar            | 25ml/min@1.70Bar    |
| 0.65µm         | 0.97Bar           | 15ml/min@0.62Bar    |

## Ordering Information



| Removal Rating | End Cap Type                        | Length | Seal Material |
|----------------|-------------------------------------|--------|---------------|
| 0022=0.22µm    | I = 226 (PSU Insert) / Flat         | 5=5"   | S = Silicone  |
| 0045=0.45µm    | J = 222 Extended (SS Insert) / Flat | 10=10" | E = EPDM      |
| 0065=0.65µm    | K = 222 Extended (SS Insert) / Fin  | 20=20" | V = FKM       |
|                | R = 226 (SS Insert) / Fin           | 30=30" |               |
|                | V = 226 (SS Insert) / Flat          | 40=40" |               |



SVA Series filter cartridges are made of unique hydrophilic PVDF membrane characterized by ultra-low extractables and protein binding. They are specially developed for the removal of particles and microorganisms in application where maximizing protein recovery is critical.

## Features

- Ultra-low protein binding & low extractables
- Superior flow rates
- All-thermal bonded construction, no adhesives
- Broad chemical compatibility

## Applications

- Biological agents
- Antibiotics
- Disinfectant, mundificant
- Culture medium
- Blood products

## Ordering Information

| Removal Rating | End Cap Type                        |                | Length   | Seal Material | Core    |
|----------------|-------------------------------------|----------------|----------|---------------|---------|
| 0010=0.1µm     | K = 222 Extended (SS Insert) / Fin  | F = DOE        | 5 = 5"   | S = Silicone  | P = PP  |
| 0022=0.22µm    | R = 226 (SS Insert) / Fin           | M = 222 / Flat | 10 = 10" | E = EPDM      | S = SUS |
| 0045=0.45µm    | V = 226 (SS Insert) / Flat          | T = 226 / Flat | 20 = 20" | B = NBR       |         |
| 0065=0.65µm    | J = 222 Extended (SS Insert) / Flat | P = 222 / Fin  | 30 = 30" | V = FKM       |         |
| 0080=0.8µm     | G = 226 (PSU Insert) / Flat         | Q = 226 / Fin  | 40 = 40" | F = E-FKM     |         |
| 0100=1µm       | I = 226 (PSU Insert) / Flat         |                |          |               |         |
| 0500=5µm       |                                     |                |          |               |         |

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

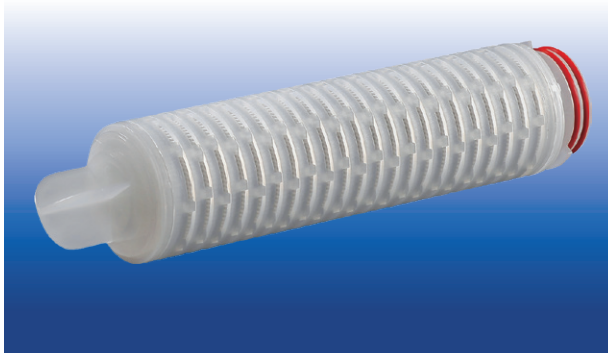
|               |                                 |
|---------------|---------------------------------|
| Media         | PVDF                            |
| Support       | PP                              |
| Core/Cage     | PP                              |
| End Cap       | PP, SS with insert              |
| Seal Material | Silicone, EPDM, NBR, FKM, E-FKM |

## Performance

|                           |                              |
|---------------------------|------------------------------|
| Max Operating Temperature | 80°C                         |
| Max Operating DP          | 4.0 Bar@25°C<br>2.4 Bar@80°C |
| SIP                       | 125°C /30min                 |

## Guarantee

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- All pp components meet the specifications for biological safety per USP Class VI-121°C for plastics
- Full traceability to each filter with unique serial number, 100% integrity tested



BSG series glass fiber (GF) pleated filter cartridges are made of ultra-fine glass fiber. They each have a high retention efficiency up to 96% which can effectively protect and prolong service life of terminal sterilization filters. They are widely used in the pre-filtration of gases etc.

## Features

- No fiber releasing, very low leachables
- High flow rates and low pressure drops
- Excellent adsorption performance and high filtration efficiency
- All components comply with FDA regulations
- 100% integrity tested

## Applications

- Remove particles in compressed gas, oil etc.
- Pre-filtration of gases in fermentation

## Material of Constructions

|               |                                 |
|---------------|---------------------------------|
| Media         | GF                              |
| Support       | PP                              |
| Cage/Core/End | PP                              |
| O-Ring        | Silicone, EPDM, NBR, FKM, E-FKM |

## Dimension

|          |                        |
|----------|------------------------|
| Diameter | 69mm                   |
| Length   | 5", 10", 20", 30", 40" |

## Performance

### Operating Conditions

|                            |                                  |
|----------------------------|----------------------------------|
| Max. Operating Temperature | 80°C                             |
| Max. Operating DP          | 4.0 Bar @ 20°C<br>2.4 Bar @ 80°C |

### Sterilization

|                         |               |
|-------------------------|---------------|
| Autoclave Sterilization | 121°C, 60 Min |
|-------------------------|---------------|

### Filtration Area

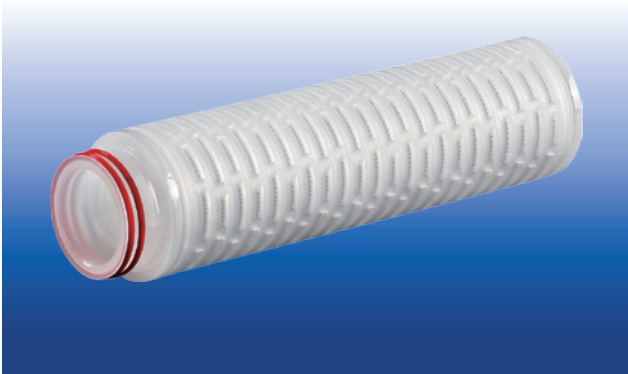
|        |                                    |
|--------|------------------------------------|
| Ø 69mm | 0.45 m <sup>2</sup> per 10" Filter |
|--------|------------------------------------|

### Extractables

|                       |       |
|-----------------------|-------|
| 10" Filter Cartridges | <20mg |
|-----------------------|-------|

## Ordering Information

|                       |                         |                                     |               |                      |             |
|-----------------------|-------------------------|-------------------------------------|---------------|----------------------|-------------|
| <b>BSG</b>            | <b>0010</b>             | <b>F</b>                            | <b>5</b>      | <b>S</b>             | <b>P</b>    |
| <b>Removal Rating</b> | <b>End Cap Type</b>     |                                     | <b>Length</b> | <b>Seal Material</b> | <b>Core</b> |
| 0010=0.1µm            | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"        | S = Silicone         | P = PP Core |
| 0030=0.3µm            | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10"      | E = EPDM             | S = SS Core |
| 0050=0.5µm            | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20"      | B = NBR              |             |
|                       | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30"      | V = FKM              |             |
|                       | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40"      | F = E-FKM            |             |
|                       | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |               |                      |             |
|                       | E = 222 Extended / Fin  | X = 222 (SS Insert) / Spear Fin     |               |                      |             |
|                       | N = 222 Extended / Flat | Y = 226 Spear Fin                   |               |                      |             |
|                       | W = 222 Spear Fin       | Z = 226 (SS Insert) / Spear Fin     |               |                      |             |



BS Series Filter Cartridges are made of glass fiber. The pleated glass fiber filter cartridges are highly efficient, good for the pre-filtration of gas and vent, and can be effectively used in a variety of industrial applications. The cartridge offers a large surface area for high flow rates and high dirt holding capacity, also reduces labor costs with less changing of the filters.

## Features

- Low pressure drops and high flow rates
- High filtration efficiency, up to 96%
- Excellent chemical compatibility
- High dirt holding capacity and long service life

## Applications

- Food & Beverage
- Chemicals & Oil
- Pharmaceutical
- Process Water Treatment
- Pre-filtration of vent & gas

## Dimension

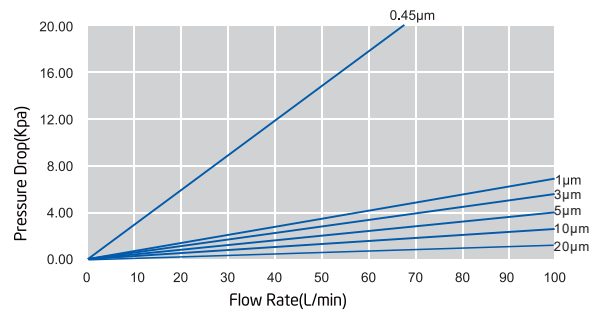
|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|                   |                                 |
|-------------------|---------------------------------|
| Media             | GF                              |
| Support           | PP                              |
| Core/Cage/End Cap | PP                              |
| Seal Material     | Silicone, EPDM, NBR, FKM, E-FKM |

## Performance

|                            |                |
|----------------------------|----------------|
| Max. Operating Temperature | 80°C           |
| Max. Operating DP          | 4.0 Bar @ 20°C |
|                            | 2.4 Bar @ 80°C |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR
- Materials used to produce filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics
- Filter cartridges passed European Commission Directives (EU10/2011)
- Halal Certified



## Ordering Information

| Removal Rating | End Cap Type            |                                     | Length   | Seal Material | Core        |
|----------------|-------------------------|-------------------------------------|----------|---------------|-------------|
| 0045 = 0.45µm  | F = DOE                 | K = 222 Extended (SS Insert) / Fin  | 5 = 5"   | S = Silicone  | P = PP Core |
| 0100 = 1µm     | M = 222 / Flat          | R = 226 (SS Insert) / Fin           | 10 = 10" | E = EPDM      | S = SS Core |
| 0300 = 3µm     | T = 226 / Flat          | V = 226 (SS Insert) / Flat          | 20 = 20" | B = NBR       |             |
| 0500 = 5µm     | P = 222 / Fin           | J = 222 Extended (SS Insert) / Flat | 30 = 30" | V = FKM       |             |
| 1000 = 10µm    | Q = 226 / Fin           | G = 226 (PSU Insert) / Fin          | 40 = 40" | F = E-FKM     |             |
| 2000 = 20µm    | H = 213 / Flat          | I = 226 (PSU Insert) / Flat         |          |               |             |
|                | E = 222 Extended / Fin  | X = 222 (SS Insert) /Spear Fin      |          |               |             |
|                | N = 222 Extended / Flat | Y = 226 Spear Fin                   |          |               |             |
|                | W = 222 Spear Fin       | Z = 226 (SS Insert) /Spear Fin      |          |               |             |



SCB Series Filter Cartridges use absolute rated N66 membrane that is inherently hydrophilic and has excellent chemical resistance. It is manufactured without the use of glues, adhesives or wetting agents, ensuring high purity in various application.

## Features

- Hydrophilic Nylon 66 membrane
- No wetting agents, High flow and long service life
- Absolute rated filtration
- All thermal bonded construction, no adhesives
- Excellent chemical resistance
- 100% integrity tested

## Applications

- Pharmaceutical
- Organic solvents and aqueous co-solvent systems
- High purity water filtration
- Food and Beverage

## Dimension

Out Diameter                    69mm  
 Length                            5", 10", 20", 30", 40"

## Ordering Information

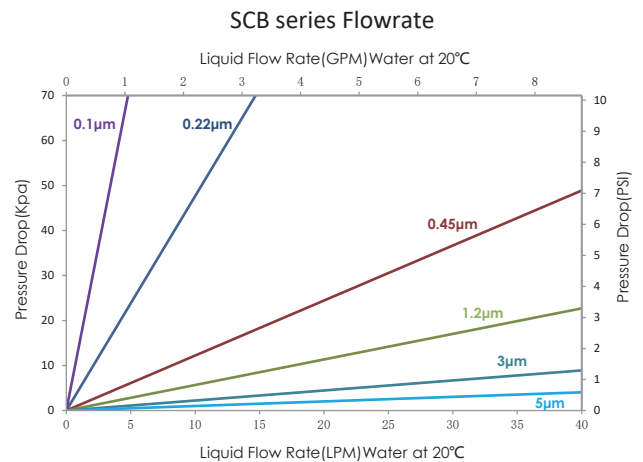
|                       |                             |               |                      |             |          |
|-----------------------|-----------------------------|---------------|----------------------|-------------|----------|
| <b>SCB</b>            | <b>0010</b>                 | <b>F</b>      | <b>10</b>            | <b>E</b>    | <b>P</b> |
| <b>Removal Rating</b> | <b>End Cap</b>              | <b>Length</b> | <b>Seal Material</b> | <b>Core</b> |          |
| 0010=0.1µm            | F = DOE                     | 5 = 5"        | S = Silicone         | P = PP      |          |
| 0022=0.22µm           | G = 226 (PSU Insert) / Fin  | 10 = 10"      | E = EPDM             | S = SUS     |          |
| 0045=0.45µm           | I = 226 (PSU Insert) / Flat | 20 = 20"      | B = NBR              |             |          |
| 0120 = 1.2µm          | J = 222 (SS Insert) / Flat  | 30 = 30"      | V = FKM              |             |          |
|                       | K = 222 (SS Insert) / Fin   | 40 = 40"      | F = E-FKM            |             |          |
|                       | R = 226 (SS Insert) / Fin   |               |                      |             |          |
|                       | V = 226 (SS Insert) / Flat  |               |                      |             |          |

## Material of Constructions

|               |               |
|---------------|---------------|
| Media         | N66           |
| Support       | PET           |
| Core/Cage     | PP            |
| End Cap       | PP            |
| Seal Material | Silicone/EPDM |

## Performance

|                           |                              |
|---------------------------|------------------------------|
| Max Operating Temperature | 80°C                         |
| Max Operating DP          | 4.0 Bar @ 25°C               |
|                           | 2.4 Bar @ 80°C               |
| Steam Sterilization       | 125°C, 30 minutes, 30 Cycles |



## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- All pp components meet the specifications for biological safety per USP Class VI-121°C for plastics



SCD Series Filter Cartridges use absolute rated N66 membrane that is inherently hydrophilic and has excellent chemical resistance, it is manufactured without the use of glues, adhesives or wetting agents, ensuring high purity in various applications.

## Features

- Hydrophilic Nylon 66 membrane, no wetting agents
- Double layer media, absolute rated filtration
- High flow and long service life
- Superior chemical resistance
- Enhanced resistance to in-line and autoclave steam sterilization
- 100% integrity tested

## Applications

- Pharmaceutical
- Organic solvents and aqueous co-solvent systems
- High purity water filtration

## Dimension

|              |                        |
|--------------|------------------------|
| Out Diameter | 69mm                   |
| Length       | 5", 10", 20", 30", 40" |

## Material of Constructions

|               |               |
|---------------|---------------|
| Media         | N66           |
| Support       | PET           |
| Core/Cage     | PP            |
| End Cap       | PP            |
| Seal Material | Silicone/EPDM |

## Performance

|                            |                                  |
|----------------------------|----------------------------------|
| Max. Operating Temperature | 80°C                             |
| Max. Operating DP          | 4.0 Bar @ 25°C<br>2.4 Bar @ 80°C |
| Steam Sterilization        | 125°C, 30 minutes, 30 cycles     |

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified quality management system
- All pp components meet the specifications for biological safety per USP Class VI-121°C for plastics
- The extractable level was not more than 25mg per 10 inch cartridge
- A cartridge aqueous extraction contains less than 0.25 EU / ml
- Full traceability to each filter with unique serial number
- 100% integrity tested

## Ordering Information

|                       |                             |               |                      |             |   |
|-----------------------|-----------------------------|---------------|----------------------|-------------|---|
| SCD                   | 0010                        | F             | 10                   | E           | P |
| <b>Removal Rating</b> | <b>End Cap</b>              | <b>Length</b> | <b>Seal Material</b> | <b>Core</b> |   |
| 1010=0.1µm+0.1µm      | F = DOE                     | 5 = 5"        | S = Silicone         | P = PP      |   |
| 2222=0.22µm+0.22µm    | G = 226 (PSU Insert) / Fin  | 10 = 10"      | E = EPDM             | S = SUS     |   |
| 4522=0.45µm+0.22µm    | I = 226 (PSU Insert) / Flat | 20 = 20"      | B = NBR              |             |   |
| 4545=0.45µm+0.45µm    | J = 222 (SS Insert) / Flat  | 30 = 30"      | V = FKM              |             |   |
|                       | K = 222 (SS Insert) / Fin   | 40 = 40"      | F = E-FKM            |             |   |
|                       | R = 226 (SS Insert) / Fin   |               |                      |             |   |
|                       | V = 226 (SS Insert) / Flat  |               |                      |             |   |



Darlyly Nanofibre filters contain a pleated filter media that exhibits a very high level of positive charge. This provides a cartridge that offers both high flow and efficient removal of ultrafine contaminants. The heart of the filter is a nanoalumina and glass microfibre media that delivers > 50 millivolts Zeta potential at PH 7.2. This construction also produces a filter media with a very high internal surface area. Therefore nanofibre filters are very cost effective method or removing negatively-charged contaminants from aqueous solutions and polar solvents.

## Features

- Relatively open porous structure offering high flow rates and long in process life times
- High zeta potential for effective removal of ultratine contaminants
- Enormous internal surface area providing high capacity for contaminant removal
- Media tested to ensure suitability for critical process including pharmaceutical applications and potable water

## Applications

- Water Treatment
- Pharmaceutical processes
- Potable water
- Waste water treatment
- Removal of endotoxins from purified water, RO protection
- Bioburden and endotoxin reduction
- Removal of contaminants
- Removal of heavy metals, emulsions

## Dimensions

|                 |                                   |
|-----------------|-----------------------------------|
| Outer Diameter  | 69mm                              |
| Length          | 5", 10", 20", 30", 40"            |
| Filtration area | 0.22m <sup>2</sup> per 10" filter |

## Material of Constructions

|           |   |
|-----------|---|
| Media     | Borosilicate Glass Microfibre and Nanoalumina |
| Support   | PP  |
| End Caps  | PP  |
| Cage/Core | PP  |
| Sealing   | Silicone, EPDM, NBR, FKM, E-FKM               |

## Performance

|                            |                              |
|----------------------------|------------------------------|
| Max. Operating Temperature | 80°C                         |
| Max. Operating DP          | 4.0 bar@20°C<br>2.4 bar@80°C |

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Managemet System

## Food Contact Compliance

- Materials of construction comply with FDA requirements for food and beverage contact use as detailed in the US Code of Federal Regulations 21 CFR.
- Materials used to produce filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics.



PACF Carbon Cellulose Pleated Filter Cartridges are made of high performance carbon impregnated cellulose media as well as FDA corresponding PP hardware and seal material. The media has features of narrow pore size distribution, big surface area, fast adsorption and desorption speed, good formability and other advantages. The main application of this filter cartridge is decolorizing filtration for pharmaceutical liquids and fine chemical products.

## Applications

- Decolorizing filtration of organic solvent
- Decolorizing filtration of antibiotic, antivirus, hormone drugs
- Decolorizing filtration of Vitamins, amino acids, sugar, starch
- Decolorizing filtration of pesticide, fine chemical products

## Dimension

|                |                        |
|----------------|------------------------|
| Outer Diameter | 69mm                   |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

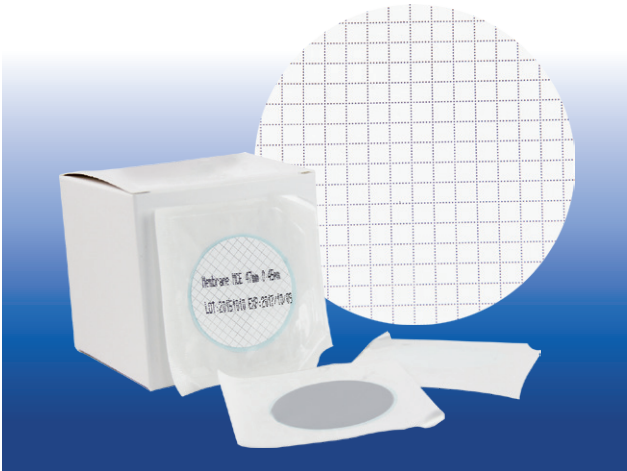
|                   |                                    |
|-------------------|------------------------------------|
| Media             | Carbon impregnated cellulose media |
| Support           | PP                                 |
| Cage/Core/End cap | PP                                 |
| Sealing           | Silicone, EPDM, FKM                |

## Performance

|                            |                            |
|----------------------------|----------------------------|
| Micro rating               | 5µm                        |
| PH                         | 1-13                       |
| Max. Operating Temperature | ≤50 °C                     |
| Max. Operating Pressure    | 65 °C                      |
| Max. Operating DP          | 4 bar@20 °C<br>1 bar@65 °C |

## Ordering Information

|               |                     |                      |          |
|---------------|---------------------|----------------------|----------|
| <b>PACF</b>   | <b>5</b>            | <b>J</b>             | <b>E</b> |
| <b>Length</b> | <b>End cap type</b> | <b>Seal Material</b> |          |
| 5 = 5"        | J = 222/Flat/SS     | S = Silicone         |          |
| 10 = 10"      | K = 222/Fin/SS      | E = EPDM             |          |
| 20 = 20"      | R = 226/Fin/SS      | V = FKM              |          |
| 30 = 30"      | V = 222/Flat/SS     |                      |          |
| 40 = 40"      |                     |                      |          |



## Features

- Various sizes and pore sizes
- Sterile packed or non-sterile packed both available
- Consistent performance

## Specifications

|                   |                                       |
|-------------------|---------------------------------------|
| Membrane Material | MCE (Mixed Cellulose Ester), N66, PES |
| Filter Diameter   | 47mm, 50mm, 60mm                      |
| Surface           | Gridded 3mm/6mm (MCE), Plain          |
| Pore Size         | 0.22µm, 0.45µm                        |

Membrane Stack Disc Filters are applications in a variety of sizes and are used for a wide variety of application including clarification and prefiltration, sterile filtration including clarification, prefiltration and sterile filtration. We offer sterile and non-sterile membranes, sterile single packed membrane filters, and continuous packed membrane filters to meet your different needs.

## Ordering Information

| Series                  | Material                       | Pore Size                  | Features                   | Surface            | Diameter(mm)       | Packing |
|-------------------------|--------------------------------|----------------------------|----------------------------|--------------------|--------------------|---------|
| MSD                     | M = MCE                        | 0045 = 0.45µm              | SS = Single Sterile packed | N1 = Gridded (3mm) | A = 47             | 200pcs  |
|                         |                                |                            |                            | N2 = Gridded (6mm) | B = 50             |         |
|                         |                                |                            |                            | B = Plain          | C = 60 (Except N2) |         |
|                         |                                |                            | NS = Non-sterile packed    | N1 = Gridded (3mm) | A = 47             | 100pcs  |
|                         |                                |                            |                            | B = Plain          | B = 50             |         |
|                         |                                |                            |                            |                    | C = 60             |         |
|                         | CS = Continuous Sterile packed | N1 = Gridded (3mm)         | A = 47                     | 150pcs             |                    |         |
|                         |                                |                            | B = Plain                  |                    | B = 50             |         |
|                         | C = N66                        | 0022 = 0.22µm              | SS = Single Sterile packed | B = Plain          | A = 47             | 200pcs  |
|                         |                                |                            |                            |                    | B = 50             |         |
|                         |                                | 0045 = 0.45µm              | NS = Non-sterile packed    | B = Plain          | A = 47             | 100pcs  |
|                         |                                |                            |                            |                    | B = 50             |         |
| A = PES                 | 0022 = 0.22µm                  | SS = Single Sterile packed | B = Plain                  | A = 47             | 200pcs             |         |
|                         |                                |                            |                            | B = 50             |                    |         |
|                         |                                | NS = Non-sterile packed    | B = Plain                  | A = 47             |                    | 100pcs  |
|                         | B = 50                         |                            |                            |                    |                    |         |
|                         | 0045 = 0.45µm                  | SS = Single Sterile packed | B = Plain                  | A = 47             | 200pcs             |         |
|                         |                                |                            |                            | B = 50             |                    |         |
| NS = Non-sterile packed |                                | B = Plain                  | A = 47                     | 100pcs             |                    |         |
|                         |                                |                            | B = 50                     |                    |                    |         |

MSDM0045CSN1A



Darily's range of 56mm OD MiniFil-Junior™ filter elements are offered in multiple grades of PES and PTFE membrane as well as absolute-rated pleated polypropylene depth media. Designed to easily retrofit Pall® Junior, Millipore Optiseal®, and compatible housings.

## Features

- Polypropylene depth media option offers ratings from 0.2um to 70um with high capacity and low pressure drop
- Hydrophilic PES and hydrophobic PTFE membranes available in ratings from 0.03 to 1 micron. Integrity testing assures consistent, highly retentive performance. High tolerance to repeated cleaning and steaming cycles
- Products are manufactured in a controlled environment under a quality management system certified to ISO9001:2015

## Applications

- Small-Batch Pharmaceutical, Bio-Technology, and Ophthalmic Products
  - ❖ Bio-reduction and clarification of ingredients and final products
- Semiconductor and Micro-Electronic fluids, fine chemicals
  - ❖ Cleaners, solvents, photoresist & developer solutions, & process chemicals
- Pilot-Scale Investigations and R&D process development
  - ❖ Facilitates optimizations and scale-up

## Material of Constructions

|                    |                                |
|--------------------|--------------------------------|
| Filter Media       | polypropylene<br>PES<br>PTFE   |
| Support Layers     | Polypropylene                  |
| Cage/Core/Adapters | Polypropylene                  |
| O-ring Seals       | Silicone<br>EPDM<br>Viton® FKM |

## Performance

|                               |  |
|-------------------------------|--|
| Maximum Differential Pressure | 5 bar @ 50°C forward<br>3 bar @ 90°C forward<br>0.3 bar @ 90°C reverse |
|-------------------------------|--|



H4



H8



YS



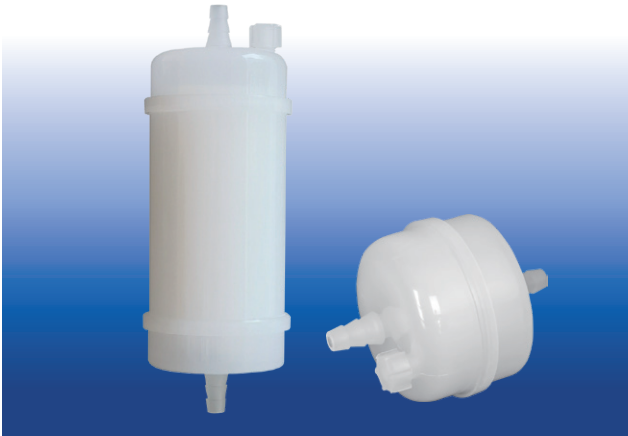
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## Ordering Information

|                    |                                |                                       |                    |                      |          |
|--------------------|--------------------------------|---------------------------------------|--------------------|----------------------|----------|
| <b>MFJ</b>         | <b>H4</b>                      | <b>PP</b>                             | <b>0.2</b>         | <b>32</b>            | <b>S</b> |
| <b>Type</b>        | <b>Media</b>                   | <b>Retention Rating</b>               | <b>Length (mm)</b> | <b>Seal Material</b> |          |
| H4 (4 tab)         | PP= polypropylene              | Speak with your Darily representative | 32, 82, 105        | S = Silicone         |          |
| H8 (8 tab)         | PES = polyethersulfone         |                                       | 107                | E = EPDM             |          |
| YS (short adapter) | PTFE = polytetrafluoroethylene | for all available options             | 70, 129            | V = Viton® FKM       |          |
| YL (long adapter)  |                                |                                       | 77,136             |                      |          |







DL707 capsule filters adopt trapezoidal inlet and outlet hose barb and equip with exhaust and liquid port in the structure. Its inner filter membranes can be different according to specific biological filtration process, PTFE, PES, PVDF, PP and other materials are all available. The product shows high filtration efficiency when using, easy to install and convenient to operate. It can be widely used in biological pharmaceutical such as culture medium, buffers, organic solvents, other liquid filtration etc.

## Features

- Broad chemical compatibility
- Hot-melt welding technology help to improve pressure resistance
- High flow rate and low extractables
- Easy to install and dismantle
- Multiple filter membranes are on available  
100% Integrity Test

## Applications

- Culture medium sterile filtration
- Buffer filtration
- Virus suspension filtration
- Filtration of aqueous or saline solutions etc.

## Material of Constructions

|         |                     |
|---------|---------------------|
| Housing | PP                  |
| Media   | PP, PTFE, PES, PVDF |

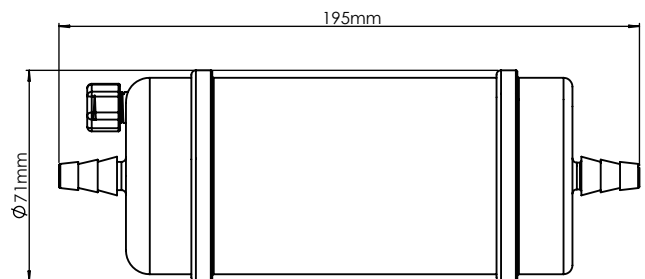
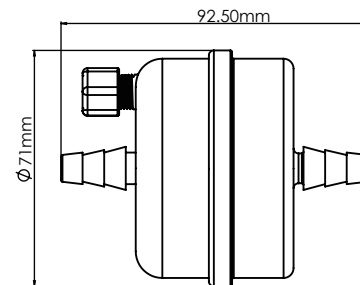
## Dimension

|                |               |
|----------------|---------------|
| Outer Diameter | 71mm          |
| Length         | 92.5mm, 195mm |
| Inlet/Outlet   | 1/4"-3/8"HB   |

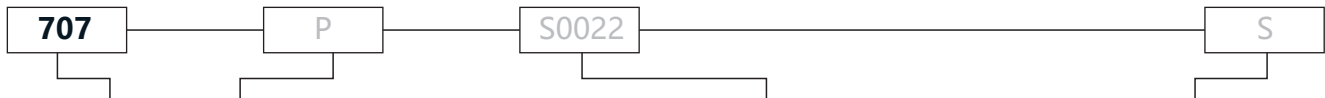
## Performance

|                            |  |
|----------------------------|--|
| Max. Operating Temperature | 80°C                                     |
| Max. Operating Pressure    | 6.0 Bar @ 20°C                           |
| Filtration Area            | 570cm <sup>2</sup> , 2950cm <sup>2</sup> |

## Drawing



## Ordering Information



| Code        | Cage Material | Media           |                 |                      |                 |                 | Length                               |
|-------------|---------------|-----------------|-----------------|----------------------|-----------------|-----------------|--------------------------------------|
| 707 = DL707 | P = PP        | K=FGF           | P=PAA           | F = PAD              | D = BDG         | Y = PVA         | S = Short(92.5mm)<br>L = Long(195mm) |
|             |               | K0010 = FGF0.1  | P0010 = PAA0.1  | F2210 = PADO.22+0.1  | D0010 = BDG0.1  | Y0010 = PVA0.1  |                                      |
|             |               | K0022 = FGF0.22 | P0022 = PAA0.22 | F2222 = PADO.22+0.22 | D0022 = BDG0.22 | Y0022 = PVA0.22 |                                      |
|             |               | K0045 = FGF0.45 | P0045 = PAA0.45 | F4522 = PADO.45+0.22 | D0045 = BDG0.45 | Y0045 = PVA0.45 |                                      |
|             |               | K0100 = FGF1    | P0065 = PAA0.65 | F4545 = PADO.45+0.45 | D0100 = BDG1    | Y0065 = PVA0.65 |                                      |
|             |               | K0300 = FGF3    | P0120 = PAA1.2  | F6545 = PADO.65+0.45 | D0300 = BDG3    |                 |                                      |
|             |               | K0500 = FGF5    |                 |                      | D0500 = BDG5    |                 |                                      |
|             |               | K1000 = FGF10   |                 |                      |                 |                 |                                      |
|             |               | K2000 = FGF20   |                 |                      |                 |                 |                                      |
|             |               | K5000 = FGF50   |                 |                      |                 |                 |                                      |



Darly Capsule Filters are ready-to-use units for critical applications and low flows of gases and liquids. All filter units consist of a durable polypropylene housing and various filter media. The housing units are thermal welded and all capsule filters have many connection options. They are manufactured in a cleanroom environment and wrapped in double sealed packaging to avoid any possible contamination.

## Features

- Multi connections
- Encapsulated Filter
- Robust design and construction
- Choice of filter media options

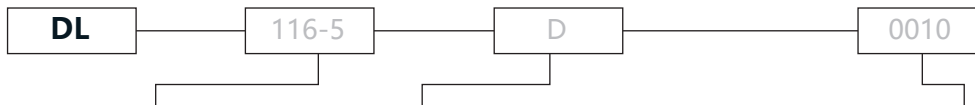
## Material of Constructions

|         |   |
|---------|---|
| Media   | PP, PES, Hydrophilic PTFE, Hydrophobic PTFE, Nylon 66, GF |
| Support | PP  |
| Housing | PP  |
| Sealing | Thermal welding   |

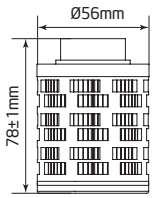
## Applications

- Pharmaceutical
- Lab use
- Biopharma
- Underground water analysis
- Microelectronics
- Chemical
- Ink-jet
- DNA/RNA extractions

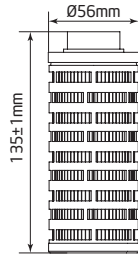
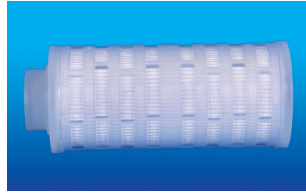
## Ordering Information



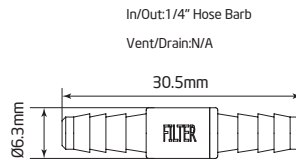
| Code   |     |        |      | Media                | Removal Rating |               |                  |                    |
|--------|-----|--------|------|----------------------|----------------|---------------|------------------|--------------------|
|        |     |        |      |                      | PP             | PES           | Hydrophilic PTFE | Hydrophobic PTFE   |
| 116-25 | 523 | 704    | 741  | G = PP               | 0010 = 0.1µm   | 0010 = 0.1µm  | 0010 = 0.1µm     | 0001 = 0.01µm      |
| 116-5  | 532 | 707    | 742  | A = PES              | 0022 = 0.22µm  | 0022 = 0.22µm | 0022 = 0.22µm    | 0002 = 0.02µm      |
| 128    | 553 | 707L   | 743  | D = Hydrophilic PTFE | 0045 = 0.45µm  | 0045 = 0.45µm | 0045 = 0.45µm    |                    |
| 136    | 554 | 709    | 753  | T = Hydrophobic PTFE | 0100 = 1µm     | 0065 = 0.65µm |                  |                    |
| 219    | 555 | 709-c1 | 754  | C = Nylon 66         | 0300 = 3µm     | 0800 = 0.8µm  |                  |                    |
| 227    | 558 | 709-c2 | 759  | S = GF               | 0500 = 5µm     | 1200 = 1.2µm  |                  |                    |
| 325    | 601 | 710    | 761  |                      | 1000 = 10µm    |               | <b>Nylon66</b>   | <b>Glass Fiber</b> |
| 414    | 620 | 711    | 831L |                      | 2000 = 20µm    |               | 0010 = 0.1µm     | 0045 = 0.45µm      |
| 415    | 621 | 712    | 831S |                      | 3000 = 30µm    |               | 0022 = 0.22µm    | 0100 = 1µm         |
| 416    | 624 | 722    | 845  |                      | 5000 = 50µm    |               | 0045 = 0.45µm    | 0300 = 3µm         |
| 516    | 656 | 726    | X44  |                      |                |               | 0065 = 0.65µm    | 0500 = 5µm         |
| 518    | 657 | 734    |      |                      |                |               |                  | 1000 = 10µm        |
| 505    | 660 | 737    |      |                      |                |               |                  | 2000 = 20µm        |
| 517    | 702 | 738    |      |                      |                |               |                  |                    |
| 519    | 703 | 740    |      |                      |                |               |                  |                    |



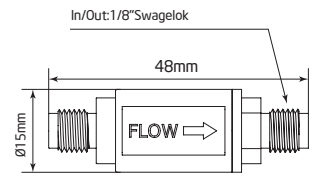
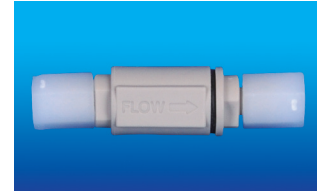
Code:116-2.5



Code:116-5

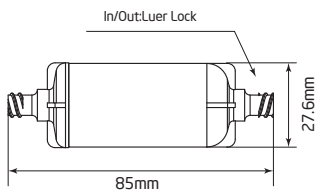


Code:128

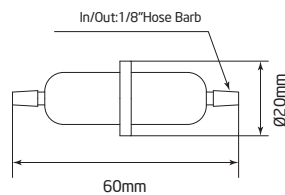


Filtration Area: 11.9cm<sup>2</sup>

Code:136

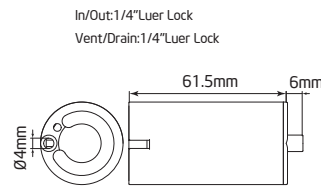
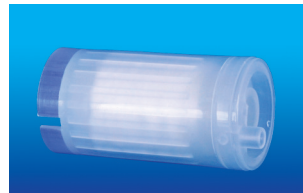


Code:219



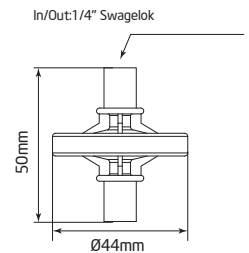
Filtration Area: 99.6cm<sup>2</sup>

Code:227



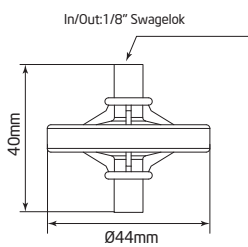
Filtration Area: 276cm<sup>2</sup>

Code:325



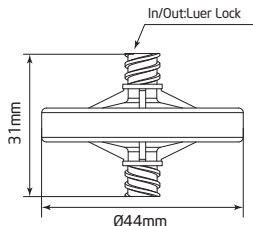
Filtration Area: 70.65cm<sup>2</sup>

Code:414



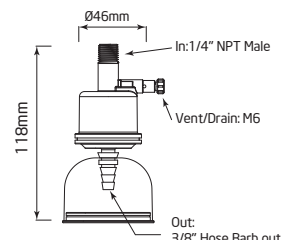
Filtration Area: 70.65cm<sup>2</sup>

Code:415



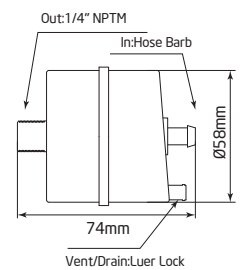
Filtration Area: 70.65cm<sup>2</sup>

Code:416



Filtration Area: 161.68cm<sup>2</sup>

Code:418

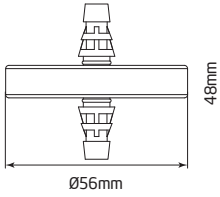


Filtration Area: 291.6cm<sup>2</sup>

Code:505

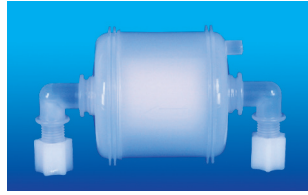


In/Out: 1/4"-3/8" Hose Barb

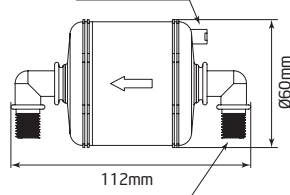


Filtration Area: 138.47cm<sup>2</sup>

Code:517



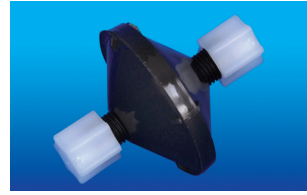
Vent/Drain: Luer Lock



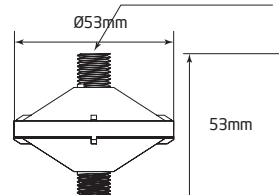
In/Out: 1/4" Swagelok

Filtration Area: 478.8cm<sup>2</sup>

Code:519



In/Out: 1/4" Swagelok



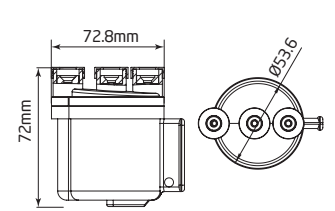
Filtration Area: 119.39cm<sup>2</sup>

Code:523



In/Out: O-rings quick connect

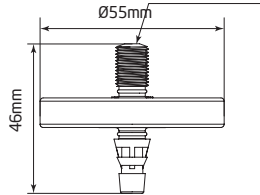
Vent/Drain: O-rings quick connect



Code:532



In: M10X1

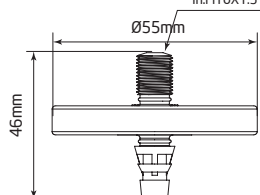


Out: 1/4"-3/8" Hose Barb

Code:553



In: M10X1.5



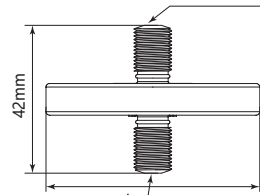
Out: 3/8" Hose Barb

Filtration Area: 138.47cm<sup>2</sup>

Code:554



In: M10X1.5



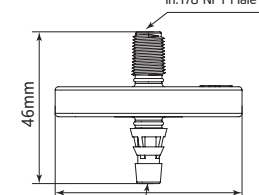
Out: M10X1.5

Filtration Area: 138.47cm<sup>2</sup>

Code:555



In: 1/8" NPT Male



Out: 1/4" Hose Barb

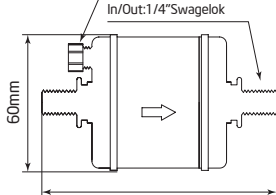
Filtration Area: 138.47cm<sup>2</sup>

Code:558



1/8" NPT Male

In/Out: 1/4" Swagelok



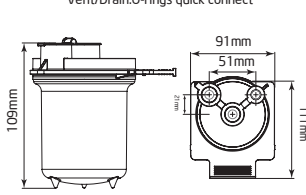
Filtration Area: 345.6cm<sup>2</sup>

Code:601



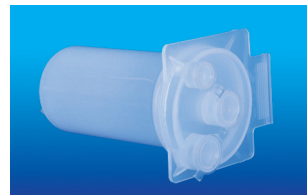
In/Out: O-rings quick connect

Vent/Drain: O-rings quick connect



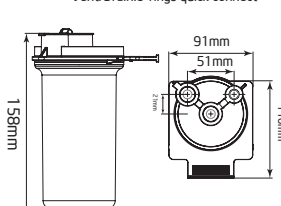
Filtration Area: 930.51cm<sup>2</sup>

Code:620



In/Out: O-rings quick connect

Vent/Drain: O-rings quick connect



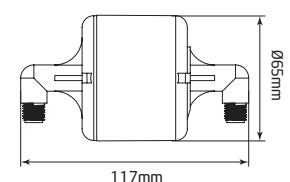
Filtration Area: 1869.12cm<sup>2</sup>

Code:621



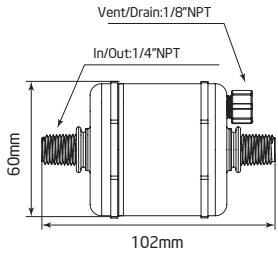
In/Out: 1/4" Swagelok

Vent/Drain: N/A



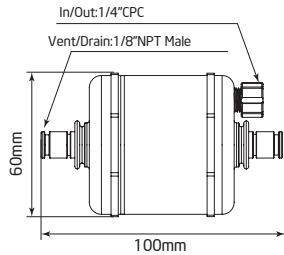
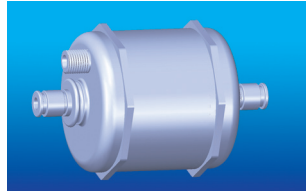
Filtration Area: 519.75cm<sup>2</sup>

Code:624



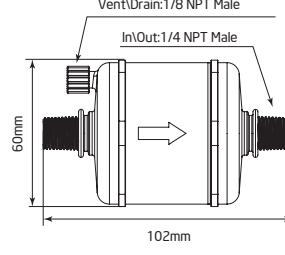
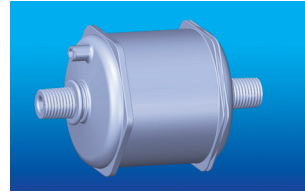
Filtration Area: 345.6cm<sup>2</sup>

Code:656



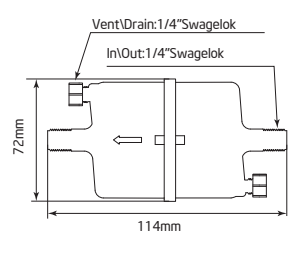
Filtration Area: 478.8 cm<sup>2</sup>

Code:657



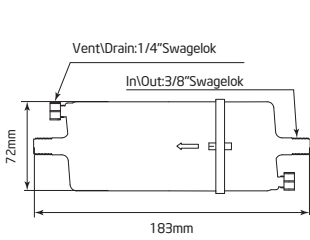
Filtration Area: 478.8 cm<sup>2</sup>

Code:662



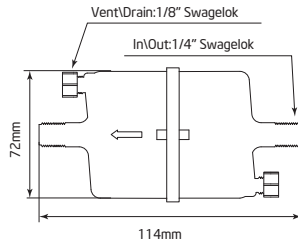
Filtration Area: 914.71 cm<sup>2</sup>

Code:702



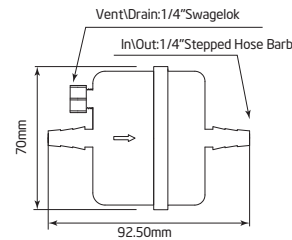
Filtration Area: 1845.32 cm<sup>2</sup>

Code:703



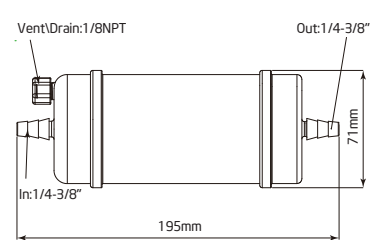
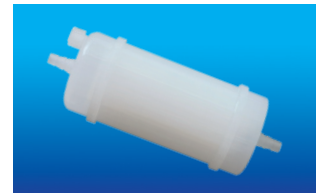
Filtration Area: 914.71 cm<sup>2</sup>

Code:704

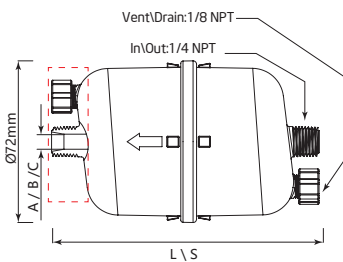


Filtration Area: 465.6 cm<sup>2</sup>

Code:707

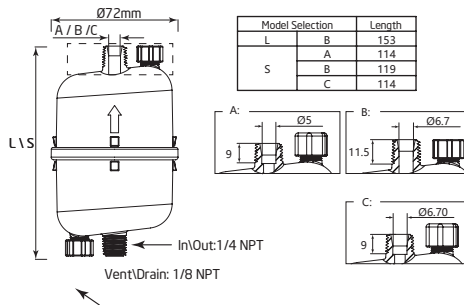


Code:707L

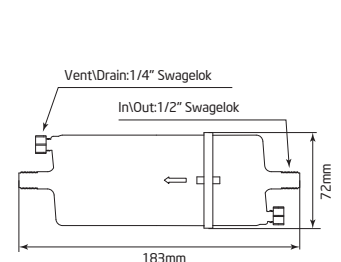


Filtration Area: 1058 cm<sup>2</sup>

Code:709

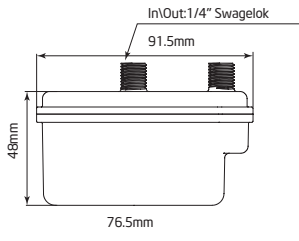


Code:709-c1/c2



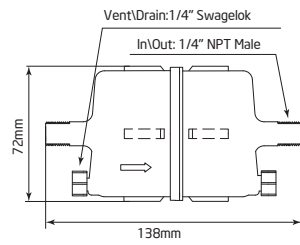
Filtration Area: 1845.32 cm<sup>2</sup>

Code:710



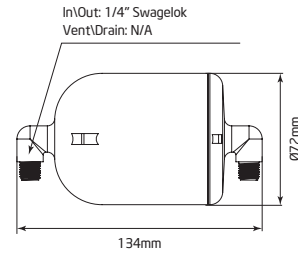
Filtration Area: 486cm<sup>2</sup>

Code:711



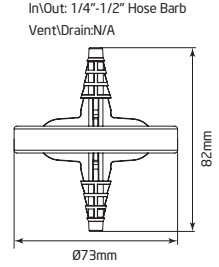
Filtration Area: 1058cm<sup>2</sup>

Code:712



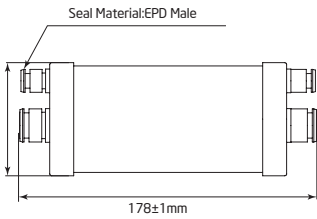
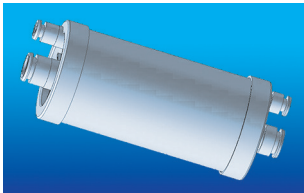
Filtration Area: 930.51cm<sup>2</sup>

Code:722

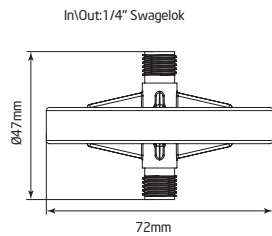


Filtration Area: 264.07cm<sup>2</sup>

Code:726

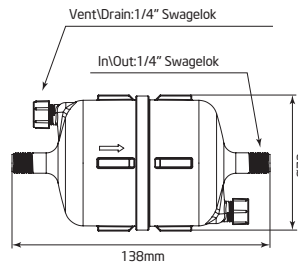
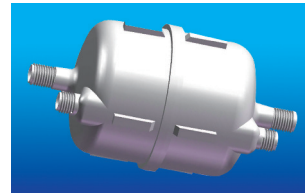


Code:734



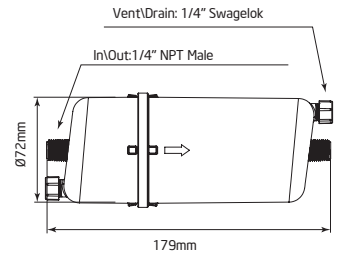
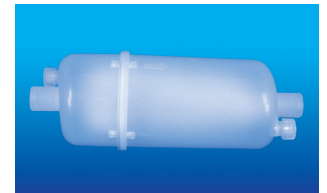
Filtration Area: 264.07cm<sup>2</sup>

Code:737



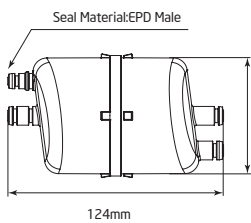
Filtration Area: 1058cm<sup>2</sup>

Code:738



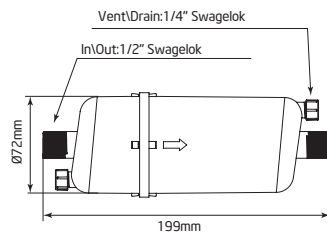
Filtration Area: 2041.6cm<sup>2</sup>

Code:740

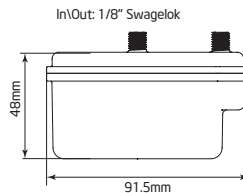


Filtration Area: 914.71 cm<sup>2</sup>

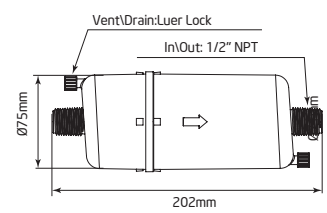
Code:741



Code:742

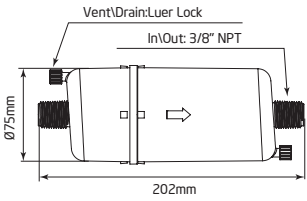
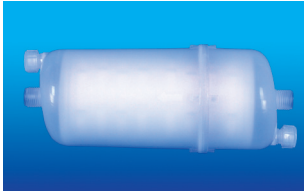


Code:743



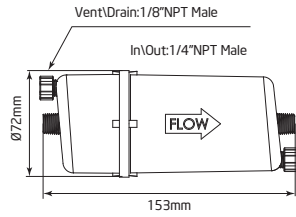
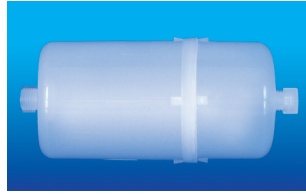
Filtration Area: 1845.32 cm<sup>2</sup>

Code:753



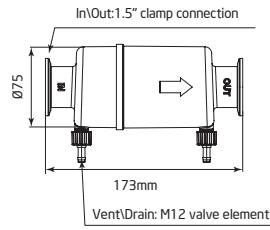
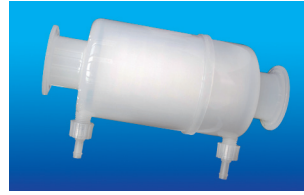
Filtration Area: 1845.32 cm<sup>2</sup>

Code:754



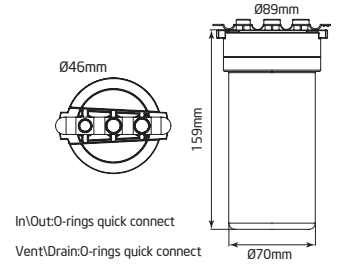
Filtration Area: 1655.98 cm<sup>2</sup>

Code:759

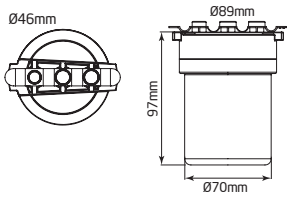


Filtration Area: 1558.98 cm<sup>2</sup>

Code:761

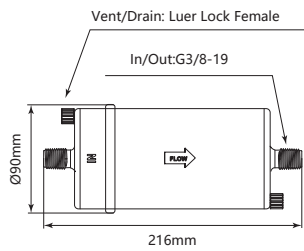
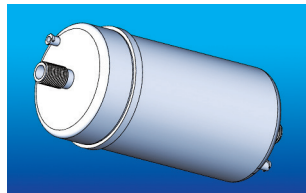


Code:831L



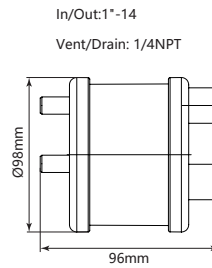
In\Out:O-rings quick connect  
Vent\Drain: O-rings quick connect

Code:831S



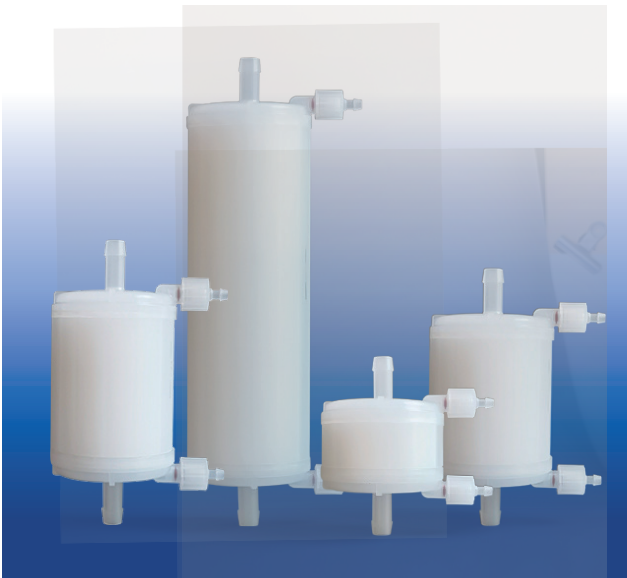
Filtration Area: 3160.51 cm<sup>2</sup>

Code:845



Code:X44





The Bioaxenic Capsule Filters are developed and researched for sterile filtration process with reliable and stable sterilization performance. It's designed with external vent valve structure that can remove Gas-liquid easily and efficiently. Its built-in sterile grade hydrophilic polyethersulfone(PES) membrane has the characteristics of high flow rate, high contaminant holding capacity and excellent chemical compatibility, ensuring its wide range of applications such as bioburden and bacteria removal in the culture medium, intermediate solution, buffers and other upstream and downstream processes. The Bioaxenic Capsule Filters can help shorten process time, reduce production costs and improve economic benefits.

## Features

- Reliable bacteria retention abilities
- High flow rate and large filtration area
- Excellent chemical compatibility
- Excellent ability to deal with plugging liquid
- 100% Integrity Test

## Applications

- Culture medium sterile filtration
- Buffer filtration
- Intermediate products filtration
- Pre-ultrafiltration filtration
- Terminal products sterile filtration

## Material of Constructions

|                   |          |
|-------------------|----------|
| Media             | PES      |
| Support           | PP       |
| Core/Cage/End Cap | PP       |
| Seal Material     | Silicone |

## Bio-safety

|                  |  |
|------------------|--|
| Endotoxin        | Comply with USP<85>, endotoxin content <0.25EU/ mL |
| Biocompatibility | Comply with USP<87>USP<88>                         |

## Performance

|                            |                        |
|----------------------------|------------------------|
| Max. Operating Temperature | 80 °C                  |
| Max. Operating DP          | 5Bar@20°C<br>3Bar@50°C |

## Quality

|                      |   |
|----------------------|---|
| <b>Fiber release</b> | Comply with 21CFR210.3(b)(6) on "Non fiber" release regulations |
|----------------------|---|

## Bacteria Retention

According to ASTM test method, it passed 10<sup>7</sup>CFU/cm<sup>2</sup> Defective Pseudomonas (ATCC19146) retention test

|                    |                      |
|--------------------|----------------------|
| <b>Autoclaving</b> | 121°C -30min-3Cycles |
|--------------------|----------------------|

|                          |        |
|--------------------------|--------|
| <b>Gamma irradiation</b> | 50 kGy |
|--------------------------|--------|



### Ordering Information

| Code         | Core | Media             |                      | End Cap            | Length  | Seal Material |
|--------------|------|-------------------|----------------------|--------------------|---------|---------------|
| BA=Bioaxenic | PP   | P = PAA           | P = PAD              | AB = Hose Barb     | 2=2in   | S = Silicone  |
|              |      | P0022 = PAA0.22μm | F2222 = PAD0.22+0.22 | AC = 1.5"Tri-Clamp | 4=4in   |               |
|              |      |                   | F2245 = PAD0.45+0.22 | AD = 3/4"Tri-Clamp | 5=5in   |               |
|              |      |                   | F2265 = PAD0.65+0.22 |                    | 10=10in |               |
|              |      |                   | F4565 = PAD0.65+0.45 |                    |         |               |



The Depth Plus Capsule Filters are designed for Bio-products industry which mainly used in cell harvest clarification and downstream liquid filtration. The Minidepth is for lab scale filtration, Puredepth is for pilot testing research and lab scale protein production. The Majordepth includes three models with different processing capabilities: small, large and integrated models. All models are comprised of a holder, a set of top and bottom separators, and a number of filter modules that can be adjusted. The Depth Plus Capsule Filters have completely independent filter medium, its pore size of upper and lower layer is asymmetrical, this design not only helps to enhance the contaminant holding capacity but also helps to extend the service life of the filter cartridge.

## Features

- Disposable design makes it easier to install and dismantle
- High contaminant holding capacity
- High filtration efficiency for impurities
- Manufactured in a clean room environment

## Applications

- Culture medium filtration
- Cell lysates filtration
- Host cell protein or hybrid protein aggregates filtration
- Protect downstream process

## Material of Constructions

|                   |                                   |
|-------------------|-----------------------------------|
| Media             | Cellulose, filter-aids and resins |
| Core/Cage/End Cap | PP/PC                             |
| Seal Material     | Silicone                          |

## Bio-safety

|                  |  |
|------------------|--|
| Endotoxin        | Comply with USP<85>, endotoxin content <0.25EU/ mL |
| Biocompatibility | Comply with USP<87>USP<88>                         |

## Performance

|                            |                     |
|----------------------------|---------------------|
| Max. Operating Temperature | 40 °C               |
| Max. Operating DP          | 2.4 bar (35 psid)   |
| Autoclaving                | 125°C -30min-1Cycle |



## Ordering Information

**ID** ————— **P** ————— **C0102**

| Code         | Core   | Removal Rating    |
|--------------|--------|-------------------|
| ID=Minidepth | P = PP | C0102=0.1 ~ 0.4µm |
|              |        | C0105=0.1 ~ 0.8µm |
|              |        | C0140=0.1 ~ 9µm   |
|              |        | C0290=0.2 ~ 20µm  |
|              |        | C0690=0.6 ~ 20µm  |
|              |        | C0890=0.8 ~ 20µm  |

**ED** ————— **P** ————— **C0102** ————— **S**

| Code         | Core   | Removal Rating    | Length    |
|--------------|--------|-------------------|-----------|
| ED=Puredepth | P = PP | C0102=0.1 ~ 0.4µm | S = Short |
|              |        | C0105=0.1 ~ 0.8µm | L = Long  |
|              |        | C0140=0.1 ~ 9µm   |           |
|              |        | C0290=0.2 ~ 20µm  |           |
|              |        | C0690=0.6 ~ 20µm  |           |
|              |        | C0890=0.8 ~ 20µm  |           |

**RD** ————— **C** ————— **C0290** ————— **S** ————— **001** ————— **S** ————— **T**

| Code         | Core | Removal Rating    | Filter Cell             | Layer        | Seal Material | Separator        |
|--------------|------|-------------------|-------------------------|--------------|---------------|------------------|
| RD=Majordeth | C=PC | C0102=0.1 ~ 0.4µm | S = Single-Cell Capsule | 001=1 002=2  | S = Silicone  | B=None           |
|              |      | C0105=0.1 ~ 0.8µm | L = Multi-Cell Capsule  | 003=3 004=4  |               | T=Top            |
|              |      | C0140=0.1 ~ 9µm   |                         | 005=5 006=6  |               | R=Bottom         |
|              |      | C0290=0.2 ~ 20µm  |                         | 007=7 008=8  |               | TR= Top + Bottom |
|              |      | C0690=0.6 ~ 20µm  |                         | 009=9 010=10 |               |                  |
|              |      | C0890=0.8 ~ 20µm  |                         | 011=11       |               |                  |



DLPP Series Melt Blown Cartridges are one of the standard Darly Filter Cartridges. It is fused and intertwined with polypropylene resin without any chemical glues. The cartridge is glued at random to form 3D micro pore which will make the cartridge's 3 layers with fibers on the surface and inside. With the fiber, density from high filtration rating, strong pollutants hold capacity, low pressure drop, gradual changing structure loose outside and close inside, it can remove contaminant effectively, such as suspended substance, particulate and rust, providing efficient filtration and long service life.



Tested and certified by NSF international to NSF/ANSI 42 for material requirement only.

## Features

| Series | Feature & Benefit  |
|--------|--|
| H      | Coarse surface · Strong mechanical performance and high pressure resistant |
| Blank  | Smooth Surface-No Fiber Shedding, Graded Density Pore Structure            |
| DG     | Deep Groove-Bigger Filtration Area , High Flow & Dirt Holding Capacity     |
| MG     | Minigroove-Tight Fiber Construction and High Filtration Efficiency         |

## Applications

- R.O.Pre-filtration
- Food and Beverage
- Industry Water, Plating Solution
- Chemical, Organic Solvent Filtration
- Microelectronics
- Pharmaceuticals

## Dimensions

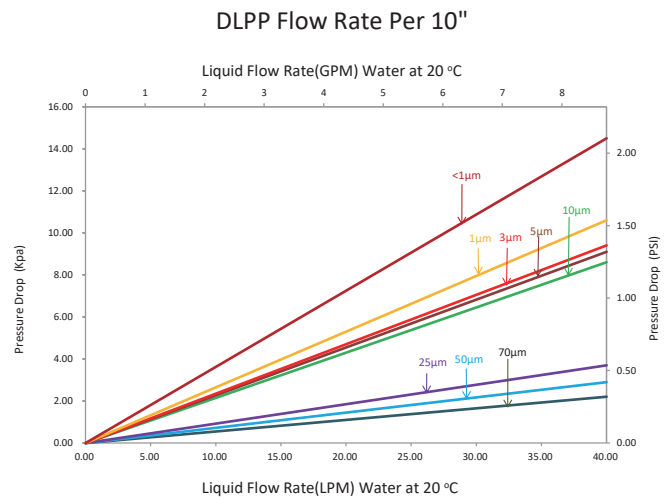
|                |                                  |
|----------------|----------------------------------|
| Outer Diameter | 63mm, 115mm                      |
| Inner Diameter | 28mm                             |
| Length         | 9.75", 9.87", 10", 20", 30", 40" |

## Material of Constructions

|         |                          |
|---------|--------------------------|
| Media   | PP                       |
| End Cap | PP                       |
| Sealing | Silicone, EPDM, NBR, FKM |
| Core    | PP                       |

## Performance

|                            |             |
|----------------------------|-------------|
| Max. operating temperature | 65°C        |
| Max. operating DP          | 2.0Bar@20°C |



| Particle Removal Ratings ( $\mu\text{m}$ ) |                |                |
|--|----------------|----------------|
| Cartridge Designation                      | 85% Efficiency | 90% Efficiency |
| DLPP0010                                   | 1              | ---            |
| DLPP0030                                   | 3              | ---            |
| DLPP0050                                   | 5              | ---            |
| DLPP1000                                   | ---            | 10             |
| DLPP2500                                   | ---            | 25             |
| DLPP5000                                   | ---            | 50             |
| DLPP7500                                   | ---            | 75             |
| DLPP10000                                  | ---            | 100            |
|  |                |                |

## Ordering Information

| <b>DLPP</b>            | <b>S</b>                | <b>0100</b>               | <b>M</b>           | <b>10</b>     | <b>S</b>    | <b>P</b>       | <b>H</b> |
|------------------------|-------------------------|---------------------------|--------------------|---------------|-------------|----------------|----------|
| Diameter               | Removal Rating          | End Cap Type              | Length             | Seal Material | Core        | Surface        |          |
| S = $\phi 63/\phi 28$  | 0100 = $1\mu\text{m}$   | B = DOE (No end caps)     | 975 = 9.75"(248mm) | N = No        | N = No      | Blank = Smooth |          |
| B = $\phi 115/\phi 28$ | 0300 = $3\mu\text{m}$   | G = DOE (With PE gaskets) | 987 = 9.87"(250mm) | S = Silicone  | P = PP Core | D = DG         |          |
|                        | 0500 = $5\mu\text{m}$   | M = 222/Flat              | N10 = 10"(254mm)   | E = EPDM      |             | M = MG         |          |
|                        | 1000 = $10\mu\text{m}$  | P = 222/Fin               | N20 = 20"(508mm)   | B = NBR       |             | H = H          |          |
|                        | 2500 = $25\mu\text{m}$  | Q = 226/Fin               | N30 = 30"(762mm)   | V = FKM       |             |                |          |
|                        | 5000 = $50\mu\text{m}$  | T = 226/Flat              | N40 = 40"(1016mm)  |               |             |                |          |
|                        | 7500 = $75\mu\text{m}$  |                           |                    |               |             |                |          |
|                        | 9900 = $100\mu\text{m}$ |                           |                    |               |             |                |          |



SW Series String Wound Filter Cartridges are manufactured of structured loose outer layers and tight inner layers, offering true depth filtration for high dirt holding capacity and extremely low media migration. The main advantage of the string wound filter cartridge is its exceptionally high structural strength. Therefore, they can withstand higher PSID and severe operating conditions.

## Features

- Broad chemical compatibility
- Many different combinations of filter materials and pore sizes
- Graded pore structure of efficient removal of a wide range of particle sizes
- High dirt holding capacity
- Cost savings from long service life

## Applications

- Consumer Products
- Food and Beverage
- Drinking Water
- Pharmaceutical
- Edible Oil
- Inks & Paints
- Photographic
- Plating Solutions
- Petrochemicals
- Waste Water
- Chemicals
- Oil

## Dimensions

|                |                           |
|----------------|---------------------------|
| Outer Diameter | 63mm, 115mm               |
| Inner Diameter | 28mm                      |
| Length         | 9.87", 10", 20", 30", 40" |

## Material of Constructions

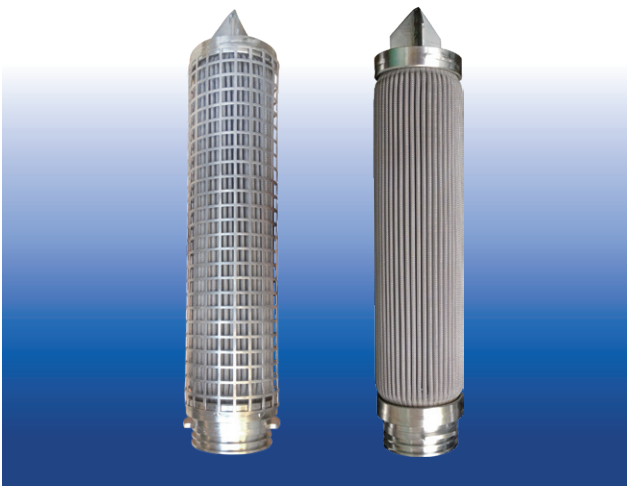
|            |                         |
|------------|-------------------------|
| Media      | PP, Cotton, Glass Fiber |
| Inner Core | PP, Stainless steel     |

## Performance

|                             |                    |
|-----------------------------|--------------------|
| Max. Operating Temperatures | PP: 80°C           |
|                             | Cotton: 120°C      |
|                             | Glass Fiber: 200°C |
| Max. Pressure Drop          | 2.0 Bar@25°C       |

## Ordering Information

|                 |                 |                       |                           |                    |                      |             |          |
|-----------------|-----------------|-----------------------|---------------------------|--------------------|----------------------|-------------|----------|
| <b>SW</b>       | <b>A</b>        | <b>B</b>              | <b>0100</b>               | <b>F</b>           | <b>N10</b>           | <b>S</b>    | <b>P</b> |
| <b>Diameter</b> | <b>Media</b>    | <b>Removal Rating</b> | <b>End Cap Type</b>       | <b>Length</b>      | <b>Seal Material</b> | <b>Core</b> |          |
| A = φ63/φ28     | B = Cotton      | 0100=1μm              | Blank = DOE (No end caps) | 987 = 9.87"(250mm) | Blank = No           | P = PP      |          |
| B = φ115/φ28    | G = PP          | 0500=5μm              | F = DOE                   | N10 = 10"(254mm)   | S = Silicone         | S = SS      |          |
|                 | S = Glass Fiber | 1000=10μm             | M = 222/Flat              | N20 = 20"(508mm)   | E = EPDM             |             |          |
|                 |                 | 2000=20μm             | P = 222/Fin               | N30 = 30"(762mm)   | B = NBR              |             |          |
|                 |                 | 3000=30μm             | Q = 226/Fin               | N40 = 40"(1016mm)  | V = FKM              |             |          |
|                 |                 | 5000=50μm             | T = 226/Flat              |                    |                      |             |          |
|                 |                 | 7500=75μm             |                           |                    |                      |             |          |
| 9900=100μm      |                 |                       |                           |                    |                      |             |          |



Darily SSM Series filter cartridges are composed of pleated woven stainless steel meshes. They are characterized by large effective filtration area, high dirt holding capacity, and high flow rates. Its uniform pore size and sintered joint provide an excellent temperature and pressure resistance. The filter cartridge is washable and reusable.

## Features

- All stainless steel construction
- Pleated wire cloth
- Outside protection net available
- Homogenous pore sizes
- High temperature, corrosive and oxidation resistant
- High pressure back-flushing allowed

## Applications

- Steam Filtration
- Oxidizing Liquids
- Corrosive Liquids
- Liquid/gas filtration at high temperature and pressure
- Viscous Liquids
- Strong-polar Liquids
- Liquid Filtration for Decarburization

## Dimensions

|                |                        |
|----------------|------------------------|
| Outer Diameter | 60mm, 65mm, 68mm       |
| Length         | 5", 10", 20", 30", 40" |

## Material of Constructions

|                                |   |
|--------------------------------|---|
| Media                          | 304/316L  |
| Support                        | 304/316 L   |
| End Caps                       | 304/316 L   |
| Outer Protection Net(Optional) | 304/316L (Recommended when the operating pressure is up to 0.2 MPa) |
| Sealing                        | Silicone, EPDM, NBR, E-FKM  |

## Performance

|                            |        |
|----------------------------|--------|
| Max. Operating Temperature | 300°C  |
| Max. Operating DP          | 5.0bar |

## Quality

Manufactured according to ISO9001:2015 certified Quality Management System

## Ordering Information

|                       |                 |                       |               |                     |                      |          |
|-----------------------|-----------------|-----------------------|---------------|---------------------|----------------------|----------|
| <b>SSM</b>            | <b>60</b>       | <b>J</b>              | <b>0100</b>   | <b>5</b>            | <b>M</b>             | <b>E</b> |
| <b>Outer Diameter</b> | <b>Material</b> | <b>Removal Rating</b> | <b>Length</b> | <b>End Cap Type</b> | <b>Seal Material</b> |          |
| 60 = 60mm             | J = S304        | 0100 = 1µm            | 5 = 5"        | F = Double Open End | S = Silicone         |          |
| 65 = 65mm             | K = S316L       | 0300 = 3µm            | 10 = 10"      | M = 222 / Flat      | E = EPDM             |          |
| 68 = 68mm             |                 | 0500 = 5µm            | 20 = 20"      | T = 226 / Flat      | B = NBR              |          |
|                       |                 | 1000 = 10µm           | 30 = 30"      | S = Screw           | T = E-FKM            |          |
|                       |                 | 2000 = 20µm           | 40 = 40"      |                     |                      |          |





Darly SIN Series filter cartridges are composed of high purity industrial grade titanium powder with all elements sintered at high temperatures. It features anti-chemical corrosion, oxidation and high temperature resistance, and long service life. As a low viscosity liquid cartridge, this cartridge has excellent solid-liquid separation efficiency. It is mainly used as a chemical filter to remove ozone depleting substance and for removing carbon dioxide in food, pharmaceutical, and water treatment applications.

## Features

- High purity titanium construction
- High temperature corrosive and oxidation resistant
- Uniform structure with narrow pore size distribution and high filtration efficiency
- No free falling particles
- High porosity, low filtration resistance and high filtration efficiency
- Good compatibility with human tissue and blood due to its non-toxic and non-magnetic nature

## Ordering Information

|                       |                 |                       |               |                     |                      |          |
|-----------------------|-----------------|-----------------------|---------------|---------------------|----------------------|----------|
| <b>SIN</b>            | <b>60</b>       | <b>L</b>              | <b>0100</b>   | <b>5</b>            | <b>M</b>             | <b>E</b> |
| <b>Outer Diameter</b> | <b>Material</b> | <b>Removal Rating</b> | <b>Length</b> | <b>End Cap Type</b> | <b>Seal Material</b> |          |
| 60 = 60mm             | L = Titanium    | 0100 = 1µm            | 5 = 5"        | M = 222/Flat        | S = Silicone         |          |
| 65 = 65mm             | J = S304        | 0300 = 3µm            | 10 = 10"      | T = 226/Flat        | E = EPDM             |          |
| 68 = 68mm             | K = S316L       | 0500 = 5µm            | 20 = 20"      | S = Screw           | B = NBR              |          |
|                       |                 | 1000 = 10µm           |               |                     | V = FKM              |          |
|                       |                 |                       |               |                     | F = E-FKM            |          |

## Applications

- Steam Filtration
- Oxidizing Liquids
- Corrosive Liquids
- Liquid/gas filtration at high temperature and pressure
- Viscous Liquids
- Strong-polar Liquids
- Liquid Filtration for Decarburization

## Dimensions

|        |                |
|--------|----------------|
| OD     | 60mm/65mm/68mm |
| Length | 5", 10", 20"   |

## Material of Constructions

|                    |                                 |
|--------------------|---------------------------------|
| Media              | High-purity Titanium/304/316L   |
| End Caps           | High-purity Titanium            |
| Screw Cap          | 304                             |
| Reinforcing Layers | 304/316L                        |
| Sealing            | Silicone, EPDM, NBR, FKM, E-FKM |

## Performance

|                            |        |
|----------------------------|--------|
| Max. Operating Temperature | 280°C  |
| Max. Operating DP          | 3.0bar |

## Quality

Manufactured according to ISO9001:2015 certified Quality Management System



BDS Depth-Stack series is an ideal type of filter cartridge using depth filter sheets. It is designed to provide optimal clarification by using a double separator construction. The separator design increases the total stability of the filter cartridges as the separators fully support the sheet materials. This design also prevents filter sheet deformities after heat treatments and adverse effects of hot sanitation. It is manufactured with rigid external clips to prevent damage during module loading and unloading and offer easy and reliable handling.

## Features

- Washable under certain conditions, resulting in longer service life
- Easy and reliable handling rigid external clips protect filter sheet during module loading and unloading
- No adverse effects to filter sheets during hot sanitization or process filtration

## Ordering Information

| Removal Rating   |                | End Cap Type                                      | Outer Diameter | Seal Material | Construction            |
|------------------|----------------|---|----------------|---------------|-------------------------|
| C002 = 0.2-0.4µm | C200 = 3-7µm   | D =DOE with gaskets                               | 8 = 8"         | S = Silicone  | 7 = 7 Cell (8" SOE)     |
| C004 = 0.4-0.6µm | C210 = 10-15µm | S =SOE with double o-rings(only available for 8") | 12 = 12"       | E = EPDM      | 8 = 8 Cell (8" DOE)     |
| C006 = 0.6-1µm   | C230 = 25-30µm |   | 16 = 16"       | B = NBR       | 9 = 9 Cell (12", 16")   |
| C100 = 1-3µm     | C240 = 40-50µm |   |                | V = FKM       | 12 = 12 Cell (12", 16") |
| C150 = 2-5µm     | C250 = 50-60µm |   |                |               | 15 = 15 Cell (12", 16") |
|                  |                |   |                |               | 16 = 16 Cell (12", 16") |

## Applications

|                     |   |
|---------------------|---|
| Bio-Pharmaceuticals | Blood Products, Vaccine, Antibiotics, Growth Media, Buffer              |
| Food Products       | Syrups, Vinegar, Edible Oils, Sugars                                    |
| Beverages           | Wine, Beer, Juices, Soft Drinks, Cider, Liquor, Milk and dairy products |
| Cosmetics           | Perfumes, Lotions, Shampoos, Deodorants, Colognes                       |

## Material of Construction

|                         |  |
|-------------------------|--|
| Depth Filter Sheet      | Cellulose fibers, Resins, Perlite, Diatomaceous earths, etc. |
| Core/ Support Separator | PP   |
| Sealing                 | Silicone, EPDM, NBR, FKM, E-FKM                              |

## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System
- Material of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21 CFR
- Passed European Commission Directives (EU10/2011)



Our Depth-Stack Filter Cartridges are new type of filter cartridge using depth filter sheets. It is designed using a double Separator concept. The Separator design increases the total stability of the filter cartridges as the separators fully support the sheet material. This design also prevents filter sheet deformities after heat treatments and adverse effects of contact with hot sanitation. It is manufactured with rigid external clips to prevent damaging filter sheets during module loading and unloading while allowing for easy and reliable handling.

## Applications

- Removing dissociative chlorine and volatile organic compounds (VOC) in solution
- Oil and aromatic series in solution
- Remove smell, odor, organic pigment
- Remove Metal Ion

## Material of Constructions

|                              |   |
|------------------------------|---|
| Depth Filter Sheet           | Carbon Cellulose, Activated Carbon, Resins, and etc |
| Core/Separator               | PP  |
| Double O-ring or flat gasket | Silicon, EPDM, NBR                                  |

## Performance

|                           |                            |
|---------------------------|----------------------------|
| Max Operating Temperature | 80°C                       |
| Max Operating DP          | 2.0bar/25°C<br>1.0bar/80°C |

## Ordering Information

| <b>DLDSC</b>   | <b>C150</b>                                      | <b>D</b>       | <b>8</b>      | <b>E</b>     | <b>8</b>    |
|----------------|--|----------------|---------------|--------------|-------------|
| Revoval Rating | End Cap Type                                     | Outer Diameter | Seal Material | Construction |             |
| C150 = 5µm     | D =DOE with gaskets                              | 8 = 8"         | S = Silicone  | 7 = 7Cell    | 8 = 8Cell   |
|                | S =SOE with double o-rings(only avaiable for 8") | 12 = 12"       | E = EPDM      | 9 = 9Cell    | 12 = 12Cell |
|                |  | 16 = 16"       | B = NBR       | 14 = 14Cell  | 15 = 15Cell |
|                |  |                |               | 16 = 16Cell  |             |



HF Series High Flow Pleated Filter Cartridges are made of depth fine PP non-woven fabrics. The pleated filter cartridge is single open ended and in diameter of 6inch/152mm, inside to outside flow design ensures that the unwanted particles are trapped with the element. One HF filter replaces few standard 10" filter cartridges to reduce the operating costs and make change out quickly and easily for critical applications. The multiple layers with depth pleated design provides higher removal efficiency and longer service life than other cartridges of equal efficiency. All the PP configuration with good chemical compatibility ensures that can be used for wide applications.

## Features

- Available in economic/nominal/absolute structure, particle removal rating from 0.5 to 100 micron
- 100% polypropylene components provide wide chemical compatibility, suitable for use in a variety of fluids
- With depth fine non-woven fabrics and scientific design, the filter is in a good structure, having high dirt holding capacity and resulting in longer service life
- The pleated media in large diameter reduces operating costs, makes change out quickly and easily and makes cartridge in longer service life
- Higher dirt holding capacity with large diameter reduces the changes times of cartridges

## Applications

- Food & Beverage
- RO Pre-Filtration
- Process water(Pre-RO, Cooling...)
- Ground/Reclaimed/Wastewater
- Sea water desalination
- Oil & Chemical
- Power plant water treatment
- Machinery & Equipment

## Dimensions

|                |               |
|----------------|---------------|
| Outer Diameter | 154mm         |
| Length         | 20", 40", 60" |

## Material of Constructions

|                       |                            |
|-----------------------|----------------------------|
| Media                 | PP, GF                     |
| Cage / Core / End Cap | PP                         |
| Sealing               | Silicone, EPDM, FKM, E-FKM |

## Performance

|                            |              |
|----------------------------|--------------|
| Max. Operating Temperature | 80°C         |
| Max. Operating DP          | 2.4 bar@20°C |
| Recommended Change out DP  | 2.2 Bar@20°C |

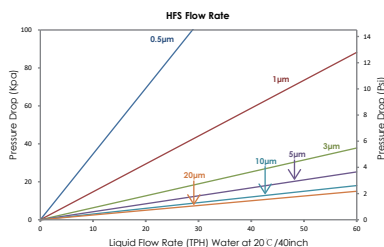
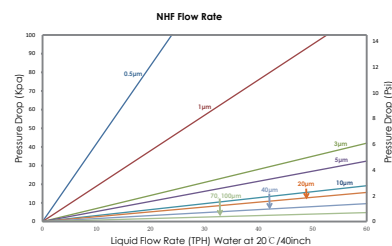
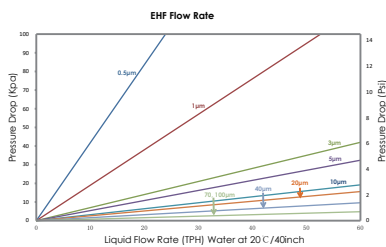
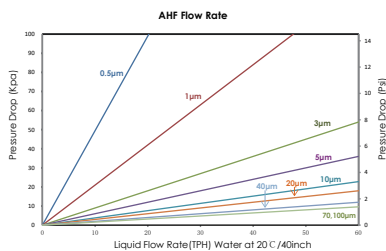
## Quality

- Manufactured in a clean room environment
- Manufactured according to ISO9001:2015 certified Quality Management System

## Food Contact Compliance

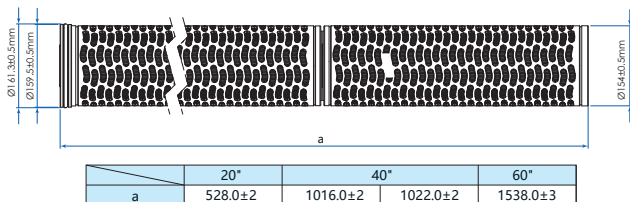
- Materials of construction comply with FDA regulations for food and beverage contact use as detailed in the US Code of Federal Regulations 21CFR.
- Materials used to produce filter media and hardware meet the specifications for biological safety per USP Class VI-121°C for plastics.
- Passed European Commission Directives (EU10/2011)

## Flow Rate

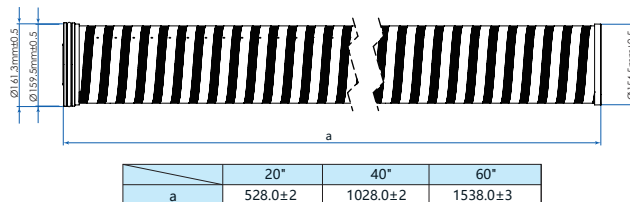


## Dimensions

### Cage



### Belt



## Ordering Information

| <b>AHF</b>     | <b>G0050</b>    | <b>P</b>       | <b>B</b>          | <b>20</b>            | <b>S</b>  |               |
|----------------|-----------------|----------------|-------------------|----------------------|-----------|---------------|
| Grade          | Media Structure |                | Hardware Material | Appearance           | Length    | Seal Material |
| AHF (Absolute) | G0050 = PP0.5µm | G0100 = PP1µm  | P = PP            | B = Belt<br>C = Cage | 20 = 20"  | S = Silicone  |
| NHF (Nominal)  | G0300 = PP3µm   | G0500 = PP5µm  |                   |                      | 40 = 40"  | E = EPDM      |
| EHF (Economic) | G1000 = PP10µm  | G2000 = PP20µm |                   |                      | 60 = 60"  | V = FKM       |
|                | G4000 = PP40µm  | G7000 = PP70µm |                   |                      | F = E-FKM |               |
|                | G9900 = PP100µm |                |                   |                      |           |               |

| <b>HF</b>         | <b>S</b>        | <b>0050</b> | <b>B</b>   | <b>20</b> | <b>S</b>      | <b>P</b>    |
|-------------------|-----------------|-------------|------------|-----------|---------------|-------------|
| Hardware Material | Media Structure |             | Appearance | Length    | Seal Material | Core        |
| S = Glass fiber   | 0050 = 0.5µm    | 0500 = 5µm  | B = Belt   | 20 = 20"  | S = Silicone  | Blank = No  |
|                   | 0100 = 1µm      | 1000 = 10µm | C = Cage   | 40 = 40"  | E = EPDM      | P = PP core |
|                   | 0300 = 3µm      | 2000 = 20µm |            | 60 = 60"  | V = FKM       |             |
|                   |                 |             |            |           | F = E-FKM     |             |



Single-round Sanitary Liquid Filter Housing is designed to meet the sanitary requirements. It adopts sanitary pipe fittings with crevice-free welding and sanitary design. It is easy to clean and disassemble, suitable for small flow filtration in low and medium pressure conditions. It is widely used in pharmaceutical, food and beverage industries.

## Features

- Ultra-high polishing level, internal:  $Ra \leq 0.3\mu m$ , external:  $Ra \leq 0.4\mu m$
- It meets GMP standards, adopts crevice-free welding and sanitary design, easy to clean, no residual liquids
- Vent/Drain Valve: the threaded sleeve is separated from stepped hose barb, so the connection tube will not rotate when venting or draining
- Body connection adopts strengthened clamp, maximum operating pressure can reach 1.0MPa
- Light in size, easy to install and disassemble, designed for low volume liquid filtration which can be used in pharmaceuticals etc.
- The housing leg adopts strengthened thread to make it have a longer service life, adjustable nut on the leg can adjust filter length to make it more convenient to use
- Suitable for CIP and SIP

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Passivated<br>Electropolished<br>Mechanical polishing        |
| Polishing Type | Internal: $Ra \leq 0.3\mu m$<br>External: $Ra \leq 0.4\mu m$ |

## Materials

|                  |                     |
|------------------|---------------------|
| Filter Shell     | 304, 316L           |
| Drain/Vent Valve | 304, 316L           |
| Tri-clamp        | 304                 |
| Stabilizer Blade | 304                 |
| Seal Material    | Silicone, FKM, EPDM |

## Operating Conditions

|                            |                                 |
|----------------------------|---------------------------------|
| Design Pressure Option     | 0.6MPa (6bar)<br>1.0MPa (10bar) |
| Max. Operating Temperature | 150°C                           |

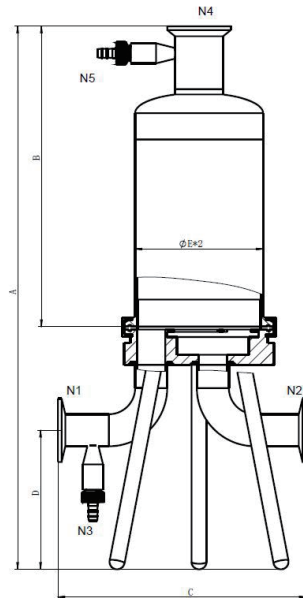
## Connection

|                           |  |
|---------------------------|--|
| Shell Connection          | Tri-clamp                                |
| Inlet & Outlet(N1, N2)    | Tri-clamp / flange                       |
| Vent /Drain Valve(N3, N5) | Inner bore 4mm,<br>connect with 8mm pipe |
| Pressure Gauge(N4)        | TC-1.5"                                  |

## Applications

- Pharmaceuticals: filtration of injections, antibiotics and other biological products
- Food and beverage: filtration of alcohol, beverage and drinking water etc.
- Petrochemical industry: filtration of oilfield water, organic solvents, acid and alkaline liquids etc.
- Microelectronics: pre-filtration of high-purity water

## Drawing



## Dimension

|   |   | Single round<br>5" | Single round<br>10" | Single round<br>20" | Single round<br>30" | Single round<br>40" |
|---|---|--------------------|---------------------|---------------------|---------------------|---------------------|
| A | Total height<br>(except pressure gauge kit)   | 421                | 548                 | 802                 | 1056                | 1310                |
| B | The distance<br>from inlet to outlet          | 198                | 198                 | 198                 | 198                 | 198                 |
| C | Shell diameter                                | 101.6              | 101.6               | 101.6               | 101.6               | 101.6               |
| D | The height from inlet/outlet<br>to the ground | 110                | 110                 | 110                 | 110                 | 110                 |

## Ordering Information

| Series  | Connection              | Shell Material  | Qty  | Length  | Inlet & Outlet   | Seal Material                 | Surface Finish (inside)                             | Surface Finish (outside)            | Design Pressure      |
|---|-------------------------|-----------------|------|---|--|-------------------------------|---|-------------------------------------|----------------------|
| A=Single round<br>Sanitary Liquid<br>Filter Housing | Q=226<br>P=222<br>F=DOE | J=304<br>K=316L | 01=1 | 05 = 5"<br>10 = 10"<br>20 = 20"<br>30 = 30"<br>40 = 40" | T20=TC 3/4"<br>T25=TC 1"<br>T32=TC 1.25"<br>T40=TC 1.5"<br>F20=Flange DN20<br>F25=Flange DN25<br>F32=Flange DN32<br>F40=Flange DN40<br>... | S=Silicone<br>E=EPDM<br>V=FKM | E=Electropolished<br>M=Mechpolished<br>P=Passivated | E=Electropolished<br>M=Mechpolished | X=0.6Mpa<br>Y=1.0Mpa |



Multi-round Sanitary Liquid Filter Housing can meet the use of large flow sanitary working conditions and different specifications of filter elements can be configured according to different flow rates. The crevice-free welding and sanitary design, make the housing drain thoroughly and easy to clean and disassemble. The Internal surface can be finely polished up to 0.3 $\mu$ m.

## Features

- Ultra-high polishing level, internal: Ra $\leq$ 0.3 $\mu$ m, external: Ra $\leq$  0.4 $\mu$ m
- It meets GMP standards, adopts crevice-free welding and sanitary design, easy to clean, no residual liquids
- Vent valve adopts tri-clamp which makes it more convenient to use
- Body connection adopts strengthened clamp, max. operating pressure can reach 1.0MPa
- The filter faceplate can be made detachable for full-angle cleaning
- Suitable for CIP and SIP

## Applications

- Pharmaceuticals: filtration of injections, antibiotics and other biological products
- Food and beverage: filtration of alcohol, beverage and drinking water etc
- Petrochemical industry: filtration of oilfield water, organic solvents, acid and alkaline liquids etc
- Microelectronics: pre-filtration of high-purity water

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Passivated<br>Electropolished<br>Mechanical polishing              |
| Polishing Type | Internal: Ra $\leq$ 0.3 $\mu$ m<br>External: Ra $\leq$ 0.4 $\mu$ m |

## Materials

|                  |                     |
|------------------|---------------------|
| Filter Shell     | 304, 316L           |
| Vent Valve       | 304, 316L           |
| Eyebolt          | 304                 |
| Stabilizer Blade | 304                 |
| Seal Material    | Silicone, FKM, EPDM |

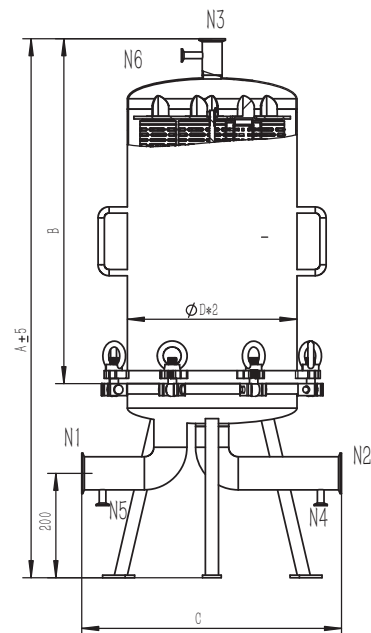
## Operating Conditions

|                            |                                 |
|----------------------------|---------------------------------|
| Design Pressure Option     | 0.6Mpa (6bar)<br>1.0Mpa (10bar) |
| Max. Operating Temperature | 150°C                           |

## Connection

|                            |  |
|----------------------------|--|
| Shell Connection           | Flange eyebolt                           |
| Inlet & Outlet(N1,N2)      | Tri-clamp/ flange                        |
| Drain/Vent/Valve(N4,N5,N6) | Inner bole 4mm,<br>connect with 8mm pipe |
| Pressure Gauge Type        | TC-1.5"                                  |

## Drawing





## Dimension

|   |   | 3 round |      |      |      | 5 round |      |      |      | 7 round |      |
|---|---|---------|------|------|------|---------|------|------|------|---------|------|
|   |   | 10"     | 20"  | 30"  | 40"  | 10"     | 20"  | 30"  | 40"  | 10"     | 20"  |
| A | Total height<br>(except pressure gauge kit)   | 750     | 1000 | 1250 | 1500 | 750     | 1000 | 1250 | 1500 | 750     | 1000 |
| B | The distance<br>from inlet to outlet          | 360     | 360  | 360  | 360  | 400     | 400  | 400  | 400  | 420     | 420  |
| C | Shell diameter                                | 219     | 219  | 219  | 219  | 219     | 219  | 219  | 219  | 273     | 273  |
| D | The height from inlet/outlet<br>to the ground | 150     | 150  | 150  | 150  | 150     | 150  | 150  | 150  | 180     | 180  |

|   |   | 7 round |      | 9 round |      |      |      | 12 round |      |      |      |
|---|---|---------|------|---------|------|------|------|----------|------|------|------|
|   |   | 30"     | 40"  | 10"     | 20"  | 30"  | 40"  | 10"      | 20"  | 30"  | 40"  |
| A | Total height<br>(except pressure gauge kit)   | 1250    | 1500 | 750     | 1000 | 1250 | 1500 | 750      | 1000 | 1250 | 1500 |
| B | The distance<br>from inlet to outlet          | 420     | 420  | 480     | 480  | 480  | 480  | 500      | 500  | 500  | 500  |
| C | Shell diameter                                | 273     | 273  | 325     | 325  | 325  | 325  | 350      | 350  | 350  | 350  |
| D | The height from inlet/outlet<br>to the ground | 180     | 180  | 200     | 200  | 200  | 200  | 200      | 200  | 200  | 200  |

## Ordering Information

| Series          | Connection | Shell Material | Qty     | Length          | Inlet & Outlet  | Seal Material | Surface Finish (inside) | Surface Finish (outside) | Design Pressure |
|-----------------|------------|----------------|---------|-----------------|-----------------|---------------|-------------------------|--------------------------|-----------------|
| B=Multi-round   | Q = 226    | J = 304        | 03 = 3  | 10 = 10"        | T20=TC 3/4"     | S=Silicone    | E=Electropolished       | E=Electropolished        | X=0.6Mpa        |
| Sanitary Liquid | P = 222    | K = 316L       | 05 = 5  | 20 = 20"        | T25=TC 1"       | E=EPDM        | M=Mechpolished          | M=Mechpolished           | Y=1.0Mpa        |
| Filter Housing  | F = DOE    |                | 07 = 7  | 30 = 30"        | T32=TC 1.25"    | V=FKM         | P=Passivated            |                          |                 |
|                 |            |                | 09 = 9  | 40 = 40"        | T40=TC 1.5"     |               |                         |                          |                 |
|                 |            |                | 12 = 12 |                 | T50=TC 2"       |               |                         |                          |                 |
|                 |            |                |         |                 | F20=Flange DN20 |               |                         |                          |                 |
|                 |            |                |         |                 | F25=Flange DN25 |               |                         |                          |                 |
|                 |            |                |         | F32=Flange DN32 |                 |               |                         |                          |                 |
|                 |            |                |         | F40=Flange DN40 |                 |               |                         |                          |                 |
|                 |            |                |         | F50=Flange DN50 |                 |               |                         |                          |                 |
|                 |            |                |         | ...             |                 |               |                         |                          |                 |



Sanitary Pipeline Filter Housing designed with compact structure is very cost-efficient. The feed liquid enters from top and leaves from bottom, it's connection mode adopts tri-clamp . It is equipped with vent and drain interfaces which can be used for gas and liquid filtration.

## Features

- Ultra-high polishing level, internal:  $Ra \leq 0.3 \mu m$ , external:  $Ra \leq 0.4 \mu m$
- Vent/Drain Valve: the threaded sleeve is separated from stepped hose barb, so the connection tube will not rotate when venting or draining
- Body connection adopts strengthened clamp, max. operating pressure can reach 1.0MPa
- The filter housing adopts compact design, materials flow in from top and out from bottom, is cost-effective and can meet sanitary requirements

## Applications

- For liquid: particle filtration of pipeline liquids
- For gas: used in pipe connection or as a respirator
- Filtration of alcohol, beverage and edible oil etc

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Electropolished<br>Mechpolished                                |
| Polishing Type | Internal: $Ra \leq 0.3 \mu m$<br>External: $Ra \leq 0.4 \mu m$ |

## Materials

|                  |                     |
|------------------|---------------------|
| Filter Shell     | 304, 316L           |
| Drain/Vent Valve | 304, 316L           |
| Tri-clamp        | 304                 |
| Seal Material    | Silicone, FKM, EPDM |

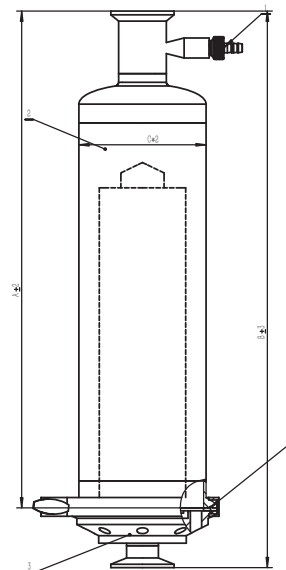
## Operating Conditions

|                            |                               |
|----------------------------|-------------------------------|
| Design Pressure Option     | 0.6Mpa(6bar)<br>1.0Mpa(10bar) |
| Max. Operating Temperature | 150°C                         |

## Connection

|                  |   |
|------------------|---|
| Shell Connection | Clamp                                   |
| Inlet & Outlet   | Tri-Clamp / Flange                      |
| Vent Valve       | Inner bole 4mm<br>Connect with 8mm pipe |
| Drain Valve      | Inner bole 4mm<br>Connect with 8mm pipe |

## Drawing



## Dimension

|   |                 |                 |  |                  |                  |                  |
|---|-----------------|-----------------|--|------------------|------------------|------------------|
|   |                 | Single round 5" | Single round 10"                                   | Single round 20" | Single round 30" | Single round 40" |
|   |                 | A               | <b>Total height</b><br>(except pressure gäuge kit) | 320              | 447              | 701              |
| C | <b>Diameter</b> | 101.6           | 101.6  | 101.6            | 101.6            | 101.6            |

## Ordering Information

| <b>C</b>                             | <b>Q</b>   | <b>J</b>       | <b>01</b> | <b>05</b> | <b>T20</b>      | <b>S</b>      | <b>E</b>                | <b>E</b>                 | <b>X</b>        |  |
|--------------------------------------|------------|----------------|-----------|-----------|-----------------|---------------|-------------------------|--------------------------|-----------------|--|
| Series                               | Connection | Shell Material | Qty       | Length    | Inlet & Outlet  | Seal Material | Surface Finish (inside) | Surface Finish (outside) | Design Pressure |  |
| C = Sanitary pipeline filter housing | Q = 226    | J = 304        | 01 = 1    | 05 = 5"   | T20=TC 3/4"     | S=Silicone    | E=Electropolished       | E=Electropolished        | X=0.6Mpa        |  |
|                                      | P = 222    | K = 316L       |           | 10 = 10"  | T25=TC 1"       | E=EPDM        | M=Mechpolished          | M=Mechpolished           | Y=1.0Mpa        |  |
|                                      | F = DOE    |                |           |           | 20 = 20"        | T32=TC 1.25"  | V=FKM                   | P=Passivated             |                 |  |
|                                      |            |                |           |           | 30 = 30"        | T40=TC 1.5"   |                         |                          |                 |  |
|                                      |            |                |           |           | 40 = 40"        | T50=TC 2"     |                         |                          |                 |  |
|                                      |            |                |           |           | F20=Flange DN20 |               |                         |                          |                 |  |
|                                      |            |                |           |           | F25=Flange DN25 |               |                         |                          |                 |  |
|                                      |            |                |           |           | F32=Flange DN32 |               |                         |                          |                 |  |
|                                      |            |                |           |           | F40=Flange DN40 |               |                         |                          |                 |  |
|                                      |            |                |           |           | F50=Flange DN50 |               |                         |                          |                 |  |
| ...                                  |            |                |           |           |                 |               |                         |                          |                 |  |



H Series Lenticular Filter Housing is a new type of depth-stack Filter Housing. The structure is designed and manufactured according to sanitary requirements, the well-polished housing leaves no residual liquids and is easy for cleaning. The flow in and out both from bottom effectively avoid the liquid turbulence. It is available for 8", 12" and 16" diameter filters, which can be maximal to install 4 depth-stack filters to meet high flow rates requirements.

## Features

- Ultra-high polishing level, internal:  $Ra \leq 0.3\mu m$ , external:  $Ra \leq 0.4\mu m$
- The flow in and out both from bottom effectively avoid the liquid turbulence. Specially designed drain valve can be equipped at inlet and outlet for easier liquid drainage
- The filter housing can be vertically installed up to 4 depth-stack cartridges, it has low cost-investment and high filtration efficiency
- Multi-segment opening options can make it more convenient to replace depth-stack cartridges and help to reduce liquid leakage

## Applications

- Pharmaceuticals: filtration of biological products such as LVP, vaccines and serums etc.
- Food and beverage: filtration of alcohol, beer, beverage, syrup and edible oil etc.
- Chemical industry: filtration of grease and dirt, sludge and gelatinous materials etc.

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Electropolished<br>Mechpolished                              |
| Polishing Type | Internal: $Ra \leq 0.3\mu m$<br>External: $Ra \leq 0.4\mu m$ |

## Material

|               |                     |
|---------------|---------------------|
| Filter Shell  | 304, 316L           |
| Vent Valve    | 304, 316L           |
| Eyebolt       | 304                 |
| Leg           | 304                 |
| Seal Material | Silicone, FKM, EPDM |

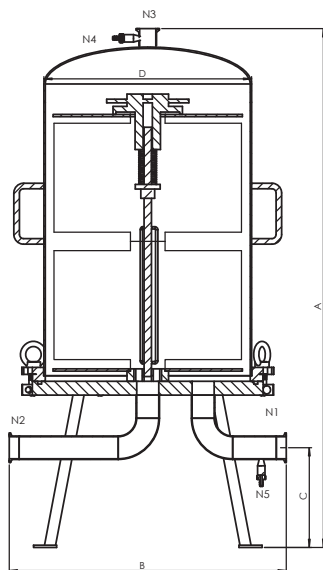
## Operating Conditions

|                            |               |
|----------------------------|---------------|
| Design Pressure            | 0.6Mpa (6bar) |
| Max. Operating Temperature | 150°C         |

## Connection

|                        |   |
|------------------------|---|
| Shell Connection       | Eyebolt                                 |
| Inlet & Outlet         | Tri-clamp / Flange                      |
| Vent Valve/Drain Valve | Inner bore 4mm<br>Connect with 8mm pipe |
| Pressure Gauge         | TC-1.5"                                 |

## Drawing



| 16 inch Disc Filter |          |          |          |          |          |          |          |
|---------------------|----------|----------|----------|----------|----------|----------|----------|
|                     | 9 cells  | 12 cells | 15 cells | 16 cells | 18 cells | 24 cells | 27 cells |
| A                   | 847      | 847      | 847      | 847      | 1147     | 1147     | 1147     |
| B                   | 600      | 600      | 600      | 600      | 600      | 600      | 600      |
| C                   | 270      | 270      | 270      | 270      | 270      | 270      | 270      |
| D                   | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     |
| 16 inch Disc Filter |          |          |          |          |          |          |          |
|                     | 30 cells | 32 cells | 36 cells | 45 cells | 48 cells | 60 cells | 64 cells |
| A                   | 1147     | 1147     | 1447     | 1447     | 1447     | 1747     | 1747     |
| B                   | 600      | 600      | 600      | 600      | 600      | 600      | 600      |
| C                   | 270      | 270      | 270      | 270      | 270      | 270      | 270      |
| D                   | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     | Φ450     |
| 12 inch Disc Filter |          |          |          |          |          |          |          |
|                     | 9 cells  | 12 cells | 15 cells | 16 cells | 18 cells | 24 cells | 27 cells |
| A                   | 847      | 847      | 847      | 847      | 1147     | 1147     | 1147     |
| B                   | 500      | 500      | 500      | 500      | 500      | 500      | 500      |
| C                   | 223      | 223      | 223      | 223      | 223      | 223      | 223      |
| D                   | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    |
| 12 inch Disc Filter |          |          |          |          |          |          |          |
|                     | 30 cells | 32 cells | 36 cells | 45 cells | 48 cells | 60 cells | 64 cells |
| A                   | 1147     | 1147     | 1447     | 1447     | 1447     | 1747     | 1747     |
| B                   | 500      | 500      | 500      | 500      | 500      | 500      | 500      |
| C                   | 223      | 223      | 223      | 223      | 223      | 223      | 223      |
| D                   | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    | Φ 356    |
| 8 inch Disc Filter  |          |          |          |          |          |          |          |
|                     | 8 cells  | 16 cells | 24 cells | 32 cells |          |          |          |
| A                   | 755      | 893      | 1031     | 1169     |          |          |          |
| B                   | 320      | 320      | 320      | 320      |          |          |          |
| C                   | 150      | 150      | 150      | 150      |          |          |          |
| D                   | Φ250     | Φ250     | Φ250     | Φ250     |          |          |          |

## Ordering Information

| Series                                  | Connection | Shell Material      | OD     | No. of Filter Cells |                 | Inlet & Outlet | Seal Material                 | Surface Finish (inside) | Surface Finish (outside) |
|---|------------|---------------------|--------|---------------------|-----------------|----------------|-------------------------------|-------------------------|--------------------------|
| H = Depth-stack sanitary filter housing | F = DOE    | J = 304<br>K = 316L | 8=8"   | 01=8                | 02=9            | T20=TC 3/4"    | S=Silicone<br>E=EPDM<br>V=FKM | E=Electropolished       | E=Electropolished        |
|   |            |                     | 12=12" | 03=12               | 04=15           | T25=TC 1"      |                               | M=Mechpolished          | M=Mechpolished           |
|   |            |                     | 16=16" | 05=16               | 06=18           | T32=TC 1.25"   |                               | P=Passivated            |                          |
|   |            |                     | 07=24  | 08=27               | T40=TC 1.5"     |                |                               |                         |                          |
|   |            |                     | 09=30  | 10=32               | T50=TC 2"       |                |                               |                         |                          |
|   |            |                     | 11=36  | 12=45               | F20=Flange DN20 |                |                               |                         |                          |
|   |            |                     | 13=48  | 14=60               | F25=Flange DN25 |                |                               |                         |                          |
|   |            |                     | 15=64  |                     | F32=Flange DN32 |                |                               |                         |                          |
|   |            |                     |        |                     | F40=Flange DN40 |                |                               |                         |                          |
|   |            |                     |        |                     | F50=Flange DN50 |                |                               |                         |                          |
|   |            | ...                 |        |                     |                 |                |                               |                         |                          |



Gas Filter Housing is suitable for removing particles from gases. In combination with filter cartridges, it can be used in high-purity, high-temperature gas sterile filtration, and etc.

## Features

- Ultra-high polishing level, internal:  $Ra \leq 0.3\mu\text{m}$ , external:  $Ra \leq 0.4\mu\text{m}$
- 226 double O-ring with locking tab cartridge adaptor ensures safe and secure sealing performance
- Tri-clamp body connection, easy cartridge changeout
- With different filter cartridges, it can be used in high-purity, high-temperature, aseptic, fermentation and other gas filtration area

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Electropolished<br>Mechpolished  |
| Polishing Type | Internal: $Ra \leq 0.3\mu\text{m}$<br>External: $Ra \leq 0.4\mu\text{m}$ |

## Materials

|                  |                     |
|------------------|---------------------|
| Filter Shell     | 304, 316L           |
| Vent Valve       | 304, 316L           |
| Tri-clamp        | 304                 |
| Stabilizer Blade | 304                 |
| Seal Material    | Silicone, FKM, EPDM |

## Operating Condition

|                            |                                 |
|----------------------------|---------------------------------|
| Design Pressure Option     | 0.6Mpa (6bar)<br>1.0Mpa (10bar) |
| Max. Operating Temperature | 150°C                           |

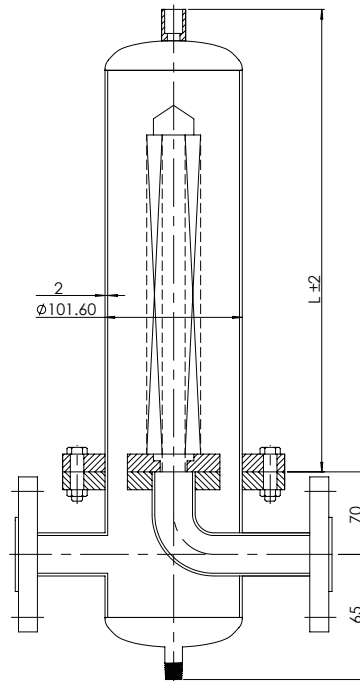
## Connection

|                  |                    |
|------------------|--------------------|
| Shell Connection | Tri-clamp / Flange |
| Inlet & Outlet   | Tri-clamp / Flange |
| Vent Valve       | /                  |
| Pressure Gauge   | G 1/4"             |

## Applications

- Pharmaceuticals: gas sterilization and filtration in the production process of biological products
- Food and beverage: gas sterilization and filtration of beverage or fermented products
- Chemical industry: filtration of industrial gas such as coal gas, hydrogen, nitrogen and natural gas etc
- For laboratory: air humidity filtration

**Drawing**



**Ordering Information**

| Series                 | Connection | Shell Material | Qty  | Length   | Inlet & Outlet  | Seal Material | Surface Finish (inside) | Surface Finish (outside) | Design Pressure |
|------------------------|------------|----------------|------|----------|-----------------|---------------|-------------------------|--------------------------|-----------------|
| D = Gas filter housing | Q = 226    | J = 304        | 01=1 | 05 = 5"  | T20=TC 3/4"     | S=Silicone    | E=Electropolished       | E=Electropolished        | X=0.6Mpa        |
|                        | P = 222    | K = 316L       | 03=3 | 10 = 10" | T25=TC 1"       | E=EPDM        | M=Mechpolished          | M=Mechpolished           | Y=1.0Mpa        |
|                        | F = DOE    |                | 05=5 | 20 = 20" | T32=TC 1.25"    | V=FKM         | P=Passivated            |                          |                 |
|                        |            |                | 07=7 | 30 = 30" | T40=TC 1.5"     |               |                         |                          |                 |
|                        |            |                | ...  | 40 = 40" | T50=TC 2"       |               |                         |                          |                 |
|                        |            |                |      |          | F20=Flange DN20 |               |                         |                          |                 |
|                        |            |                |      |          | F25=Flange DN25 |               |                         |                          |                 |
|                        |            |                |      |          | F32=Flange DN32 |               |                         |                          |                 |
|                        |            |                |      |          | F40=Flange DN40 |               |                         |                          |                 |
|                        |            |                |      |          | F50=Flange DN50 |               |                         |                          |                 |
|                        |            |                |      |          | ...             |               |                         |                          |                 |



Sanitary Rebreather Filter Housing is designed to meet sanitary requirements. It is suitable for gas sterilization filtration in pharmaceuticals and food industries. The role of its elbow can prevent large particles entering the filter housing.

## Features

- Ultra-high polishing level, internal:  $Ra \leq 0.3\mu m$ , external:  $Ra \leq 0.4\mu m$
- It meets GMP standards, easy to clean, no residual liquids
- The elbow design can prevent external particles entering housing body

## Applications

- Pharmaceuticals: sterilization filtration of exchanging gas for pharmaceutical containers
- Food and beverage: sterilization filtration of exchanging gas for alcohol, beverage and drinking water etc

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Electropolished<br>Mechpolished                              |
| Polishing Type | Internal: $Ra \leq 0.3\mu m$<br>External: $Ra \leq 0.4\mu m$ |

## Material

|               |                     |
|---------------|---------------------|
| Filter Shell  | 304, 316L           |
| Clamp         | 304                 |
| Seal Material | Silicone, FKM, EPDM |

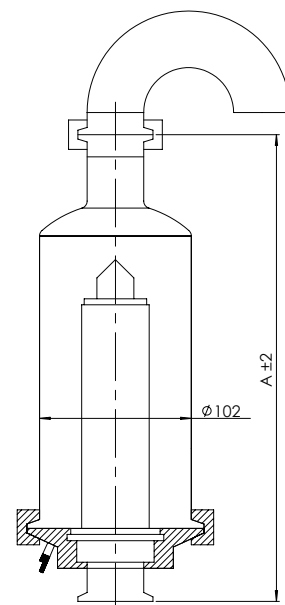
## Operating Conditions

|                            |                                 |
|----------------------------|---------------------------------|
| Design Pressure Option     | 0.6Mpa (6bar)<br>1.0Mpa (10bar) |
| Max. Operating Temperature | 150°C                           |

## Connection

|                  |                    |
|------------------|--------------------|
| Shell Connection | Clamp              |
| Outlet           | Tri-clamp / Flange |

## Drawing





## Dimension

|   |                                | Single round<br>5" | Single round<br>10" | Single round<br>20" | Single round<br>30" | Single round<br>40" |
|---|--------------------------------|--------------------|---------------------|---------------------|---------------------|---------------------|
| A | Total Height<br>(except elbow) | 242                | 369                 | 623                 | 877                 | 1131                |
| B | Shell Diameter                 | 101.6              | 101.6               | 101.6               | 101.6               | 101.6               |

## Ordering Information

| Series                                 | Connection | Shell Material | Qty  | Length   | Inlet & Outlet  | Seal Material | Surface Finish (inside) | Surface Finish (outside) | Design Pressure |
|--|------------|----------------|------|----------|-----------------|---------------|-------------------------|--------------------------|-----------------|
| E = Sanitary Rebreather Filter Housing | Q = 226    | J = 304        | 01=1 | 05 = 5"  | T20=TC 3/4"     | S=Silicone    | E=Electropolished       | E=Electropolished        | X=0.6Mpa        |
|  | P = 222    | K = 316L       |      | 10 = 10" | T25=TC 1"       | E=EPDM        | M=Mechpolished          | M=Mechpolished           | Y=1.0Mpa        |
|  | F = DOE    |                |      | 20 = 20" | T32=TC 1.25"    | V=FKM         | P=Passivated            |                          |                 |
|  |            |                |      | 30 = 30" | T40=TC 1.5"     |               |                         |                          |                 |
|  |            |                |      | 40 = 40" | T50=TC 2"       |               |                         |                          |                 |
|  |            |                |      |          | F20=Flange DN20 |               |                         |                          |                 |
|  |            |                |      |          | F25=Flange DN25 |               |                         |                          |                 |
|  |            |                |      |          | F32=Flange DN32 |               |                         |                          |                 |
|  |            |                |      |          | F40=Flange DN40 |               |                         |                          |                 |
|  |            |                |      |          | F50=Flange DN50 |               |                         |                          |                 |
|  |            |                |      |          | ...             |               |                         |                          |                 |



High flow filter housings are designed to accommodate our HF series filter cartridge and mainly used for large fluid flow rate applications, especially in water treatment. Our high flow filter housings are available in a variety of sizes from 1 to 7 filter elements in length of 20-inch, 40-inch and 60-inch lengths. SS high flow cartridge housing is manufactured by high quality SS304 or SS316L, suitable for high temperature, acid, alkali and chemical resistance filtration systems. The horizontal option to maximize ease of operation, or the vertical to minimize the system's footprint is available. Our housings are available in standard designs, as well as customizable configurations to suit your specific needs.

## Features

- It adopts sanitary housing body, internal:  $Ra < 0.6\mu m$ , suitable for various filtering requirements
- It can be used with large size cartridges for high volume liquid filtration which has low cost-investment and high filtration efficiency
- Vertical and horizontal type can be provided according to customer requirements

## Surface Finish

|                |  |
|----------------|--|
| Finish Type    | Passivated, Electropolished, Mechpolished, Sand blasting     |
| Polishing Type | Internal: $Ra \leq 0.6\mu m$<br>External: $Ra \leq 0.8\mu m$ |

## Material

|               |                     |
|---------------|---------------------|
| Filter Shell  | 304, 316L           |
| Vent Valve    | 304, 316L           |
| Eyebolt       | 304                 |
| Leg           | 304                 |
| Seal Material | Silicone, FKM, EPDM |

## Operating Conditions

|                            |               |
|----------------------------|---------------|
| Design Pressure            | 0.6Mpa (6bar) |
| Max. Operating Temperature | 150°C         |

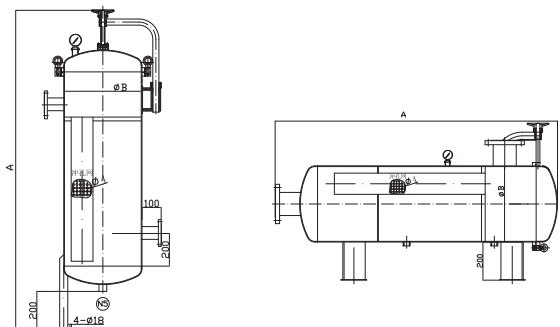
## Connection

|                     |                    |
|---------------------|--------------------|
| Shell Connection    | Eyebolt            |
| Inlet & Outlet      | Tri-clamp / Flange |
| Pressure Gauge Type | G 1/4" bottom      |

## Applications

- For general use: pre-filtration of RO system
- Water treatment: filtration of process water, condensed water, cooling water and waste water etc
- Chemical industry: filtration of acid and alkaline liquids, solvents, chilled water and saline water etc
- Power and energy: condensed water filtration in power plants etc

## Drawing



## Demension

|   |  | Single round |      |            |      | 2 round  |      |            |      | 3 round  |      |            |      |
|---|--|--------------|------|------------|------|----------|------|------------|------|----------|------|------------|------|
|   |  | Vertical     |      | Horizontal |      | Vertical |      | Horizontal |      | Vertical |      | Horizontal |      |
|   |  | 40"          | 60"  | 40"        | 60"  | 40"      | 60"  | 40"        | 60"  | 40"      | 60"  | 40"        | 60"  |
| A | Total height<br><small>(except pressure gauge)</small> | 1950         | 2450 | 2000       | 2500 | 1950     | 2450 | 2000       | 2500 | 1950     | 2450 | 2000       | 2500 |
| B | Diameter   | 219          | 219  | 219        | 219  | 400      | 400  | 400        | 400  | 450      | 450  | 450        | 450  |

|   |  | 4 round  |      |            |      | 5 round  |      |            |      | 6 round  |      |            |      |
|---|--|----------|------|------------|------|----------|------|------------|------|----------|------|------------|------|
|   |  | Vertical |      | Horizontal |      | Vertical |      | Horizontal |      | Vertical |      | Horizontal |      |
|   |  | 40"      | 60"  | 40"        | 60"  | 40"      | 60"  | 40"        | 60"  | 40"      | 60"  | 40"        | 60"  |
| A | Total height<br><small>(except pressure gauge)</small> | 1950     | 2450 | 2000       | 2500 | 1950     | 2450 | 2000       | 2500 | 1950     | 2450 | 2000       | 2500 |
| B | Diameter   | 500      | 500  | 500        | 500  | 550      | 550  | 550        | 550  | 600      | 600  | 600        | 600  |

|   |  | 8 round  |      |            |      | 10 round |      |            |      |
|---|--|----------|------|------------|------|----------|------|------------|------|
|   |  | Vertical |      | Horizontal |      | Vertical |      | Horizontal |      |
|   |  | 40"      | 60"  | 40"        | 60"  | 40"      | 60"  | 40"        | 60"  |
| A | Total height<br><small>(except pressure gauge)</small> | 1950     | 2450 | 2000       | 2500 | 1950     | 2450 | 2000       | 2500 |
| B | Diameter   | 700      | 700  | 700        | 700  | 800      | 800  | 800        | 800  |

## Ordering Information

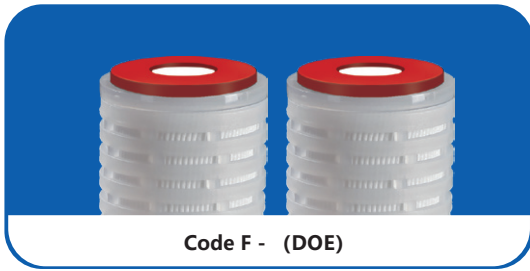
| Series                       | Connection | Shell Material   | Qty   | Length          | Inlet & Outlet              | Seal Material | Surface Finish (inside) | Surface Finish (outside) | Design Pressure             |                           |
|------------------------------|------------|------------------|-------|-----------------|-----------------------------|---------------|-------------------------|--------------------------|-----------------------------|---------------------------|
| M = High flow filter housing | H=HF       | J = 304          | 01=1  | 20 = 20"        | T20=TC 3/4"                 | S=Silicone    | E=Electropolished       | E = Electropolished      | X=Vertical inner pressure   |                           |
|                              |            | K = 316L         | 02=2  | 40 = 40"        | T25=TC 1"                   | E=EPDM        | M=Mechpolished          | M = Mechpolished         | Y=Horizontal inner pressure |                           |
|                              |            | L = Carbon steel | 03=3  | 60 = 60"        | T32=TC 1.25"                | V=FKM         | P=Passivated            | S = Sand blasting        |                             | W=Vertical outer pressure |
|                              |            |                  | 04=4  | T40=TC 1.5"     | Z=Horizontal outer pressure |               |                         |                          |                             |                           |
|                              |            |                  | 05=5  | T50=TC 2"       |                             |               |                         |                          |                             |                           |
|                              |            |                  | 06=6  | F20=Flange DN20 |                             |               |                         |                          |                             |                           |
|                              |            |                  | 08=8  | F25=Flange DN25 |                             |               |                         |                          |                             |                           |
|                              |            |                  | 10=10 | F32=Flange DN32 |                             |               |                         |                          |                             |                           |
|                              |            |                  |       | F40=Flange DN40 |                             |               |                         |                          |                             |                           |
|                              |            |                  |       | F50=Flange DN50 |                             |               |                         |                          |                             |                           |
| ...                          |            |                  |       |                 |                             |               |                         |                          |                             |                           |



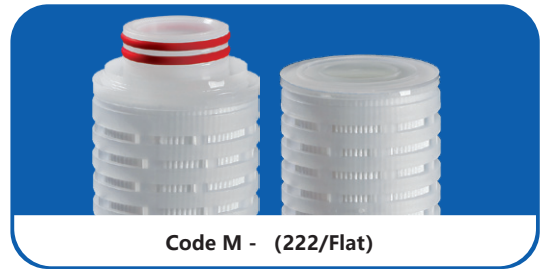
DLE-301

## FUNCTION INTRODUCTION

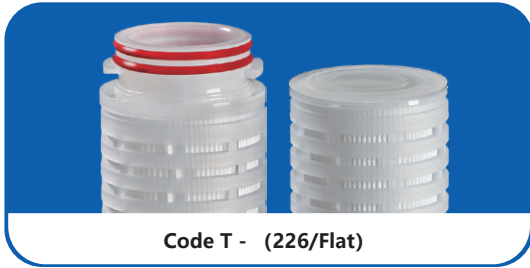
- Inspect the integrity of all kinds of filters,i.e.Pleated filter cartridge,disc membrane filter and capsule filter ect.
- Automatical running,easy to use.
- Process display in 10.4" screen in graphic.
- Inbuilt printer to print the results in real time.
- Records storage,inquiry,print and USB output.
- Imported high quality spare parts.
- Water spill-resistant.



Code F - (DOE)



Code M - (222/Flat)



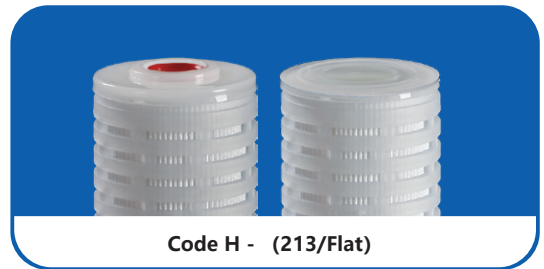
Code T - (226/Flat)



Code P - (222/Fin)



Code Q - (226/Fin)



Code H - (213/Flat)



Code K - (222 SS Inset/Fin)



Code R - (226 SS Inset/Fin)



Code V - (226 SS Inset/Flat)



Code J - (222 SS Inset/Flat)



Code I - (226 PSU Inset/Flat)

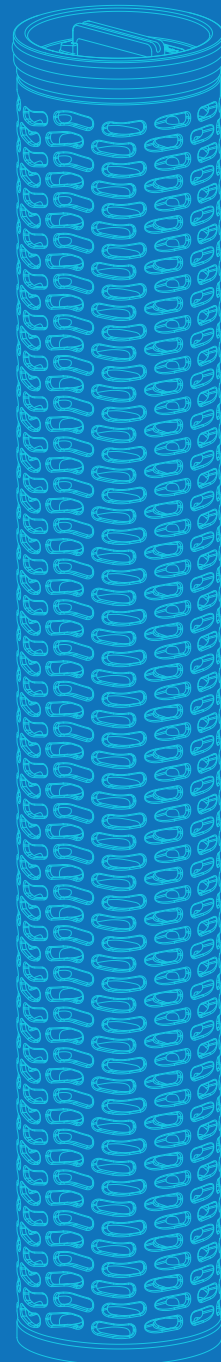
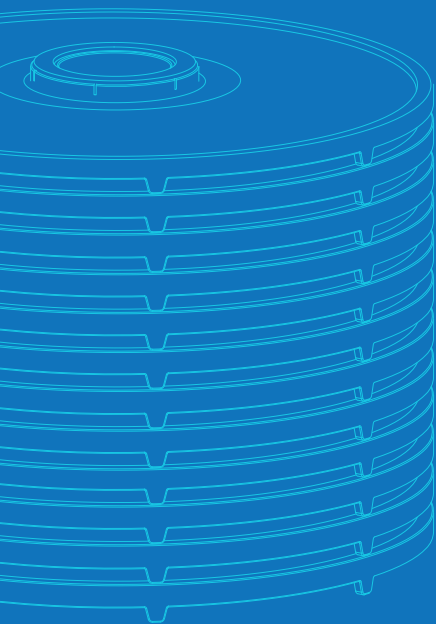


Code G - (226 Inset/Fin)

|            |                            | PP | PES | PTFE | PVDF | Nylon | Silicone rubber | Fluoro rubber | EPDM |
|------------|----------------------------|----|-----|------|------|-------|-----------------|---------------|------|
| Acid       | glacial acetic acid        | R  | NR  | R    | R    | NR    | LR              | NR            | LR   |
|            | hydrochloric acid(strong)  | R  | R   | R    | R    | NR    | NR              | R             | LR   |
|            | hydrochloric acid6N        | R  | R   | R    | R    | NR    | NR              | R             | LR   |
|            | nitric acid ( strong )     | R  | --- | R    | R    | NR    | LR              | LR            | NR   |
|            | nitric acid6N              | R  | --- | R    | R    | NR    | LR              | R             | NR   |
|            | phosphoric acid ( strong ) | R  | --- | R    | R    | LR    | NR              | R             | NR   |
|            | sulfuric acid ( strong )   | R  | NR  | LR   | R    | NR    | NR              | R             | NR   |
|            | boric acid                 | R  | R   | R    | R    | R     | R               | R             | R    |
|            | hydrofluoric acid6N        | NR | --- | R    | R    | NR    | NR              | --            | NR   |
| Alkali     | ammonium hydroxide         | R  | R   | R    | LR   | R     | R               | R             | LR   |
|            | potassium hydroxide3N      | R  | R   | R    | LR   | R     | LR              | R             | R    |
|            | sodium hydroxide3N         | R  | R   | R    | LR   | R     | R               | R             | R    |
|            | sodium hydroxide6N         | R  | R   | R    | NR   | R     | R               | R             | LR   |
| Halocarbon | carbon tetrachloride       | LR | LR  | LR   | LR   | LR    | NR              | R             | NR   |
|            | trichloromethane           | LR | NR  | LR   | LR   | NR    | NR              | R             | NR   |
|            | dichloroethylene           | LR | NR  | LR   | LR   | LR    | NR              | LR            | LR   |
|            | FreonTF                    | LR | LR  | LR   | LR   | LR    | NR              | R             | NR   |
|            | FreonTMC                   | LR | NR  | LR   | LR   | LR    | NR              | LR            | NR   |
|            | dichloromethane            | LR | NR  | LR   | LR   | NR    | NR              | LR            | NR   |
|            | trichloro ethylene         | LR | LR  | LR   | NR   | LR    | NR              | R             | NR   |
| Alcohol    | amyl alcohol               | R  | R   | R    | R    | R     | NR              | R             | R    |
|            | Phenylcarbinol100%         | NR | NR  | NR   | R    | NR    | LR              | R             | R    |
|            | butanol                    | R  | R   | R    | R    | R     | NR              | R             | NR   |
|            | ethyl alcohol              | R  | R   | R    | R    | R     | R               | R             | R    |
|            | isopropanol                | R  | R   | R    | R    | R     | R               | R             | R    |
|            | methyl alcohol             | R  | R   | R    | R    | R     | R               | R             | R    |
|            | athylenglykol              | R  | LR  | R    | R    | R     | R               | R             | R    |
|            | glycerinum                 | R  | LR  | R    | R    | R     | R               | R             | R    |
|            | propylene glycol           | R  | LR  | R    | R    | R     | R               | R             | R    |
| Ether      | diethyl ether              | LR | LR  | LR   | LR   | NR    | LR              | NR            | NR   |
|            | isopropyl ether            | R  | --- | R    | R    | ---   | NR              | NR            | NR   |
|            | dioxane                    | R  | --- | R    | R    | NR    | NR              | NR            | NR   |
|            | Tetrahydrofuran            | LR | NR  | LR   | LR   | R     | NR              | NR            | R    |
| ketone     | acetone                    | R  | NR  | R    | R    | R     | NR              | NR            | R    |
|            | cyclohexanone              | NR | NR  | NR   | NR   | NR    | NR              | NR            | R    |
|            | methyl ethyl ketone        | R  | --- | R    | LR   | R     | NR              | NR            | R    |
|            | MIBK                       | R  | NR  | R    | R    | LR    | NR              | NR            | LR   |
| Benzene    | benzene                    | LR | LR  | NR   | NR   | LR    | NR              | R             | NR   |
|            | methylbenzene              | LR | NR  | LR   | LR   | NR    | NR              | R             | NR   |
|            | xylene                     | NR | LR  | LR   | LR   | NR    | NR              | R             | NR   |
| Ester      | amyl acetate               | LR | --- | LR   | R    | LR    | NR              | NR            | R    |
|            | n-butyl acetate            | LR | --- | LR   | R    | LR    | NR              | NR            | R    |
|            | acetic ether               | R  | LR  | R    | R    | LR    | NR              | NR            | R    |
|            | methyl acetate             | R  | NR  | R    | R    | R     | ---             | NR            | R    |
|            | isopropyl acetate          | R  | R   | R    | R    | R     | LR              | NR            | R    |
| Oil        | cottonseed oil             | R  | --- | R    | R    | R     | R               | R             | LR   |
|            | lubricating oil            | R  | NR  | R    | R    | R     | R               | R             | R    |
|            | peanut oil                 | R  | --- | R    | R    | R     | R               | R             | LR   |
|            | sesame oil                 | R  | NR  | R    | R    | R     | R               | R             | R    |
|            | turpentine                 | LR | LR  | LR   | LR   | LR    | NR              | R             | NR   |
| Others     | aniline                    | LR | NR  | LR   | R    | LR    | NR              | R             | R    |
|            | DMF                        | R  | NR  | R    | NR   | NR    | R               | NR            | R    |
|            | formaldehyde37%            | R  | R   | R    | R    | R     | R               | NR            | R    |
|            | formaldehyde4%             | R  | R   | R    | R    | R     | R               | R             | R    |
|            | gasoline                   | LR | LR  | LR   | LR   | LR    | NR              | R             | R    |
|            | ethan                      | LR | NR  | LR   | LR   | LR    | NR              | R             | NR   |
|            | kerosene                   | R  | R   | R    | R    | R     | NR              | R             | NR   |
|            | phenol                     | R  | NR  | R    | R    | R     | NR              | ---           | NR   |
|            | acetonitrile               | R  | R   | R    | R    | LR    | ---             | NR            | R    |
|            | nickel sulfate solution    | R  | --- | R    | R    | R     | R               | ---           | R    |

R workable NR not recommended

LR workable in certain conditions This table is for reference only, for more information please contact Darily.



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